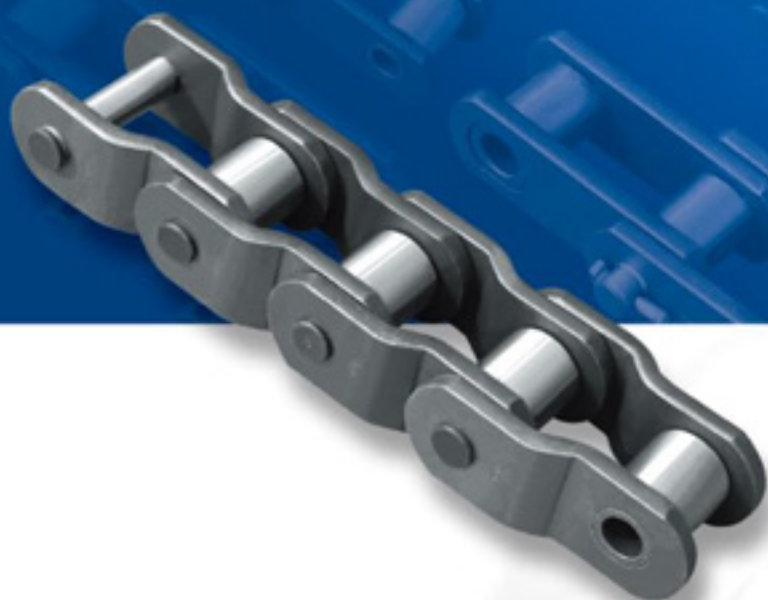


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东传链条



常州东吴链传动制造有限公司
Changzhou Dongwu Chain Transmission Manufacturing Co., Ltd



东传链条 · 链传天下

Dongchuan Chains Driving the World



东传链条

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[公司简介]

Brief Introduction to the Company

常州东吴链传动制造有限公司系链条生产专业厂，全国链传动标准化技术委员会会员单位。

公司占地面积10万平方米，新建标准厂房3万多平方米，拥有大规模生产链条的专用设备300多套及齐全的检测和试验设备，公司已通过ISO9001:2000国际质量体系认证、ISO14001环境管理体系认证和取得进出口经营权。

公司主要产品为标准滚子链、工程链(输送链)、冷拔机链、焊接链、模锻链、铸造链、板式链等系列，共三百多个品种、1000多个大、中规格的链条。现年生产能力达35万米以上(合7500吨)。二期工程完工后，生产能力将成倍增长。我公司产品75%供出口，远销西欧、南北美洲、日本及东南亚地区。公司有很强的产品研发能力，对国外客商有特殊要求的高强度链条，公司吸收消化了国内外的先进技术和经验，探索和掌握了精湛的渗碳、高频和焊接工艺，为生产高要求的链条提供了保证。公司生产的多种工程链、焊接链具备极高的可靠性及耐磨性，为欧美客户认可。

公司还在不断开发更多链条新品，达到更高的产品质量，以更完美的服务来满足国内外链条客户的需求。

Changzhou Dongwu Chain Transmission Manufacturing Co., Ltd is a professional manufacturer of chains, and is the member unit of China National Technical Committee for standardization of China Transmission.

Occupied an area over 100 thousand sqm, owned a new-built standard workshops over 30 thousand sqm and over 300 sets of professional equipments to produce chains in large-scale as well as complete inspection and test devices, the company has passed through the authentications of ISO9001:2000 International Quality System and ISO14001 Environmental Management System and obtained the import/export business right.

The company has main products such as standard roller chain, engineering chain (conveyor chain), drawbench chain, welded chain, forging chain, cast chain, leaf chain etc. totaling over 300 varieties in over 1000 large and middle sizes. Now it has an annual productive capacity over 350 thousand meters (amounting to 7500 tons). After the second stage of the project is completed the productive capacity shall be doubled. We have 75% of products which are exported to West Europe, North and South America, Japan and Southeast Asian Nations. The company has stronger research and development ability of products and can absorb both domestic and foreign advanced technology and experiences to produce high strength chains what foreign customers have special requirement. The company has explored and mastered superb carburization, induction hardening and welding technology, which can guarantee to produce chains with high requirement. The company has produced a lot of engineering chains and welded chains with very high reliability and abrasion resistance, which are highly appreciated by European and American customers.

The company is continuously developing more and more new chains so as to meet the requirement of chain customers both at home and abroad with higher quality of products and our perfect service.





用“精益求精·品质可靠”的产品回报客户
以“信誉为本·服务优良”的承诺赢得市场

To repay customers with products which we keep improving to produce with reliable quality
To win the market with the promise to take reputation as the root to serve better







东传链条



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质量检测

QUALITY INSPECTION

全面严格的测试和检查
是保证产品质量的重要手段

Total and strict test and check are important means
to guarantee quality of products



分析天平
Analytical Balance



链长精度测试
Accuracy Test of Chain Length

品质是东传品牌之本

Quality is the root of Dongchuan Brand



显微硬度计
Microscope Hardness Meter



洛氏硬度计
Rockwell Hardness Meter



布氏硬度计
Brinell Hardness Tester



万能材料试验机
Universal Material Tester



DCC

生产设备

PRODUCTIVE EQUIPMENTS



高频热处理设备

本公司拥有十几台高频设备，生产中可实施“红冲”、“热铆”、“表面淬火”等工艺。

图为几组链条零件经高频热处理后的横截面图，经高频处理后表面耐磨，中心具有较强的韧性，极大地提高了链条的使用寿命。

Induction Hardening Heat Treatment Device

Our company has over ten sets of induction hardening equipment, which can carry out technologies such as "Red Punching", "Heating Rivet", "Surface Quenching" etc.

The figure shows the cross section of several groups of chain after induction hardening treatment, which has wearing resistance on surface and stronger ductility in the center. The service life of chain is largely prolonged.



精良装备夯实品质基础

Excellent equipments consolidate the basis of quality



生产设备 PRODUCTIVE EQUIPMENTS



DCC

Dongchuan Chain



优美的厂区环境 BEAUTIFUL ENVIRONMENT IN FACTORY AREA



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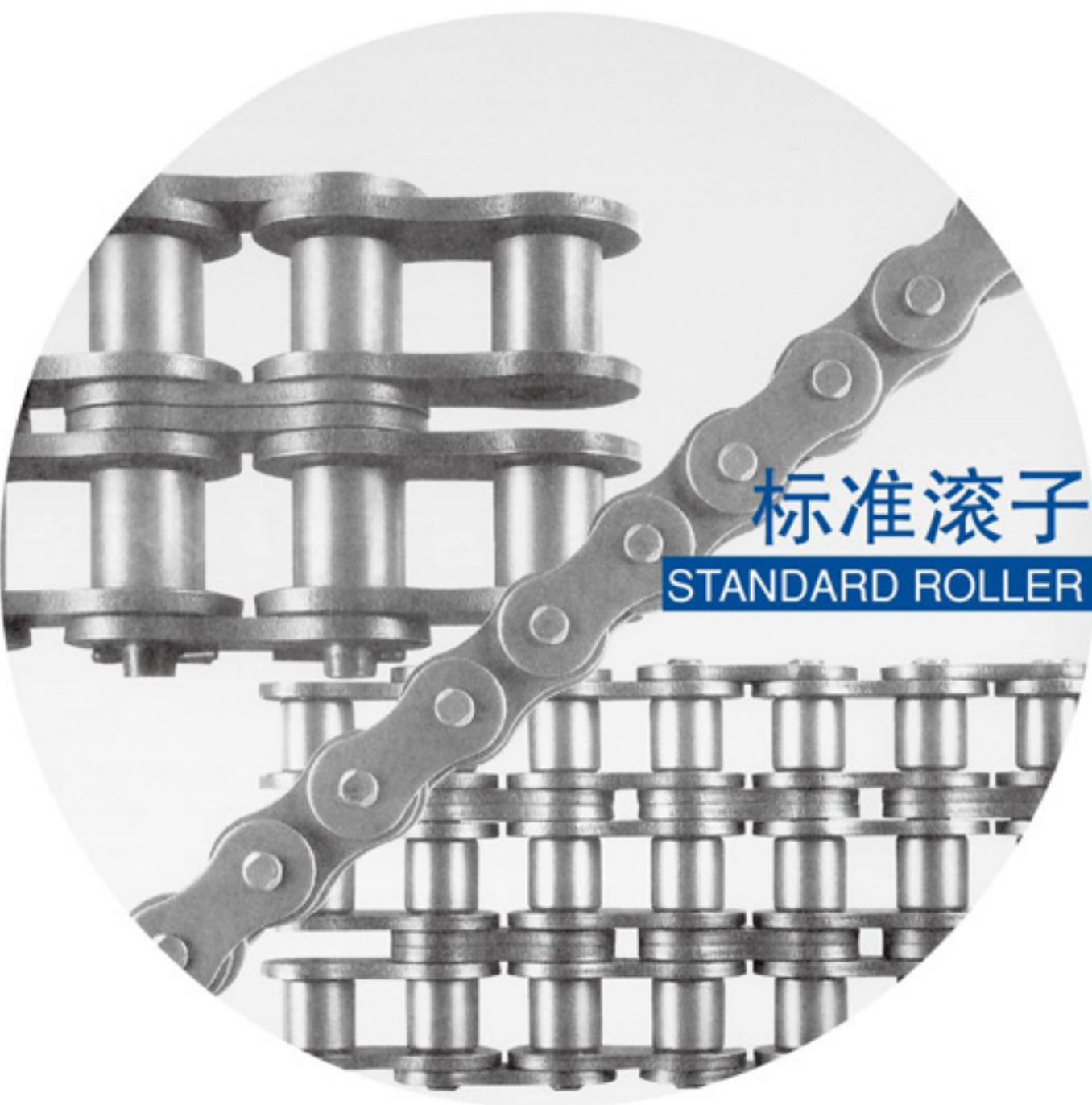
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为您服务 Serve You

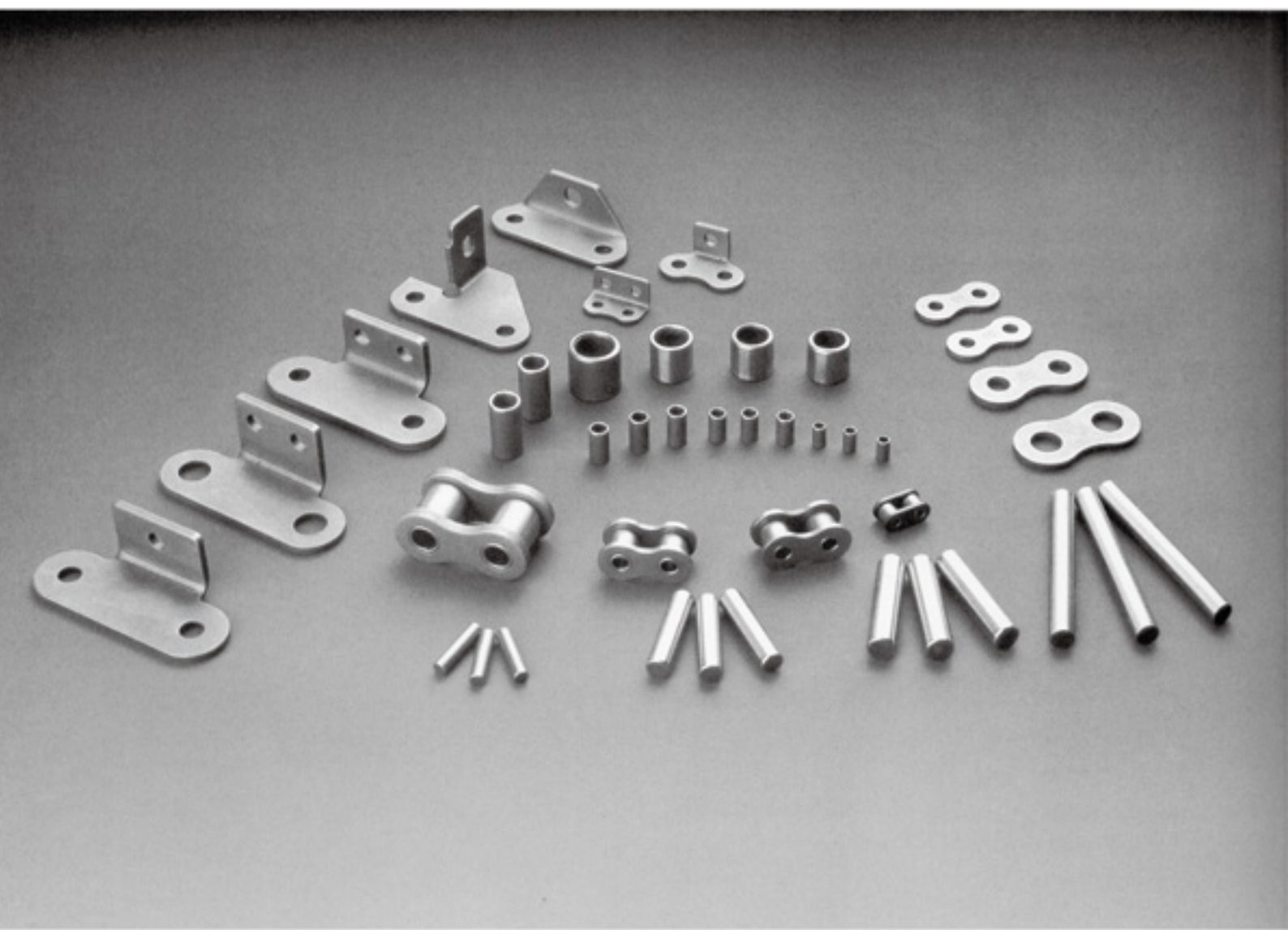
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标准滚子链

STANDARD ROLLER CHAIN



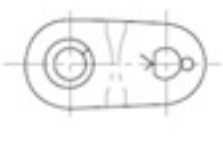
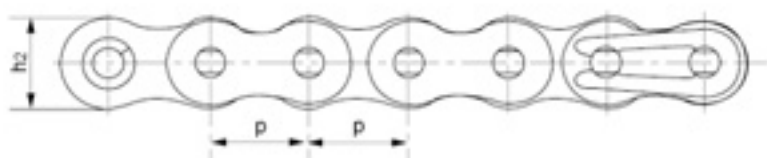
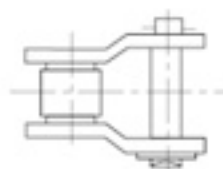
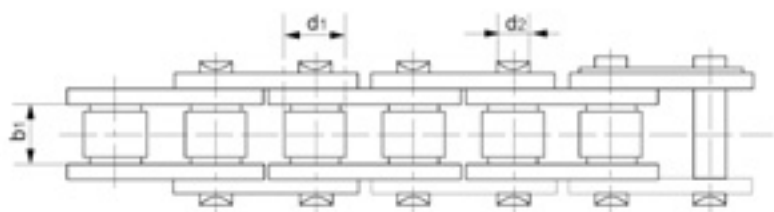


A系列短节距滚子链

A Series Short Pitch Roller Chain

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单排滚子链 Simplex Roller Chain



DIN ISO 链号	ANSI 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	抗拉强度 Tensile Strength	许用工作强度 Rated Working Load	每米重量 Weight per Meter
DIN ISO China No.	ANSI Chain No.	P mm	d1(max) mm	d2 mm	b1(min) mm	h2 mm	Q(min) KN	KN	q kg/m
08A-1	40-1	12.70	7.92	3.96	7.85	12	13.8	3.2	0.65
10A-1	50-1	15.875	10.16	5.08	9.40	15	21.8	5.0	1.05
12A-1	60-1	19.05	11.91	5.94	12.57	18	31.1	7.2	1.56
16A-1	80-1	25.40	15.88	7.92	15.75	24	55.6	13.5	2.63
20A-1	100-1	31.75	19.05	9.52	18.90	30	86.7	19.8	4.03
24A-1	120-1	38.1	22.23	11.10	25.22	35.8	124.6	24.8	5.94
28A-1	140-1	44.45	25.4	12.7	25.22	42	169.0	36.0	7.50
32A-1	160-1	50.80	28.58	14.27	31.55	48.2	222.4	45.0	10.20
36A-1	180-1	57.15	35.71	17.46	35.48	54.0	286.2	63.3	14.08
40A-1	200-1	63.5	39.68	19.84	37.85	60	347.0	72.0	16.86
48A-1	240-1	76.2	47.63	23.81	47.35	72.1	500.5	85.3	24.3

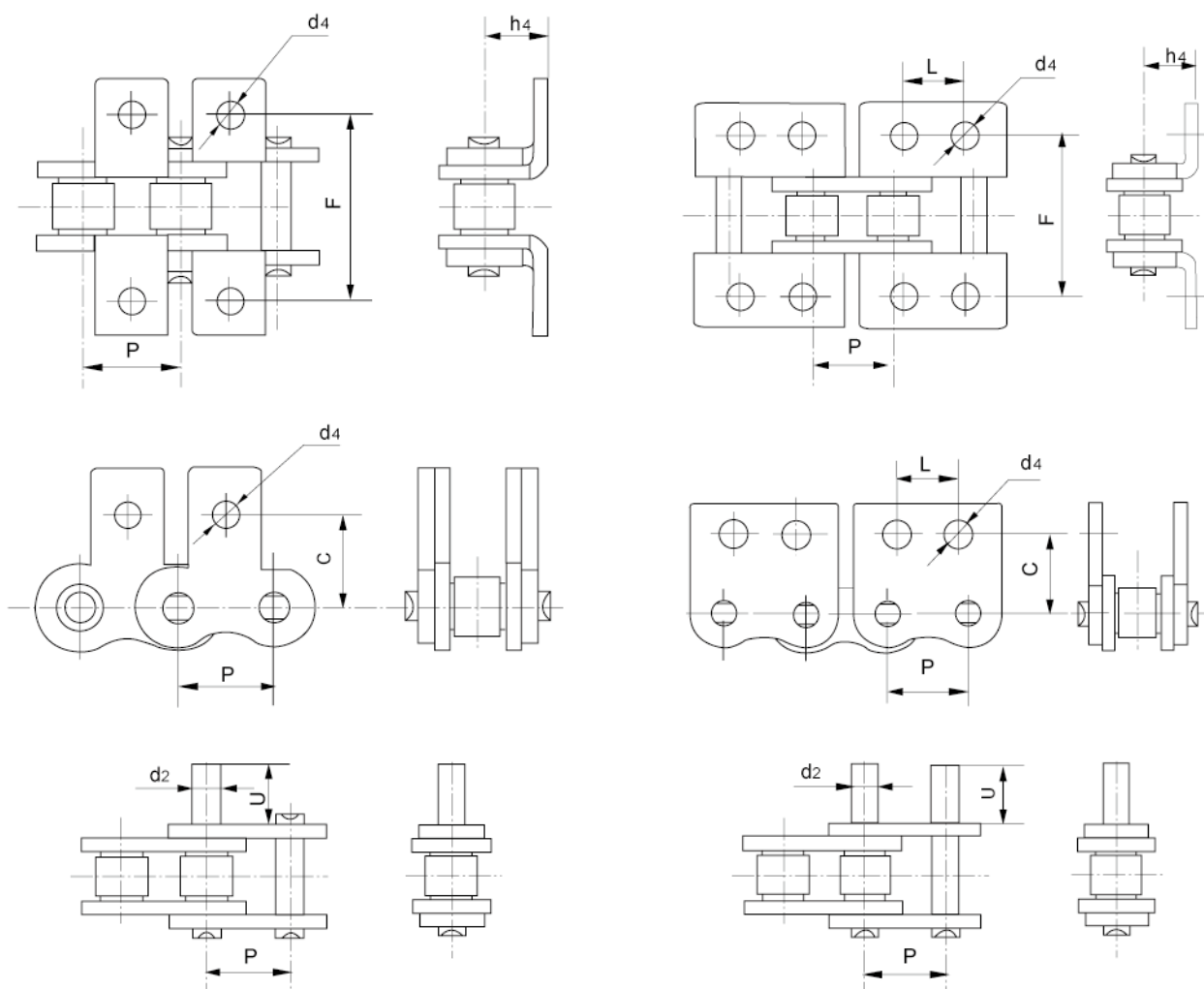


短节距输送滚子链附件

Attachment of Short Pitch Roller Chain

DCC

4



DIN ISO链号 DIN ISO China No.	ANSI链号 ANSI Chain No.	P mm	L mm	C mm	F mm	U mm	d2 mm	h4 mm	d4 mm
08B	/	12.7	12.7	12.7	25.4	12.7	4.45	8.9	4.5
08A	40	12.7	12.7	12.7	25.4	9.5	3.96	7.9	3.6
10A	50	15.875	15.875	15.9	31.75	11.9	5.08	10.3	5.5
12A	60	19.05	19.05	18.3	38.1	14.3	5.94	11.9	5.5
16A	80	25.4	25.4	24.6	50.8	19.1	7.92	15.9	6.6
20A	100	31.75	31.75	31.8	63.5	23.8	9.52	19.8	9.3
24A	120	38.1	38.1	36.5	76.2	28.6	11.10	23.0	11.0
28A	140	44.45	44.45	44.5	88.9	33.3	12.70	28.6	11.5
32A	160	50.8	50.8	50.8	101.6	38.1	14.27	31.8	13.5

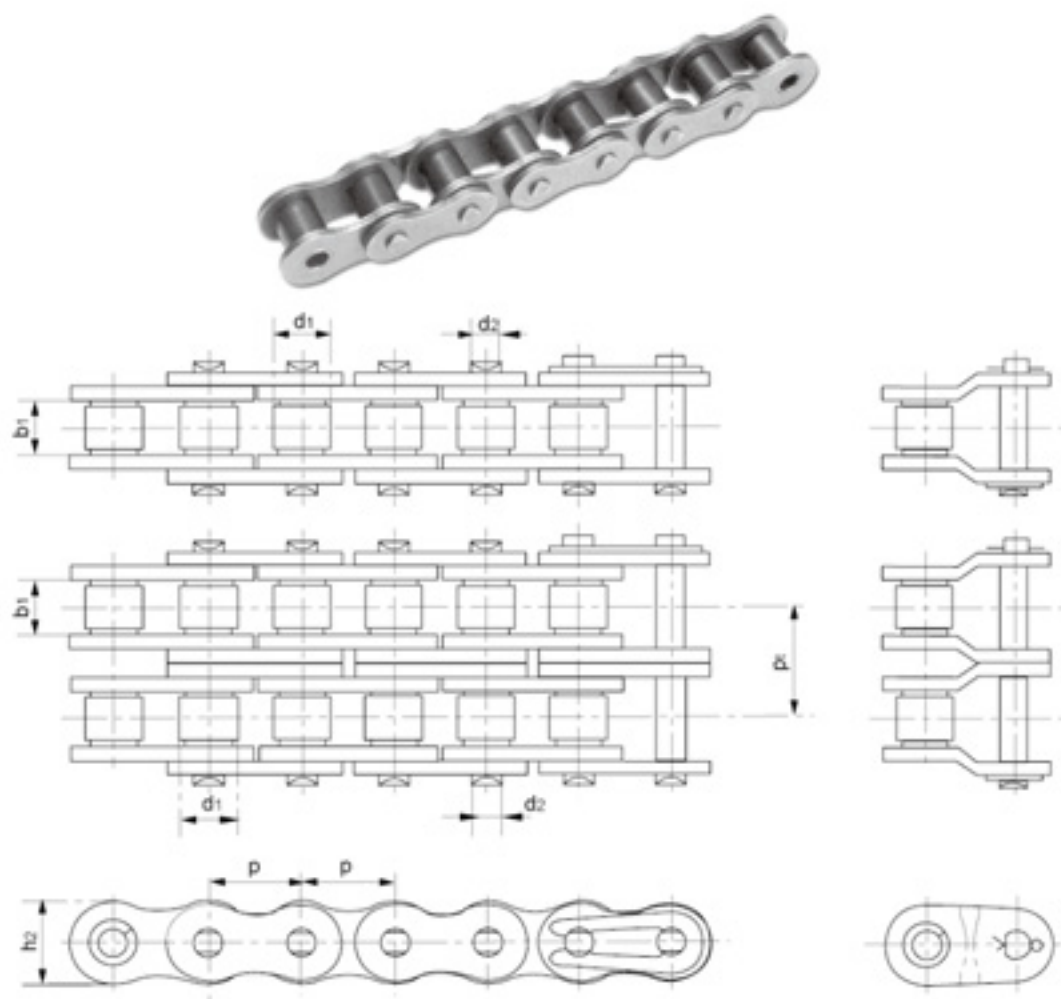
d4、U、d2尺寸可根据用户要求制作。
Sizes of d4/U/d2 can be made according to customer.



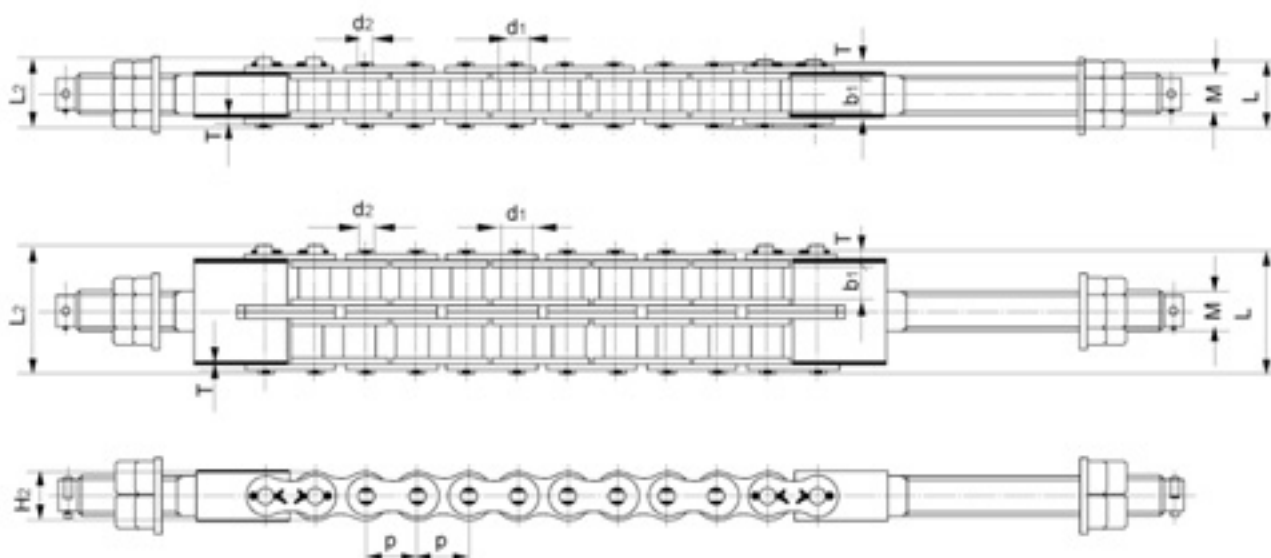
A系列短节距不锈钢滚子链

A Series Short Pitch Stainless Steel Roller Chain

DCC



ANSI 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	排距 Row Distance	抗拉强度 Tensile Strength	每米重量 Weight per Meter
ANSI Chain No.	P mm	d1(max) mm	d2 mm	b1(min) mm	h2 mm	P1 mm	Q(min) KN	q kg/m
40SS-1	12.70	7.92	3.96	7.85	12	/	8.2	0.66
50SS-1	15.875	10.16	5.08	9.40	15	/	15.6	1.05
60SS-1	19.05	11.91	5.94	12.57	18	/	19.7	1.56
80SS-1	25.40	15.88	7.92	15.75	24	/	35.8	2.63
100SS-1	31.75	19.05	9.52	18.90	30	/	54.5	4.03
120SS-1	38.1	22.23	11.10	25.22	35.8	/	79.2	5.94
40SS-2	12.70	7.92	3.96	7.85	12	14.38	16.1	1.30
50SS-2	15.875	10.16	5.08	9.40	15	18.11	30.2	2.10
60SS-2	19.05	11.91	5.94	12.57	18	22.78	38.8	3.09
80SS-2	25.40	15.88	7.92	15.75	24	29.29	69.1	5.20
100SS-2	31.75	19.05	9.52	18.90	30	35.76	105.5	8.01
120SS-2	38.1	22.23	11.10	25.22	35.8	45.44	155.3	11.84

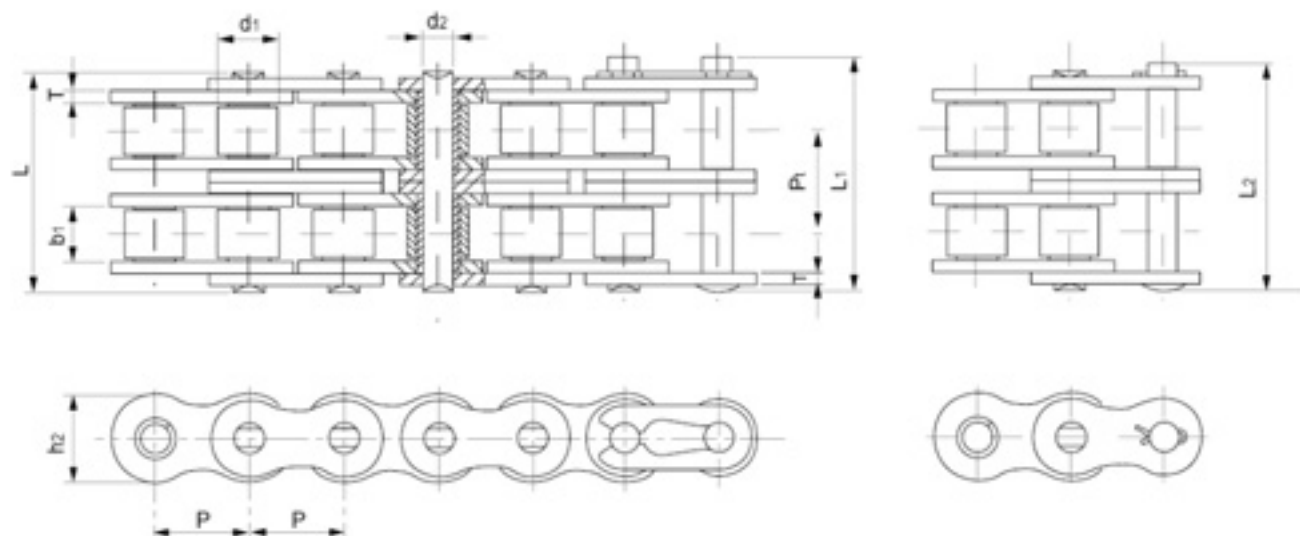
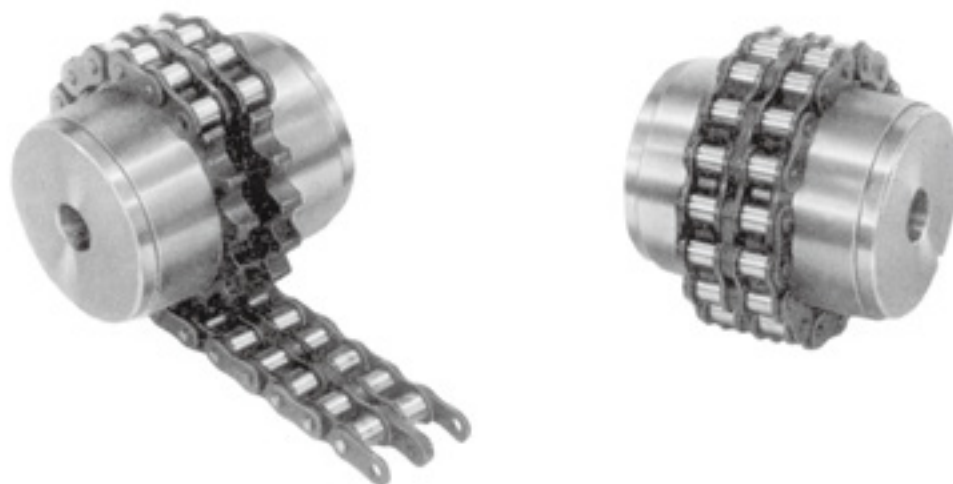


链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin		内链板高度 Height of Inner Sidebar h ₂ max	链板厚度 Thickness of Sidebar T mm	螺栓规格 Sizes of Bolts M(mon) mm	抗拉强度 Tensile Strength Q(min) KN	平均抗拉强度 Tensile strength in Average Q ₀ KN	每米重量 Weight per Meter q kg/m
16AA-1	25.40	15.88	15.75	7.92	32.7	36.5	24.0	3.20	M20	72.5	80.8	2.60
16AA-2	25.40	15.88	15.75	7.92	62.7	65.8	24.0	3.20	M20	144.0	160.0	5.15
20AA-1	31.75	19.05	18.90	9.54	40.4	44.7	30.0	4.00	M24	108.4	120.4	4.00
20AA-2	31.75	19.05	18.90	9.54	76.4	80.5	30.0	4.00	M24	215.5	238.8	7.90
20AA-3	31.75	19.05	18.90	9.54	112.2	116.3	30.0	4.00	M24	324.1	355.3	11.77
24AA-1	38.10	22.23	25.22	11.10	50.3	54.3	35.7	4.80	M30	150.2	160.3	5.62
24AA-2	38.10	22.23	25.22	11.10	95.8	99.7	35.7	4.80	M30	298.1	320.2	11.70

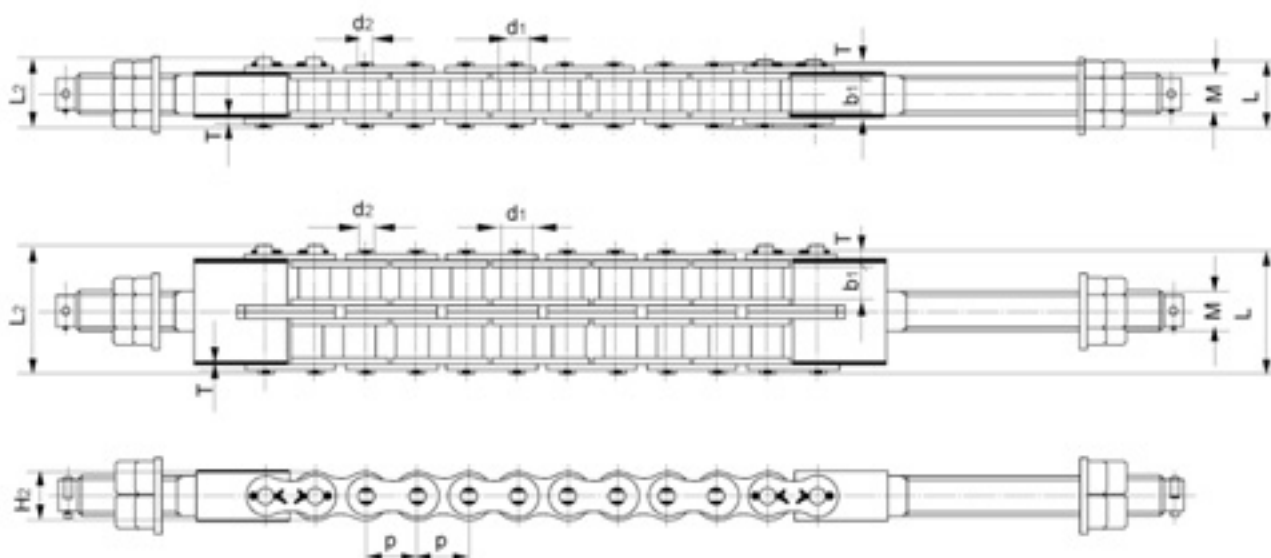
上表所列16AA等——标准滚子链A级产品。销轴、链板选用优质合金钢，抗拉强度更高，常用于立体车库链、起重链等。

Those listed in above table are 16AA Grade - Class A Product of Standard Roller Chain.

The pin roll and chain plate are made of top grade alloy steel with higher tensile strength. It is normally used as car parking chain and hoisting chain etc.



链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin d2(max) mm	销轴长度 Length of Pin L(max) mm		内链板高度 Height of Inner Sidebar h2(max) mm	排距 Row Distance P1 mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN
6018	19.05	11.91	12.57	5.94	48.80	52.50	18.80	22.78	2.4	62.30
6020										
6022										
8018	25.40	15.88	15.75	7.92	62.70	67.10	24.31	29.29	3.26	111.20
8020										
8022										
10020	31.750	19.05	18.90	9.52	76.40	80.50	30.18	35.76	4.00	173.50
10022										
12018	38.100	22.23	25.22	11.10	96.30	101.60	36.20	45.44	4.80	249.10

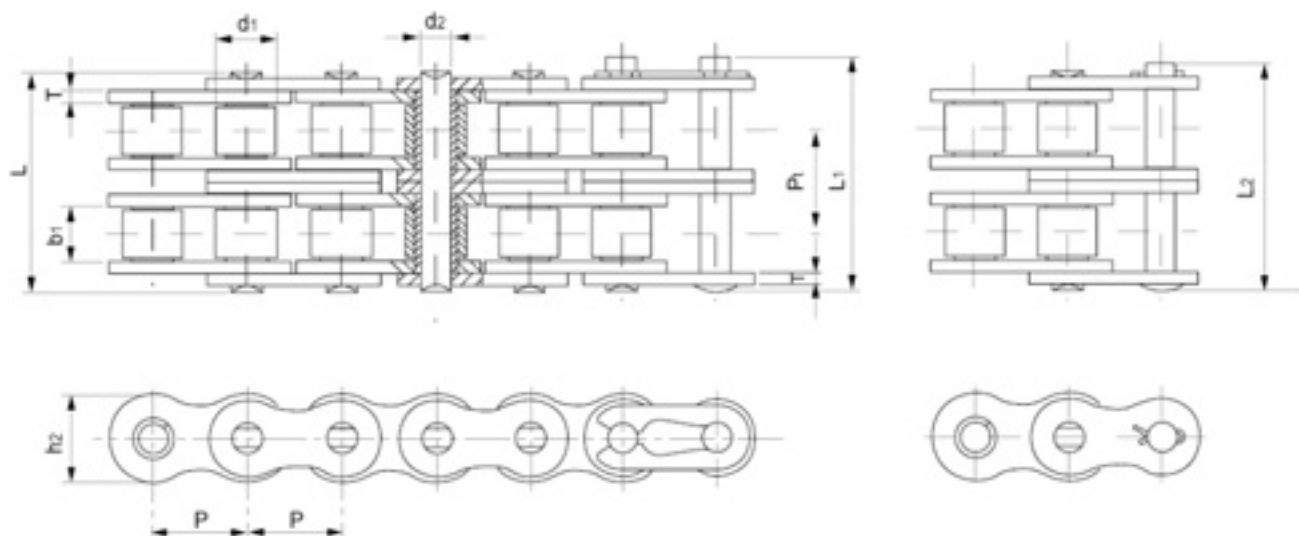
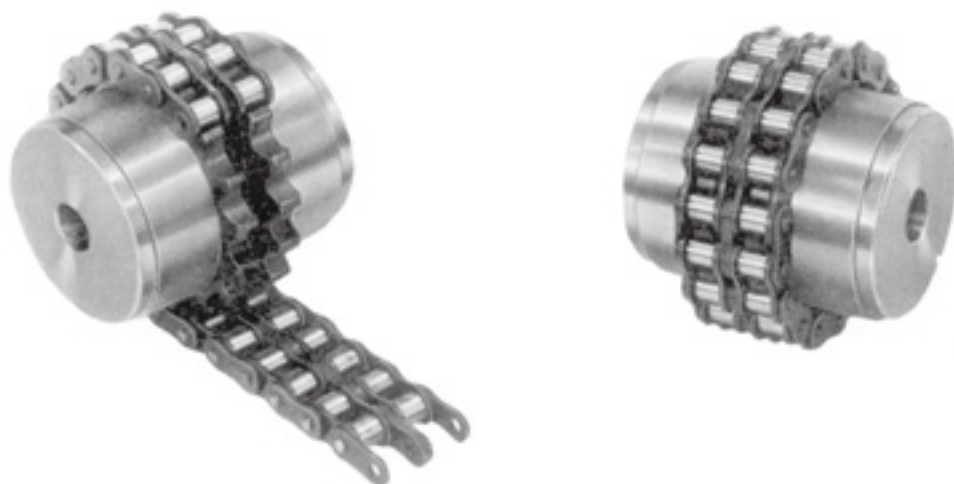


链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin		内链板高度 Height of Inner Sidebar h ₂ max	链板厚度 Thickness of Sidebar T mm	螺栓规格 Sizes of Bolts M(mon) mm	抗拉强度 Tensile Strength Q(min) KN	平均抗拉强度 Tensile strength in Average Q ₀ KN	每米重量 Weight per Meter q kg/m
16AA-1	25.40	15.88	15.75	7.92	32.7	36.5	24.0	3.20	M20	72.5	80.8	2.60
16AA-2	25.40	15.88	15.75	7.92	62.7	65.8	24.0	3.20	M20	144.0	160.0	5.15
20AA-1	31.75	19.05	18.90	9.54	40.4	44.7	30.0	4.00	M24	108.4	120.4	4.00
20AA-2	31.75	19.05	18.90	9.54	76.4	80.5	30.0	4.00	M24	215.5	238.8	7.90
20AA-3	31.75	19.05	18.90	9.54	112.2	116.3	30.0	4.00	M24	324.1	355.3	11.77
24AA-1	38.10	22.23	25.22	11.10	50.3	54.3	35.7	4.80	M30	150.2	160.3	5.62
24AA-2	38.10	22.23	25.22	11.10	95.8	99.7	35.7	4.80	M30	298.1	320.2	11.70

上表所列16AA等——标准滚子链A级产品。销轴、链板选用优质合金钢，抗拉强度更高，常用于立体车库链、起重链等。

Those listed in above table are 16AA Grade - Class A Product of Standard Roller Chain.

The pin roll and chain plate are made of top grade alloy steel with higher tensile strength. It is normally used as car parking chain and hoisting chain etc.



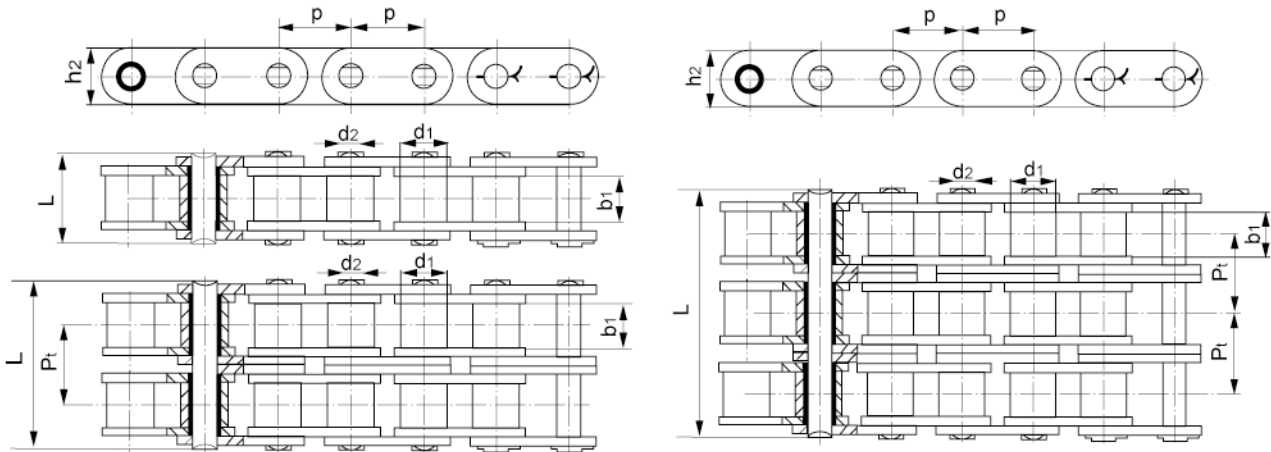
链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin d2(max) mm	销轴长度 Length of Pin		内链板高度 Height of Inner Sidebar h2(max) mm	排距 Row Distance P1 mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN
					L(max) mm	L2(max) mm				
6018	19.05	11.91	12.57	5.94	48.80	52.50	18.80	22.78	2.4	62.30
6020										
6022										
8018	25.40	15.88	15.75	7.92	62.70	67.10	24.31	29.29	3.26	111.20
8020										
8022										
10020	31.750	19.05	18.90	9.52	76.40	80.50	30.18	35.76	4.00	173.50
10022										
12018	38.100	22.23	25.22	11.10	96.30	101.60	36.20	45.44	4.80	249.10



A系列直板滚子链

A Series Straight Sidebar Roller Chain

DCC

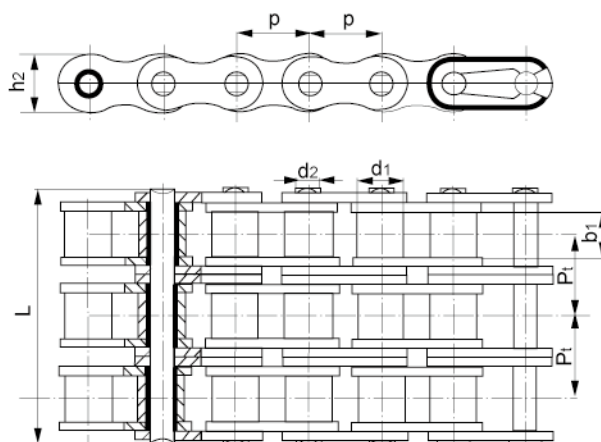
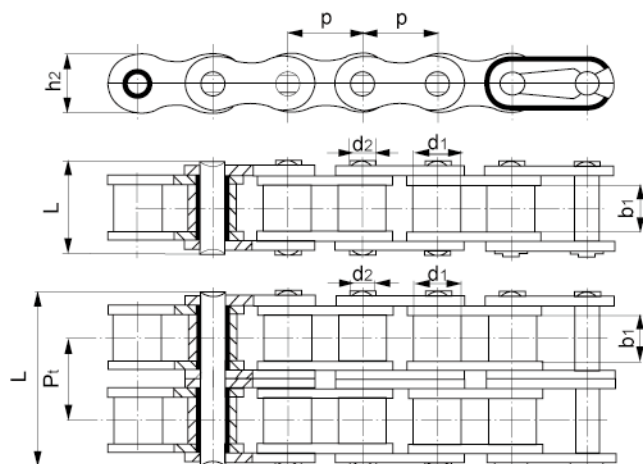


DIN ISO 链号	ANSI 链号	节距 Pitch	滚子直径 Diameter of Roller	内节内宽 Inner Width of Inner Link	销轴直径 Diameter of Pin	销轴长度 Length of Pin	内链板高度 Height of Inner Sidebar	排距 Row Distance	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO China No.	ANSI Chain No.	P mm	d1(max) mm	b1(min) mm	d2 mm	L max	h2 mm	Pt mm	Q(min) KN	q kg/m
C12A-1	C60	19.05	11.91	12.57	5.94	25.9	18.0	/	31.8	1.78
C16A-1	C80	25.40	15.88	15.75	7.92	32.7	24.0	/	56.7	3.09
C20A-1	C100	31.75	19.05	18.90	9.52	40.4	30.0	/	88.5	4.56
C24A-1	C120	38.10	22.23	25.22	11.10	50.3	36.0	/	127.0	6.86
C28A-1	C140	44.45	25.40	25.22	12.70	54.4	42.0	/	172.4	8.49
C32A-1	C160	50.80	28.58	31.55	14.27	64.8	48.2	/	226.8	11.50
C12A-2	C60-2	19.05	11.91	12.57	5.94	48.8	18.0	22.78	63.6	3.53
C16A-2	C80-2	25.40	15.88	15.75	7.92	62.7	24.0	29.29	113.4	6.12
C20A-2	C100-2	31.75	19.05	18.90	9.52	76.4	30.0	35.76	177.0	9.08
C24A-2	C120-2	38.10	22.23	25.22	11.10	95.8	36.0	45.44	254.0	13.60
C28A-2	C140-2	44.45	25.40	25.22	12.70	103.3	42.0	48.87	344.8	16.86
C32A-2	C160-2	50.80	28.58	31.55	14.27	123.3	48.2	58.55	453.6	22.90
C12A-3	C60-3	19.05	11.91	12.57	5.94	71.5	18.0	22.78	95.4	5.28
C16A-3	C80-3	25.40	15.88	15.75	7.92	91.7	24.0	29.29	171.1	9.10
C20A-3	C100-3	31.75	19.05	18.90	9.52	112.2	30.0	35.76	265.5	13.60
C24A-3	C120-3	38.10	22.23	25.22	11.10	141.4	36.0	45.44	381.0	20.43
C28A-3	C140-3	44.45	25.40	25.22	12.70	152.2	42.0	48.87	512.2	25.23
C32A-3	C160-3	50.80	28.58	31.55	14.27	181.8	48.2	58.55	684.0	34.19



加重系列滚子链 Heavy Series Roller Chain

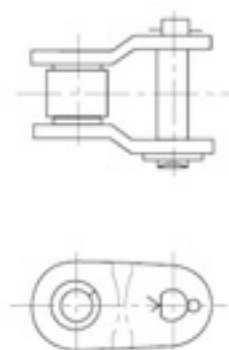
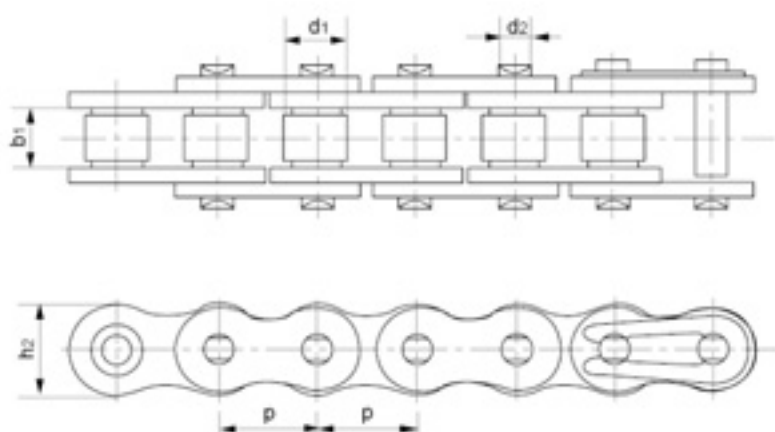
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DIN ISO 链号	ANSI 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	销轴长度 Length of Pin	内链板高度 Height of Inner Sidebar	排距 Row Distance	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO China No.	ANSI Chain No.	P mm	d ₁ (max) mm	d ₂ mm	b ₁ (min) mm	L(max) mm	h ₂ mm	P _t mm	Q(min) KN	q kg/m
12AH-1	60H	19.05	11.91	5.94	12.57	29.2	18.0	/	31.8	1.87
16AH-1	80H	25.40	15.88	7.92	15.75	36.2	24.0	/	56.7	3.10
20AH-1	100H	31.75	19.05	9.52	18.90	43.6	30.0	/	88.5	4.52
24AH-1	120H	38.10	22.23	11.10	25.22	53.5	35.8	/	127.0	6.60
28AH-1	140H	44.45	25.40	12.70	25.22	57.6	42.0	/	172.4	8.30
32AH-1	160H	50.80	28.58	14.27	31.55	68.2	48.2	/	226.8	10.30
40AH-2	200H	63.50	39.68	19.85	37.85	86.6	60.0	/	353.8	19.16
12AH-2	60H-2	19.05	11.91	5.94	12.57	55.3	18.0	26.11	63.6	3.71
16AH-2	80H-2	25.40	15.88	7.92	15.75	68.6	24.0	32.59	113.4	6.15
20AH-2	100H-2	31.75	19.05	9.52	18.90	82.7	30.0	39.09	177.0	9.03
24AH-2	120H-2	38.10	22.23	11.10	25.22	102.4	35.8	48.87	254.0	13.13
28AH-2	140H-2	44.45	25.40	12.70	25.22	109.8	42.0	52.20	344.8	16.60
32AH-2	160H-2	50.80	28.58	14.27	31.55	130.1	48.2	61.90	453.6	20.20
40AH-2	200H-2	63.50	39.68	19.85	37.85	164.9	60.0	78.31	707.6	38.11
12AH-3	60H-3	19.05	11.91	5.94	12.57	81.4	18.0	26.11	95.4	5.54
16AH-3	80H-3	25.40	15.88	7.92	15.75	101.4	24.0	32.59	170.1	9.42
20AH-3	100H-3	31.75	19.05	9.52	18.90	121.8	30.0	39.09	265.5	12.96
24AH-3	120H-3	38.10	22.23	11.10	25.22	151.2	35.8	48.87	381.0	19.64
28AH-3	140H-3	44.45	25.40	12.70	25.22	162.0	42.0	52.20	517.2	24.90
32AH-3	160H-3	50.80	28.58	14.27	31.55	192.0	48.2	61.90	680.4	30.10
40AH-3	200H-3	63.50	39.68	19.85	37.85	243.2	60.0	78.31	1061.4	57.06



单排滚子链 Simplex Roller Chain



DIN ISO 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO China No.	P mm	d ₁ (max) mm	d ₂ mm	b ₁ (min) mm	h ₂ mm	Q(min) KN	q kg/m
08B-1	12.70	8.51	4.45	7.75	11.8	17.8	0.72
10B-1	15.875	10.16	5.08	9.65	14.6	22.20	0.95
12B-1	19.05	12.07	5.72	11.68	16	28.90	1.23
16B-1	25.40	15.88	8.28	17.02	20.9	60	2.80
20B-1	31.75	19.05	10.19	19.56	26	95	3.90
24B-1	38.1	25.40	14.63	25.40	33	160	7.14
28B-1	44.45	27.94	15.90	30.99	36.7	200	9.37
32B-1	50.80	29.21	17.81	30.99	41.90	250	9.94
40B-1	63.5	39.37	22.89	38.10	52.5	355	16.40
48B-1	76.2	48.26	29.24	45.72	63.88	560	23.1
56B-1	88.9	53.98	34.32	53.34	77.85	850	31.2
64B-1	101.6	63.5	39.4	60.96	90.17	1120	44.6
72B-1	114.3	72.39	44.48	68.58	103.63	1400	62.5

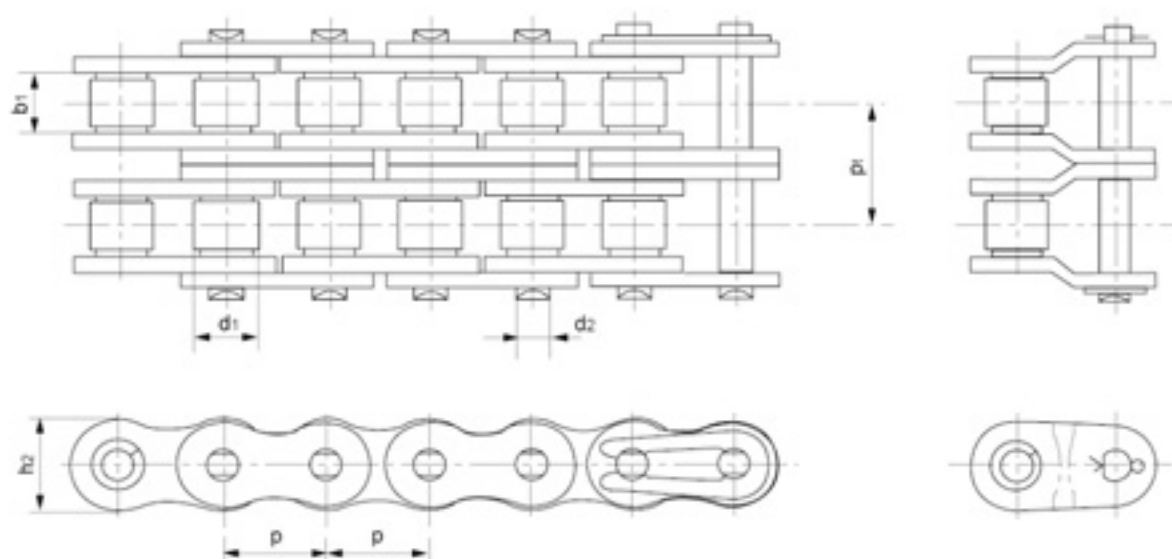


B系列短节距滚子链

B Series Short Pitch Roller Chain

DCC

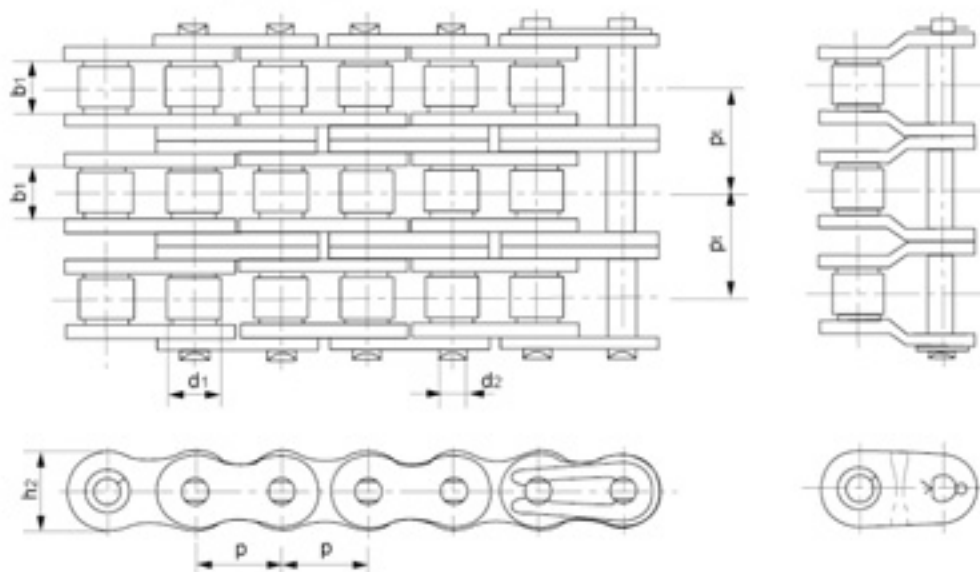
双排滚子链 Duplex Roller Chain



DIN ISO 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	排距 Row Distance	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO China No.	P mm	d1(max) mm	d2 mm	b1(min) mm	h2 mm	P1 mm	Q(min) KN	q kg/m
08B-2	12.70	8.51	4.45	7.75	11.8	13.92	31.1	1.37
10B-2	15.875	10.16	5.08	9.65	14.6	16.59	44.5	1.92
12B-2	19.05	12.07	5.72	11.68	16	19.46	57.8	2.44
16B-2	25.40	15.88	8.28	17.02	20.9	31.88	106	5.58
20B-2	31.75	19.05	10.19	19.56	26	36.45	170	7.77
24B-2	38.1	25.40	14.63	25.40	33	48.36	280	14.48
28B-2	44.45	27.94	15.90	30.99	36.7	59.56	360	18.52
32B-2	50.80	29.21	17.81	30.99	41.90	58.55	450	19.8
40B-2	63.5	39.37	22.89	38.10	52.5	72.29	630	32.00
48B-2	76.2	48.26	29.24	45.72	63.88	91.21	1000	45.9
56B-2	88.9	53.98	34.32	53.34	77.85	106.6	1600	61.1
64B-2	101.6	63.5	39.4	60.96	90.17	119.89	2000	88.1
72B-2	114.3	72.39	44.48	68.58	103.63	136.27	2500	123.2



三排滚子链 Triplex Roller Chain



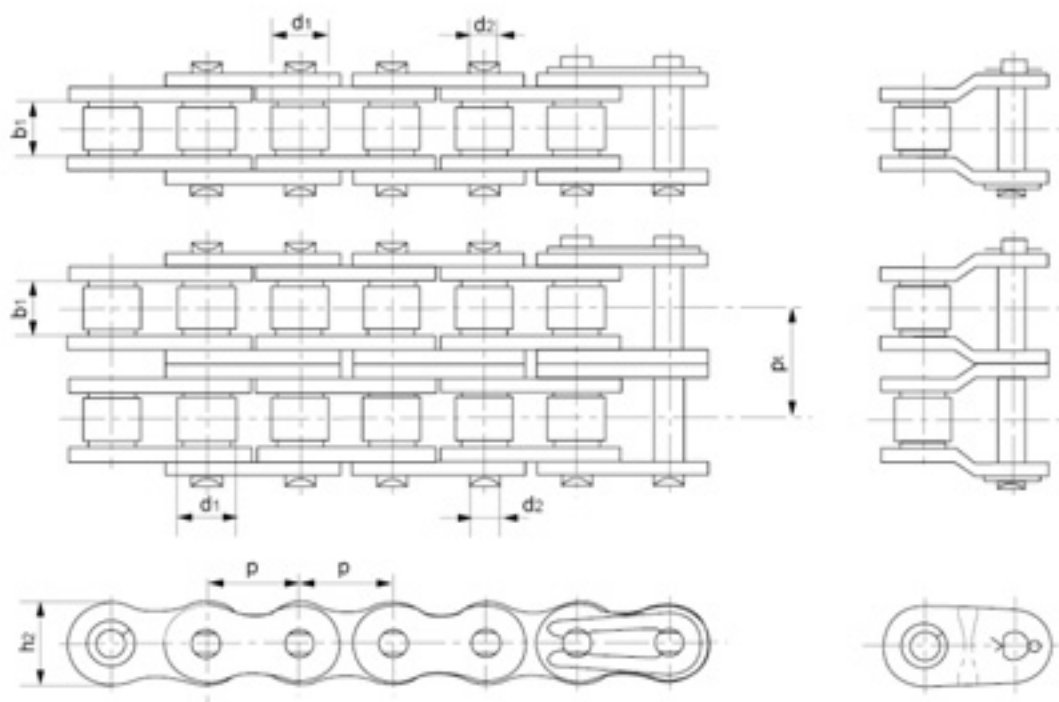
DIN ISO 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	排距 Row Distance	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO China No.	P mm	d1(max) mm	d2 mm	b1(min) mm	h2 mm	P1 mm	Q(min) KN	q kg/m
08B-3	12.70	8.51	4.45	7.75	11.8	13.92	46.65	2.03
10B-3	15.875	10.16	5.08	9.65	14.6	16.59	66.7	2.95
12B-3	19.05	12.07	5.72	11.68	16	19.46	86.7	3.64
16B-3	25.40	15.88	8.28	17.02	20.9	31.88	160	8.35
20B-3	31.75	19.05	10.19	19.56	26	36.45	250	11.64
24B-3	38.1	25.40	14.63	25.40	33	48.36	425	21.63
28B-3	44.45	27.94	15.90	30.99	36.7	59.56	530	26.19
32B-3	50.80	29.21	17.81	30.99	41.90	58.55	670	31.70
40B-3	63.5	39.37	22.89	38.10	52.5	72.29	950	48.30
48B-3	76.2	48.26	29.24	45.72	63.88	91.21	1501.3	66.8
56B-3	88.9	53.98	34.32	53.34	77.85	106.6	2240	89.9
64B-3	101.6	63.5	39.4	90.96	90.17	119.89	3000	130.8
72B-3	114.3	72.39	44.48	68.58	103.63	136.27	3750	183.7



B系列短节距不锈钢滚子链

B Series Short Pitch Stainless Steel Roller Chain

DCC



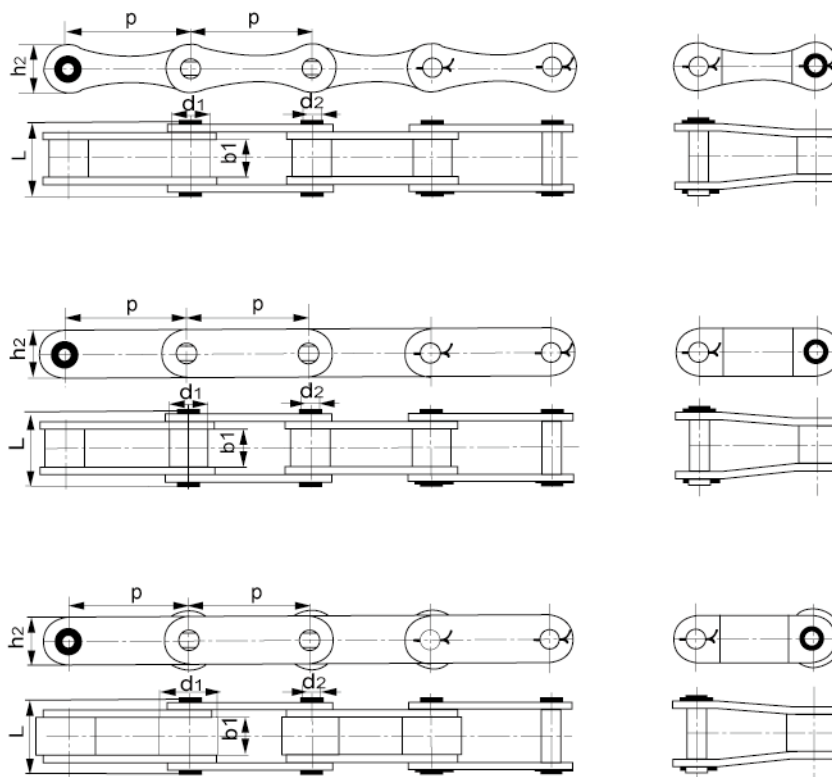
DIN ISO 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	排距 Row Distance	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO Chain No.	P mm	d ₁ (max) mm	d ₂ mm	b ₁ (min) mm	h ₂ mm	P ₁ mm	Q(min) KN	q kg/m
10BSS-1	15.875	10.16	5.08	9.65	14.6	/	14.3	0.98
12BSS-1	19.05	12.70	5.72	11.68	16.0	/	18.5	1.22
16BSS-1	25.40	15.88	8.28	17.02	20.9	/	39.7	2.80
20BSS-1	31.75	19.05	10.19	19.56	26	/	60.1	3.88
24BSS-1	38.1	25.40	14.63	25.40	33	/	103.7	7.20
10BSS-2	15.875	10.16	5.08	9.65	14.6	16.59	44.5	1.92
12BSS-2	19.05	12.70	5.72	11.68	16.0	19.46	57.8	2.44
16BSS-2	25.40	15.88	8.28	17.02	20.9	31.88	106	5.58
20BSS-2	31.75	19.05	10.19	19.56	26	36.45	170	7.77
24BSS-2	38.1	25.40	14.63	25.40	33	48.36	280	14.48



双节距传动链和输送链

Double-Pitch Driving Chain and conveyor Chain

DCC



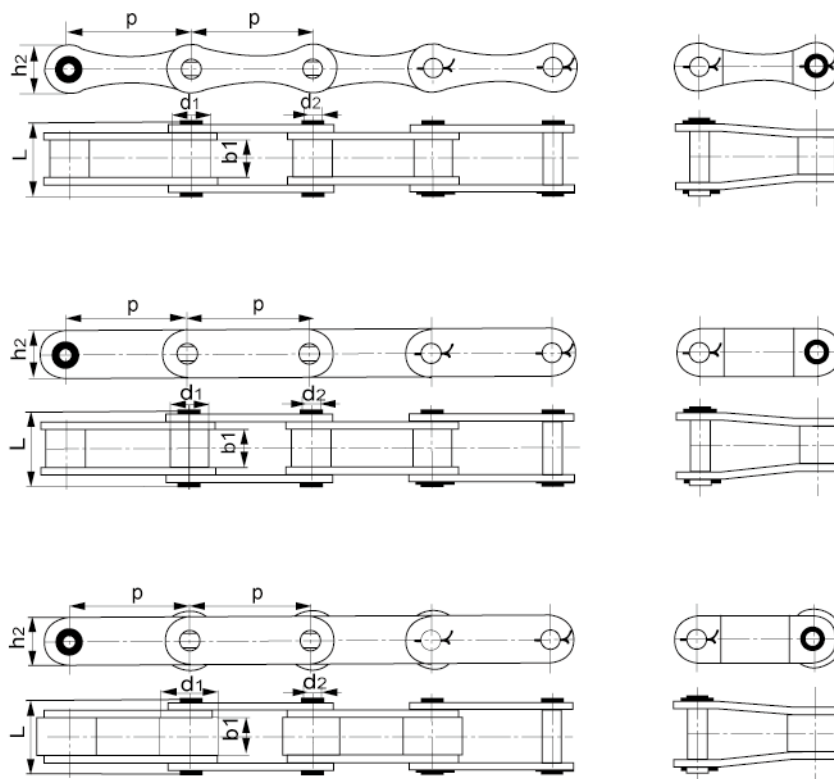
DIN ISO 链号	ANSI 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	销轴长度 Length of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	抗拉强度 Tensile Strength	每米重量 Weight per Meter
DIN ISO China No.	ANSI Chain No.	P mm	d ₁ (max) mm	d ₂ mm	L max	b ₁ (min) mm	h ₂ mm	Q(min) KN	q kg/m
C208A	C2040	25.40	7.95	3.96	17.80	7.85	12.70	13.80	0.50
C208AL	C2042	25.40	15.88	3.96					0.84
C208B		25.40	8.51	4.45	17.00	7.75	11.81	17.80	0.55
C208BL		25.40	15.88	4.45					0.89
C210A	C2050	31.75	10.16	5.08	21.00	9.40	15.09	21.80	0.78
C210AL	C2052	31.75	19.05	5.08					1.27
C212AH	C2060H	38.10	11.91	5.94	29.90	12.57	18.08	31.10	1.44
C212AHL	C2062H	38.10	22.23	5.94					2.07
C216A	C2080	50.80	15.88	7.92	33.50	15.75	24.13	55.60	2.08
C216AL	C2082	50.80	28.58	7.92					3.12
C220A	C2100	63.50	19.05	9.53	41.40	18.90	30.18	86.70	3.01
C220AL	C2102	63.50	39.67	9.53					4.83
C220AH	C2100H	63.50	19.05	9.53	44.10	18.90	30.18	86.70	3.60
C220AHL	C2102H	63.50	39.67	9.53					5.38
C224A	C2120	76.20	22.23	11.10	50.40	25.22	36.10	124.60	4.66
C224AL	C2122	76.20	44.45	11.10					7.66
C224AH	C2120H	76.20	22.23	11.10	53.50	25.22	36.10	124.60	5.26
C224AHL	C2122H	76.20	44.45	11.10					8.26



双节距不锈钢输送链

Double-Pitch Stainless Steel conveyor Chain

DCC



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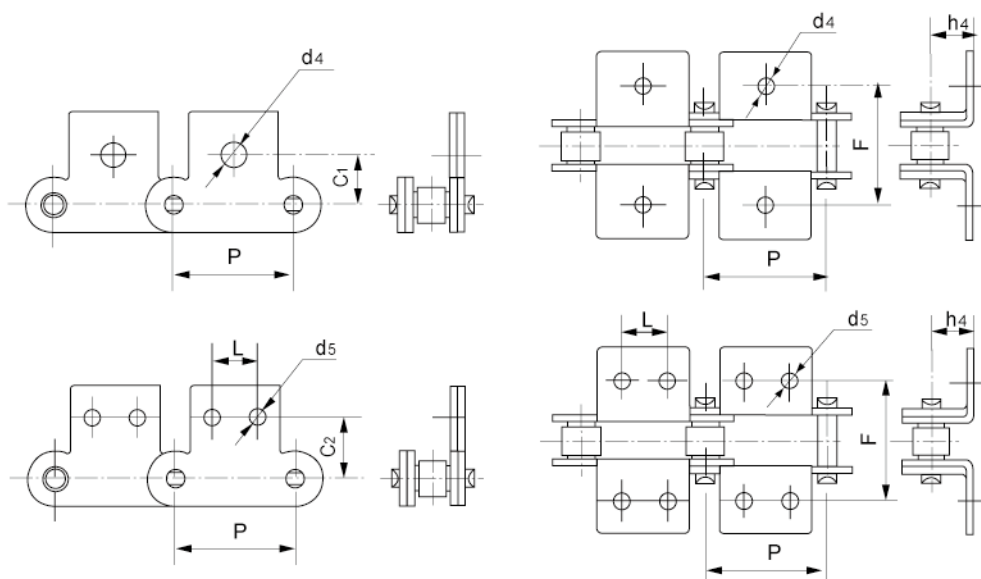
ANSI 链号	节距 Pitch	滚子直径 Diameter of Roller	销轴直径 Diameter of Pin	销轴长度 Length of Pin	内节内宽 Inner Width of Inner Link	内链板高度 Height of Inner Sidebar	抗拉强度 Tensile Strength	每米重量 Weight per Meter
ANSI Chain No.	P mm	d ₁ (max) mm	d ₂ mm	L(max) mm	b ₁ (min) mm	h ₂ mm	Q(min) KN	q kg/m
C2040SS C2042SS	25.40	7.95 15.88	3.96	17.80	7.85	12.70	8.2	0.50 0.84
C2050SS C2052SS	31.75	10.16 19.05	5.08	21.00	9.40	15.09	15.6	0.78 1.27
C2060HSS C2062HSS	38.10	11.91 22.23	5.94	29.90	12.57	18.08	19.7	1.44 2.07
C2080SS C2082SS	50.80	15.88 28.58	7.92	33.50	15.75	24.13	35.8	2.08 3.12
C2100SS C2102SS	63.50	19.05 39.67	9.53	41.40	18.90	30.18	54.5	3.01 4.83
C2100HSS C2102HSS	63.50	19.05 39.67	9.53	44.10	18.90	30.18	54.5	3.60 5.38
C2120SS C2122SS	76.20	22.23 44.45	11.10	50.40	25.22	36.10	79.2	4.66 7.66
C2120HSS C2122HSS	76.20	22.23 44.45	11.10	53.50	25.22	36.10	79.2	5.26 8.26



双节距输送滚子链附件

Attachment of Double-Pitch conveyor Roller Chain

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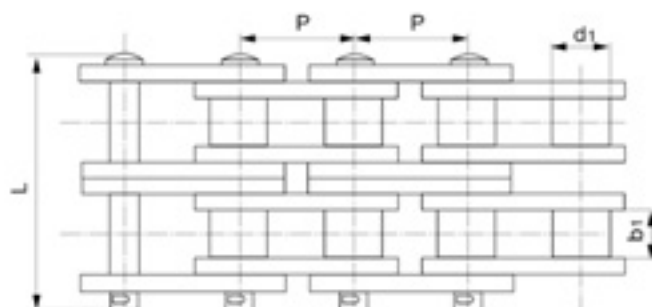
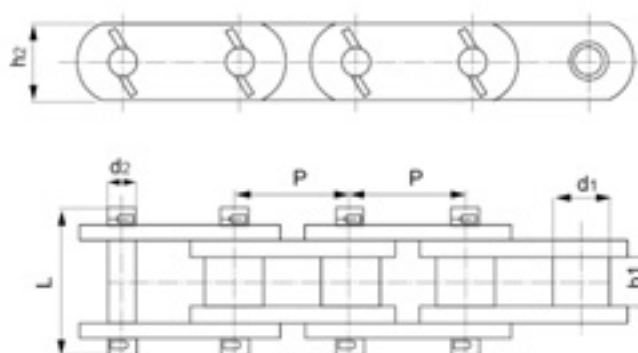
DIN ISO链号 DIN ISO China No.	ANSI链号 ANSI Chain No.	P mm	L mm	F mm	h4 mm	C1 mm	C2 mm	d4 mm	d5 mm
C208B C208BL	/	25.34	12.7	25.4	9.1	11.1	13.5	4.5	4.5
C208A C208AL	C2040 C2042	25.4	9.5	25.4	9.1	11.1	13.5	3.6	3.6
C210A C210AL	C2050 C2052	31.75	11.9	38.1	11.1	14.3	15.9	5.5	5.5
C212A C212AL	C2060 C2062	38.1	14.3	42.9	14.7	17.5	19.1	5.2	5.2
C212AH C212AHL	C2060H C2062H							5.5	5.5
C216A C216AL C216AH C216AHL	C2080 C2082 C2080H C2082H	50.8	19.1	55.6	19.1	22.2	25.4	6.8	6.8
C220A C220AL C220AH C220AHL	C2100 C2102 C2100H C2102H	63.5	23.8	66.6	23.4	28.6	38.1	8.8	8.8
C224A C224AL C224AH C224AHL	C2120 C2122 C2120H C2122H	76.2	28.6	79.3	27.8	33.3	37.3	11.1	11.1



重载直板滚子链

Heavy Duty Straight Sidebar Roller Chain

DCC



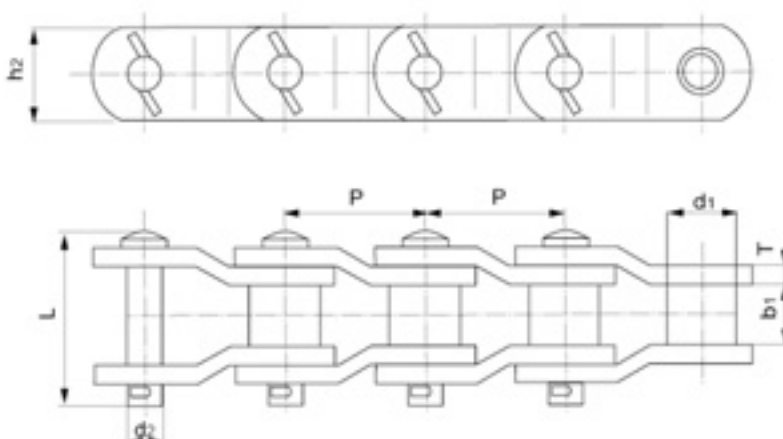
链号 China No.	节距 Pitch P mm	内链节内宽 Inner Width of Inner Link b ₁ (max) mm	滚子外径 Outer Diameter of Roller d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ (max) mm	链板高度 Height of Sidebar h ₂ (max) mm	排距 Row Distance P ₁ mm	销轴长度 Length of Pin L max	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
Z2814 Z2814-2	88.90	44.45	38.10	22.25	60.5	90.8	115.4 199.2	516 1032	25.00 50.00
Z3315 Z3315-2	103.45	45.24	49.30	23.85	63.5	108.1	132.7 233.8	596 1192	27.00 54.00
Z3618 Z3618-2	114.30	57.15	52.30	27.97	79.2	111.6	135.9 240.5	814 1624	38.00 76.00
Z4020 Z4020-2	127.00	63.50	69.90	31.78	91.9	135.2	159.8 288.0	1054 2108	52.00 104.00
Z4824 Z4824-2	152.40	76.20	76.20	38.13	104.6	155.2	179.6 330.8	1521 3042	68.00 136.00
Z5628 Z5628-2	177.80	88.90	82.60	44.48	133.4	176.2	205.1 374.3	2068 4136	95.00 190.00



重载弯板滚子链

Heavy Duty Offset Sidebar Roller Chain

DCC



链号 China No.	节距 Pitch P mm	内链节内宽 Inner Width of Inner Link b1(max) mm	滚子直径 Diameter of Roller d1(max) mm	链板高度 Height of Sidebar h2(max) mm	链板厚度 Thickness of Sidebar T mm	销轴长度 Length of Pin L max	销轴直径 Diameter of Pin d2(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
2010	63.50	38.10	31.75	47.80	7.90	90.70	15.90	262.00	14.0
2510	78.1	31.75	36.9	40	8.0	94.8	16.00	271.00	10.7
2512	77.90	39.60	41.28	57.00	9.70	103.40	19.08	378.00	18.0
2814	88.90	38.10	44.40	60.50	12.70	117.60	22.25	516.00	25.0
3315	103.45	49.30	45.24	63.50	14.20	134.60	23.85	596.00	27.0
3618	114.30	52.30	57.15	79.20	14.20	141.20	27.97	814.00	38.0
4020	127.00	69.90	63.50	91.90	15.70	168.10	31.78	1054.00	52.0
4824	152.40	76.20	76.20	104.6	19.00	187.50	38.13	1521.00	68.0
WG /WB系列参数 WG/WB Serial Data									
WG781	78.18	38.1	33.0	45.0	10.0	97.0	17.00	313.60	16.0
WG103	103.20	49.2	46.0	60.0	13.0	125.5	23.00	539.00	26.0
WG140	140.00	80.0	65.0	90.0	20.0	187.0	35.00	1176.00	59.2
WB9525	95.25	39.0	45.0	65.0	16.0	124.0	23.00	635.00	22.2
WB7900	79.00	39.0	31.5	54.0	9.5	93.5	18.50	381.00	12.8
WB7938	79.38	41.2	40.0	57.2	9.5	100.0	19.50	509.00	18.7
WB238	88.9	36.8	44.40	57.2	12.7	113.4	22.15	501.4	25.4
WB1207	127.0	68.3	63.50	88.9	15.7	158.3	31.75	1044.0	53.1



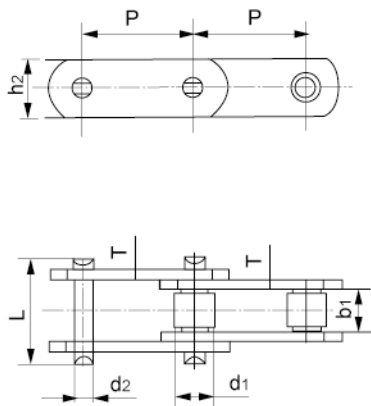
米制长节距输送链

Metric Series Long Pitch conveyor Chain

DCC

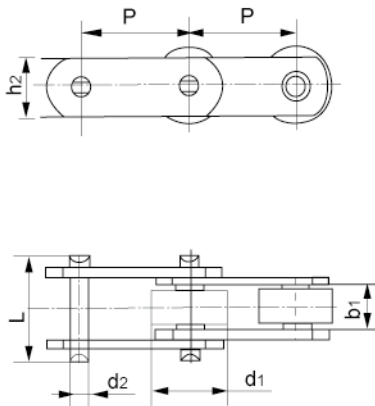
"S"型滚子

Small Roller



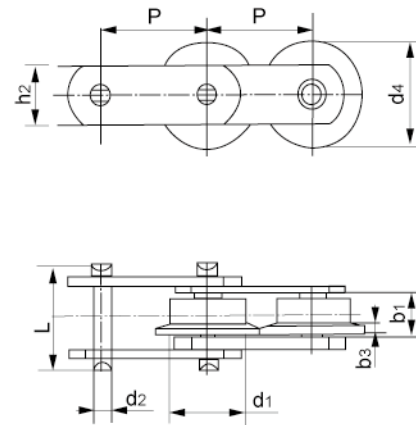
"P"型滚子

Plain Roller



"F"型滚子

Flanged Roller



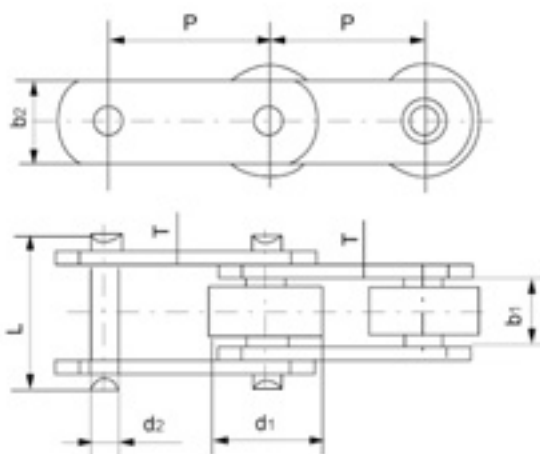
ISO 链号 ISO China No.	节距 Pitch P mm							内节内宽 Inner Width of Inner Link b1(max) mm	销轴直径 Diameter of Pin d2(max) mm	销轴长度 Length of Pin L(max) mm	S型滚子直径 Diameter of Small Roller d1(max) mm	P型滚子直径 Diameter of Plain Roller d1(max) mm	F型滚子Flanged Roller		链板高度 Height of Sidebar h2(max) mm	抗拉强度 Tensile Strength Q(min) KN
													边缘直径 Diameter of Edge of Edge d4(max) mm	边缘直径 Diameter of Edge of Edge d4(max) mm		
M20	40	50	63	80	100	125	160	15	6.0	30	12.5	25	35	35	19	20
M28	50	63	80	100	125	160	200	17	7.0	35	15.0	30	40	40	21	28
M40	63	80	100	125	160	200	250	19	8.5	40	18.0	36	45	45	26	40
M56	63	80	100	125	160	200	250	23	10.0	45	21.0	42	55	55	31	56
M80	80	100	125	160	200	250	315	27	12.0	53	25.0	50	65	65	36	80
M112	80	100	125	160	200	250	315	31	15.0	62	30.0	60	75	75	41	112
M160	100	125	160	200	250	315	400	36	18.0	73	36.0	70	90	90	51	160
M224	125	160	200	250	315	400	500	42	21.0	85	42.0	85	105	105	62	224
M315	160	200	250	315	400	500	630	47	25.0	98	50.0	100	125	125	72	315
M450	200	250	315	400	500	630	800	55	30.0	112	60.0	120	150	150	82	450
M630	250	315	400	500	630	800	1000	65	36.0	135	70.0	140	175	175	103	630
M900	250	315	400	500	630	800	1000	76	44.0	154	85.0	170	210	210	123	900
FM10100	100							30	14.29	64.4		50			38	112.7
FM10500	150							22.2	11.1	51	22.2	40			32	68.6
FM5100	100							22.2				40	50	50	32	68.6
FM5150	150							22.2	11.1	51		40	50	50	32	68.6
FM3100	100							16.1	7.94	34		31.8			22	29.4
FM3075	75							16.1	7.94	34		31.8			22	29.4



英制长节距输送链

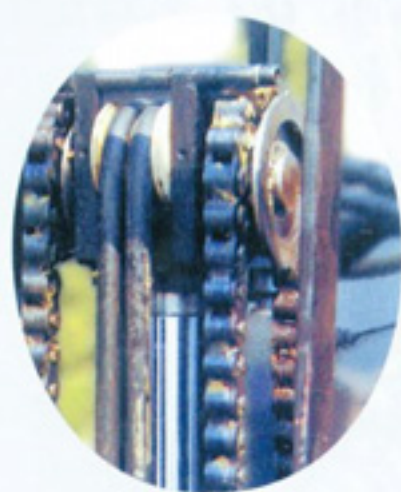
British Series Long Pitch conveyor Chain

DCC



链号 Chain No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin d2(max) mm	销轴长度 Length of Pin L(max) mm	链板厚度 Thickness of Sidebar T(max) mm	链板高度 Height of Sidebar b2(max) mm	滚子直径 Diameter of Roller d1(max) mm	抗拉强度 Tensile Strength Q(max) KN	每米重量 Weight per Meter q kg/m
3DC9503R	76.7	30	14.27	70	6.3	38.1	29.0	170	9.4
4DC7.5	101.6	15.24	13.97	46	5.08	25.4	31.75	40.5	2.8
4DC20R	1001.6	19.05	19.05	51	5.08	39	47.6	88.9	6.9
4DC90R	101.6	22.2	11.1	53	4.5	32	47.6	89.9	6.2
4DC94R	101.6	30.0	14.27	70	6.3	38.1	50.8	133.4	10.0
6DC15R	152.4	19.05	19.05	51	5.08	39	47.6	88.9	5.7
6DC604R	152.4	30.0	14.27	70	6.3	38.1	50.8	133.4	7.9
6DC36R	152.4	25.4	26.92	70	6.5/7.8	50.8	66.7	160	11.9
C09060	152.4	37.7	18.9	94.3	9.5	50.8	69.85	266.6	27.5
C09061	152.4	37.7	18.9	95.2	9.5	57.2	69.85	377.9	29.5
C09063	152.4	38.0	23.83	102	9.7	61.9	76.2	635	20.3

注：1.可根据用户来图，参考此表数据设计制造其他节距链条。2.可加工外、内弯附板(A2、K2)以不同间距组装成弯板输送链。
Notes: 1. Chains with other pitches can be designed and manufactured according to customer's drawing with reference of data in this table.
2. It can process inner or outer curved plate (A2, K2) which can be assembled into offset plate transport chain with different interval distance.



板式链

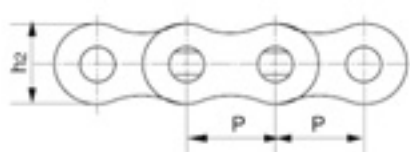
Leaf Chain





板式链(BL系列) Leaf Chain (BL Series)

DCC



2x2



4x4



4x6



2x3



6x6



3x4



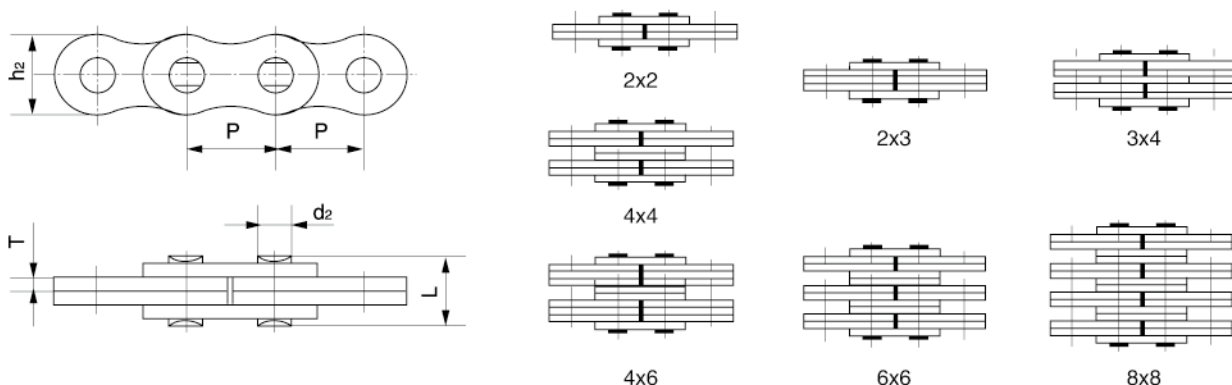
8x8

链号 Chain No.		节距 Pitch P mm	板数组合 Combination of Sidebars	链板厚度 Thickness of Sidebar T mm	链板高度 Height of Sidebar h ₂ (max) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin L(max) mm	抗拉强度 Tensile Strength Q(min) KN
ISO GB	ANSI							
LH1222	BL622	19.05	2x 2	3.2	18.1	7.92	16.4	48.9
LH1223	BL623	19.05	2x3	3.2	18.1	7.92	19.7	48.9
LH1234	BL634	19.05	3x4	3.2	18.1	7.92	26.2	75.6
LH1244	BL644	19.05	4x4	3.2	18.1	7.92	29.4	97.9
LH1246	BL646	19.05	4x6	3.2	18.1	7.92	35.7	97.9
LH1266	BL666	19.05	6x6	3.2	18.1	7.92	42.4	146.8
LH1288	BL688	19.05	8x8	3.2	18.1	7.92	55.8	195.7
LH1622	BL822	25.4	2x2	4	24.1	9.52	20.3	84.5
LH1623	BL823	25.4	2x3	4	24.1	9.52	24.3	84.5
LH1634	BL834	25.4	3x4	4	24.1	9.52	32.6	129.0
LH1644	BL844	25.4	4x4	4	24.1	9.52	36.7	169.0
LH1666	BL846	25.4	4x6	4	24.1	9.52	44.7	169.0
LH1646	BL866	25.4	6x6	4	24.1	9.52	52.6	253.5
LH1688	BL888	25.4	8x8	4	24.1	9.52	69	338.1
LH2022	BL1022	31.75	2x2	4.9	30.1	11.1	25.1	115.7
LH2023	BL1023	31.75	2x3	4.9	30.1	11.1	30	115.7
LH2034	BL1034	31.75	3x4	4.9	30.1	11.1	40.2	182.7
LH2044	BL1044	31.75	4x4	4.9	30.1	11.1	45.2	231.3
LH2046	BL1046	31.75	4x6	4.9	30.1	11.1	55	231.3
LH2066	BL1066	31.75	6x6	4.9	30.1	11.1	65	345.9
LH2088	BL1088	31.75	8x8	4.9	30.1	11.1	84.8	462.6



板式链(BL系列) Leaf Chain (BL Series)

DCC

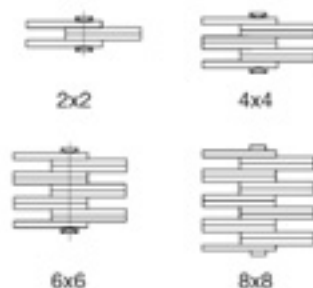
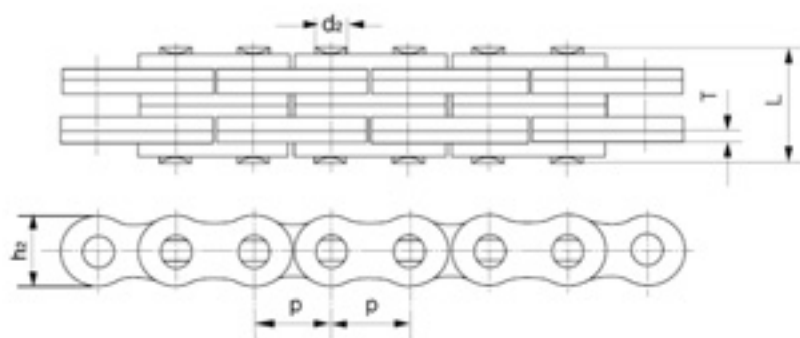


链号 Chain No.		节距 Pitch	板数组合 Combination of Sidebars	链板厚度 Thickness of Sidebar	链板高度 Height of Sidebar	销轴直径 Diameter of Pin	销轴长度 Length of Pin	抗拉强度 Tensile Strength
ISO GB	ANSI	P mm		T mm	h2(max) mm	d2 mm	L(max) mm	Q(min) KN
LH2422	B1222	38.1	2x 2	5.6	36	12.7	28	151.2
LH2423	1223	38.1	2x3	5.6	36	12.7	33.7	151.2
LH2434	1234	38.1	3x4	5.6	36	12.7	44.8	244.6
LH2444	1244	38.1	4x4	5.6	36	12.7	50.6	302.5
LH2446	1246	38.1	4x6	5.6	36	12.7	61.7	302.5
LH2466	1266	38.1	6x6	5.6	36	12.7	73.4	453.7
LH2488	1288	38.1	8x8	5.6	36	12.7	96	604.9
LH2822	1422	44.45	2x2	6.4	42	14.27	31.7	191.3
LH2823	1423	44.45	2x3	6.4	42	14.27	38.2	191.3
LH2834	1434	44.45	3x4	6.4	42	14.27	51.2	315.8
LH2844	1444	44.45	4x4	6.4	42	14.27	57.5	382.5
LH2846	1446	44.45	4x6	6.4	42	14.27	70.5	382.5
LH2866	1466	44.45	6x6	6.4	42	14.27	83.3	578.2
LH2888	1488	44.45	8x8	6.4	42	14.27	109.5	765.6
LH3222	1622	50.8	2x2	7.5	48	17.46	36.8	289.1
LH3223	1623	50.8	2x3	7.5	48	17.46	44.4	289.1
LH3234	1634	50.8	3x4	7.5	48	17.46	59.4	440.4
LH3244	1644	50.8	4x4	7.5	48	17.46	67	578.2
LH3246	1646	50.8	4x6	7.5	48	17.46	82.4	578.2
LH3266	1666	50.8	6x6	7.5	48	17.46	97.6	857.4
LH3288	1688	50.8	8x8	7.5	48	17.46	128.1	1156.5



板式链(LL系列) Leaf Chain (LL Series)

DCC

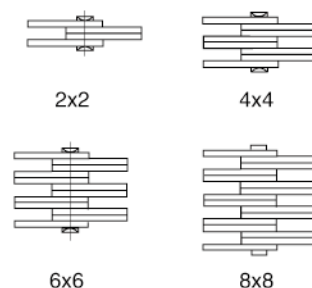
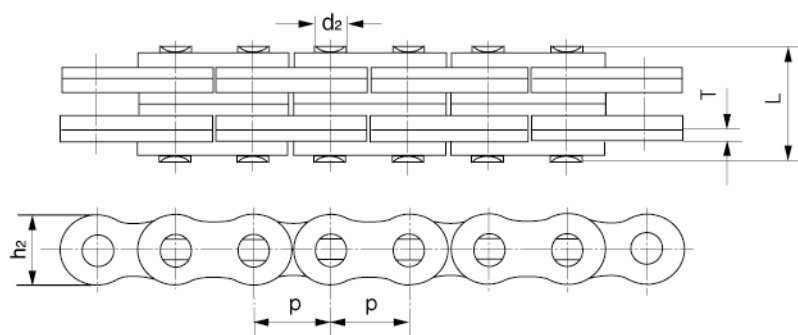


DIN ISO 链号 DIN ISO chain NO.	节距 Pitch P mm	板数组合 Combination of Sidebars	链板厚度 Thickness of Sidebar T mm	链板高度 Height of Sidebar h2(max) mm	销轴直径 Diameter of Pin d2 mm	销轴长度 Length of Pin L(max) mm	抗拉强度 Tensile Strength Q(min) KN
LL0822	12.70	2x 2	1.30	10.60	4.45	7.6	17.8
LL0844	12.70	4x4	1.30	10.60	4.45	15.6	36.4
LL0866	12.70	6x6	1.30	10.60	4.45	18.2	44.5
LL0888	12.70	8x8	1.30	10.60	4.45	23.6	62.2
LL1022	15.875	2x2	1.60	13.70	5.08	9.2	22.3
LL1044	15.875	4x4	1.60	13.70	5.08	15.8	44.5
LL1066	15.875	6x6	1.60	13.70	5.08	22.1	66.7
LL1088	15.875	8x8	1.60	13.70	5.08	28.8	89.0
LL1222	19.05	2x 2	1.85	16.00	5.72	10.4	28.9
LL1244	19.05	4x4	1.85	16.00	5.72	17.9	57.8
LL1266	19.05	6x6	1.85	16.00	5.72	25.4	86.7
LL1288	19.05	8x8	1.85	16.00	5.72	32.9	115.6
LL1622	25.40	2x2	3.10	21.00	8.28	17.2	58.0
LL1644	25.40	4x4	3.10	21.00	8.28	29.6	116.0
LL1666	25.40	6x6	3.10	21.00	8.28	42.4	174.0
LL1688	25.40	8x8	3.10	21.00	8.28	54.9	232.0

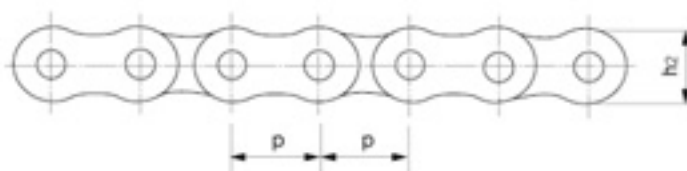
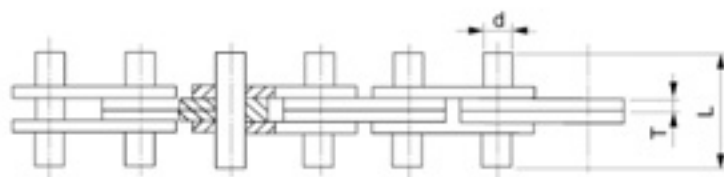


板式链(LL系列) Leaf Chain (LL Series)

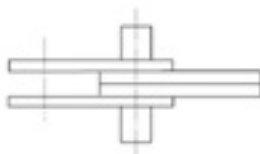
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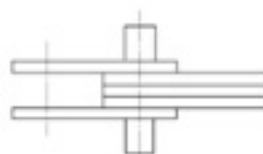
DIN ISO 链号 DIN ISO chain NO.	节距 Pitch P mm	板数组合 Combination of Sidebars	链板厚度 Thickness of Sidebar T mm	链板高度 Height of Sidebar h2(max) mm	销轴直径 Diameter of Pin d2 mm	销轴长度 Length of Pin L(max) mm	抗拉强度 Tensile Strength Q(min) KN
LL2022	31.75	2x 2	3.70	26.40	10.19	20.1	95.0
LL2044	31.75	4x4	3.70	26.40	10.19	33.8	190.0
LL2066	31.75	6x6	3.70	26.40	10.19	50.1	285.0
LL2088	31.75	8x8	3.70	26.40	10.19	64.0	380.0
LL2422	38.10	2x2	5.00	33.40	14.63	28.4	170.0
LL2444	38.10	4x4	5.00	33.40	14.63	46.3	340.0
LL2866	38.10	6x6	5.00	33.40	14.63	66.4	510.0
LL2488	38.10	8x8	5.00	33.40	14.63	86.6	680.0
LL2822	44.45	2x 2	6.00	37.08	15.90	32.2	200.0
LL2844	44.45	4x4	6.00	37.08	15.90	56.4	400.0
LL2866	44.45	6x6	6.00	37.08	15.90	80.8	600.0
LL2888	44.45	8x8	6.00	37.08	15.90	105.2	800.0
LL3222	50.80	2x2	6.00	42.00	17.81	33.2	260.0
LL3244	50.80	4x4	6.00	42.00	17.81	56.6	520.0
LL3266	50.80	6x6	6.00	42.00	17.81	80.8	780.0
LL3288	50.80	8x8	6.00	42.00	17.81	105.0	1050.0
LL4022	63.50	2x2	8.25	52.76	22.89	44.7	360.30
LL4044	63.50	4x4	8.25	52.76	22.89	77.9	780.0
LL4066	63.50	6x6	8.25	52.76	22.89	111.1	1080.0
LL4088	63.50	8x8	8.25	52.76	22.89	145.5	1560.0
LL4822	76.20	2x2	10.30	63.88	29.24	56.1	560.0
LL4844	76.20	4x4	10.30	63.88	29.24	97.4	1120.0
LL4866	76.20	6x6	10.30	63.88	29.24	138.9	1168.0
LL4888	76.20	8x8	10.30	63.88	29.24	182.4	2240.0



链板组合
Combination of Sidebars



2x2



2x3

链号 chain No.	节距 Pitch P mm	板数组合 Combination of Sidebars	链板高度 Height of Sidebar h2(max) mm	链板厚度 Thickness of Sidebar T mm	销轴直径 Diameter of Pin d2 mm	销轴长度 Length of Pin L(max) mm	抗拉强度 Tensile Strength Q(min) kN	每米重量 Weight per Meter q kg/m
AL522a	15.875	2x 2	13.03	2.06	5.08	20.50	24.50	0.77
AL522b	15.875	2x 2	13.03	2.06	5.08	17.20	24.50	0.70
AL522WR-16	15.875	2x 2	13.03	2.06	5.08	16.00	21.80	0.72
AL522WR-1 102/20.5	15.875	2x 2	13.03	2.06	5.08	20.50	21.80	0.73
AL622a	19.05	2x2	15.62	3.26	5.94	23.30	44.10	1.07
AL622b	19.05	2x 2	15.62	2.44	5.94	23.30	33.35	0.88
AL822a	24.40	2x2	20.83	3.26	7.92	30.00	55.60	1.73
BL622a	19.05	2x2	18.11	3.26	7.92	29.00	48.90	1.81
BL822a	25.40	2x 2	24.13	内链板 Inner Sidebar : 3.70 外链板 Outer Sidebar : 4.09	9.54	36.00	169.00	2.82
BL823a	25.40	2x3	24.13	4.09	9.54	34.00	98.00	3.40
LL1022a	15.875	2x2	13.72	1.70	5.08	14.00	22.20	0.64



焊接弯板链

Welded Offset Sidebar Chain

我公司生产的焊接弯板链的品种、规格、质量、数量均居行业前列，节距从66.27-207.3；板厚从6.4-28.5；从小规格到大规格；从窄系列到宽系列，应有尽有。同时在链条上配以不同的附件它便具备不同的功能。我公司对有特殊要求链条给链板、销轴施以表面高频处理，使之具备更好的耐磨性和更高的强度；在腐蚀性较大的场合使用的，我们选用不锈钢材质，总之我们愿意在更多的方面千方百计为您的需要提供帮助和服务。

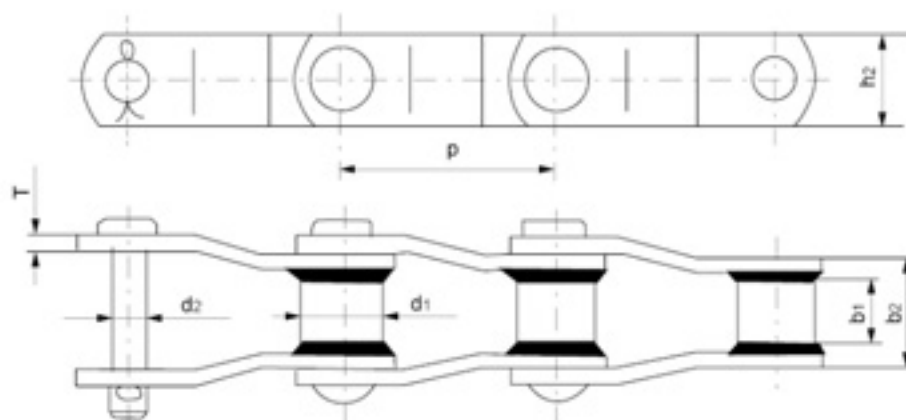
Our company produces welded curved sidebar chains, whose varieties, sizes quality and quantities all rank the first in the industry with pitches from 66.27-207.3 and sidebar thicknesses from 6.4-28.5. Everything is available from small size to large size and from narrow series to wide series. For those with special requirement, we make induction hardening surface treatment for sidebar and pin to make them have better wearing resistance and higher strength. For those used in corrosive field, we select stainless steel to make them. In a word we are willing to take every possible measure in every field to provide you help and service.



窄系列焊接弯板链

Narrow Series Welded Offset Sidebar Chain

DCC



链号 chain NO.	节距 Pitch P mm	套筒外径 Diameter of Bushing d1(max) mm	销轴直径 Diameter of Pin d2 mm	链板高度 Height of Sidebar h2(max) mm	小端内宽 Inner Width of Close End b1(max) mm	小端外宽 Outer Width of Close End b2(max) mm	链板厚度 Thickness of Sidebar T(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WH78	66.27	22.23	12.70	28.4	28.4	51	6.4	150	5.9
DWR78	66.27	21.20	14.28	32.0	28.4	51	6.4	130	6.4
DWH78	66.27	21.20	14.28	32.0	28.4	51	6.4	170	6.4
WR78B	66.27	22.20	12.7	28.4	28.6	51	6.4	93.4	5.9
WR78H	66.95	25.4	14.27	32	25.4	51	9.5	127	12.7
WH78H	66.95	25.4	14.24	32	25.4	51	9.5	158	12.7
WH78C	66.27	22.5	12.7	28.4	28.6	52.3	7	180	7.1
WR78SS	66.27	21.2	12.7	28.4	28	52.3	7	85	7.1
WR82	78.10	27	14.29	32	44	57	6.4	93.4	5.8
WH82R	78.10	25.4	14.29	32	44	57	6.4	150	5.75
WH82X	78.10	31.78	19.05	38.1	50.15	60.3	9.5	169	15.6

注:WR78SS材质为:Cr13, WH78C链板材质为:35CrMo

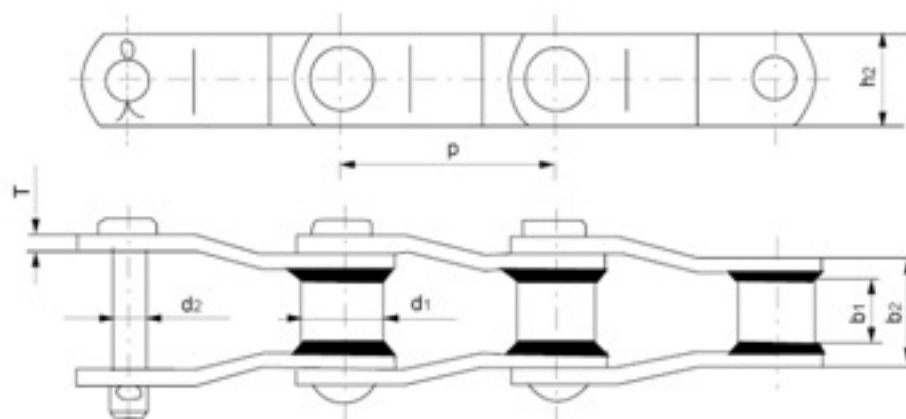
Note: the material of WR78SS is Cr13 and the material of chain plate WH78C is 35CrMo



窄系列焊接弯板链

Narrow Series Welded Offset Sidebar Chain

DCC



链号 chain NO.	节距 Pitch P mm	套筒外径 Diameter of Bushing d1(max) mm	销轴直径 Diameter of Pin d2(max) mm	链板高度 Height of Sidebar h2(max) mm	小端内宽 Inner Width of Close End b1(max) mm	小端外宽 Outer Width of Close End b2(max) mm	链板厚度 Thickness of Sidebar T(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WHX124	101.6	36.5	19.05	38.1	41.3	70	9.5	224.6	12.6
WHX124(H)	101.6	36.5	19.05	38.1	41.3	70	9.5	224.6	12.6
WHX132	153.67	44.45	25.25	50.8	77.1	111.76	12.7	378	20.5
WHX132(H)	153.67	44.45	25.25	50.8	77.1	111.76	12.7	378	20.5
WHX150	153.67	44.45	25.25	63.5	77.1	111.76	12.7	398	24.5
WHX150(H)	153.67	44.45	25.25	63.5	77.1	111.76	12.7	398	24.5
WHX155	153.67	44.45	28.42	63.5	73.6	111.25	14.27	411	27.7
WHX155(H)	153.67	44.45	28.42	63.5	73.6	111.25	14.27	411	27.7
WHX157	153.67	44.45	28.52	63.5	76.4	117.35	15.88	552	29.1
WHX157(H)	153.67	44.45	28.52	63.5	76.4	117.35	15.88	552	29.1
WHX124P	103.2	44.45	25.25	50.8	38.1	76.2	12.7	378	27.9
WR124R	101.6	36.5	19.05	38.1	41.3	70	9.5	169	12.6
WHX111	120.9	36.5	19.05	38.1	57.15	84.8	9.5	224.6	11.9

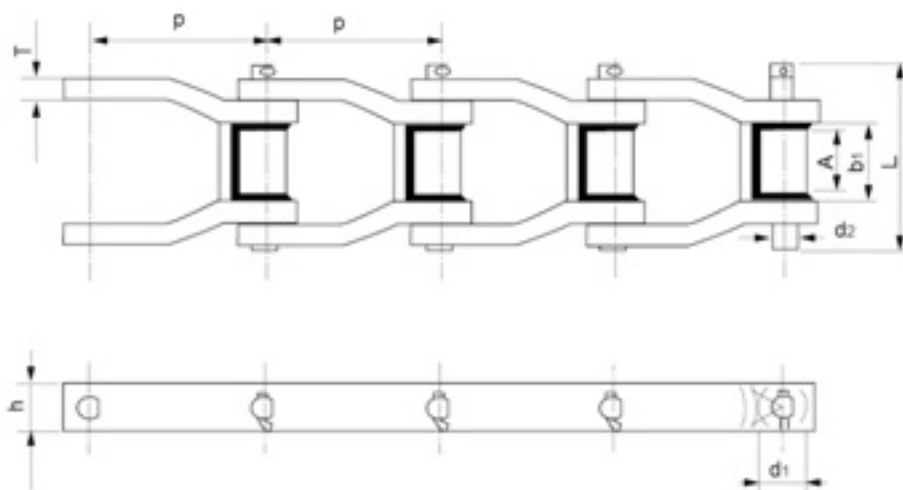
注：链号尾部(H)的为销轴端面剖视图呈“O”型，其余为“D”型。

Note: the tail mark (H) of the chain no. means that the section of the end roll looks like "O" while the section of others looks like "D".

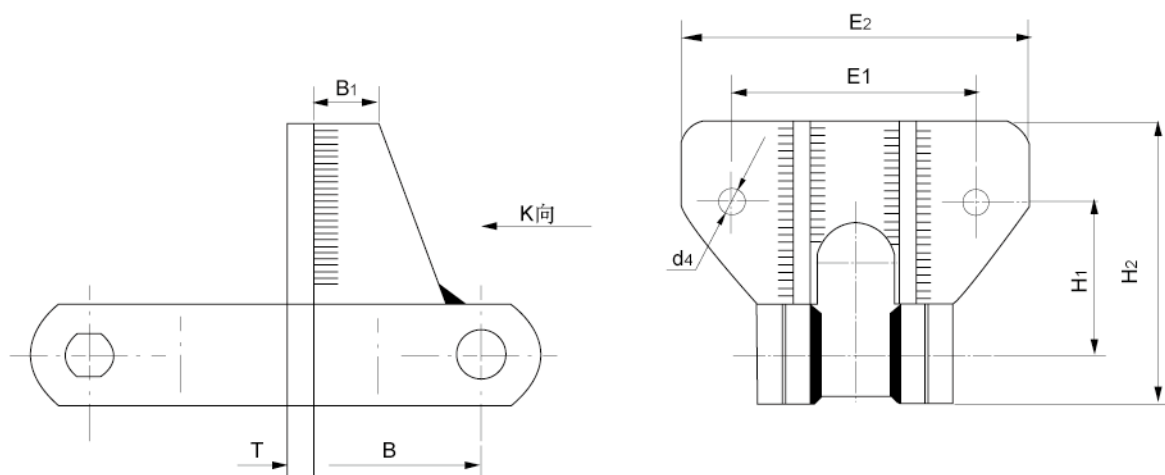


焊接弯板链 Welded Offset Sidebar Chain

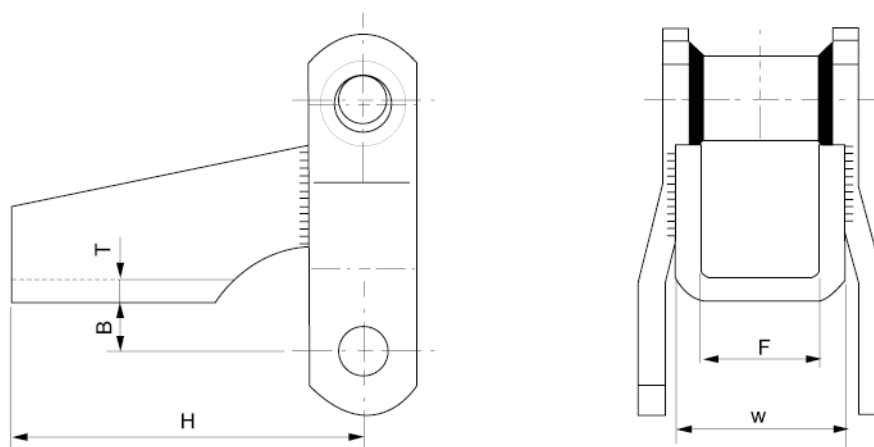
DCC



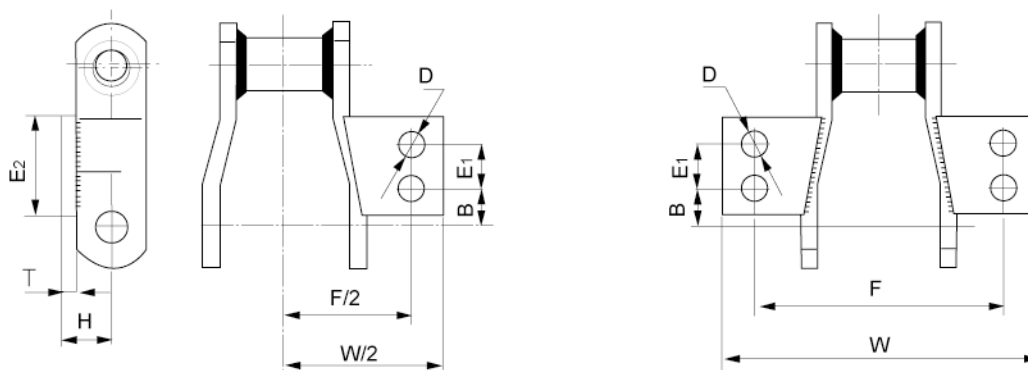
链号 chain NO.	节距 Pitch P mm	套筒外径 Diameter of Bushing d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ (max) mm	销轴长度 Length of Pin L mm	内节内宽 Inner Width of Inner Link X(max) mm	触轮幅度 Amplitude of Touch Wheel A(max) mm	链板高度 Height of Sidebar h(max) mm	链板厚度 Thickness of Sidebar T(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WH6121	227.38	63.5	32.52	203.5	102.8	89.2	63.5	28.58	650	54.8



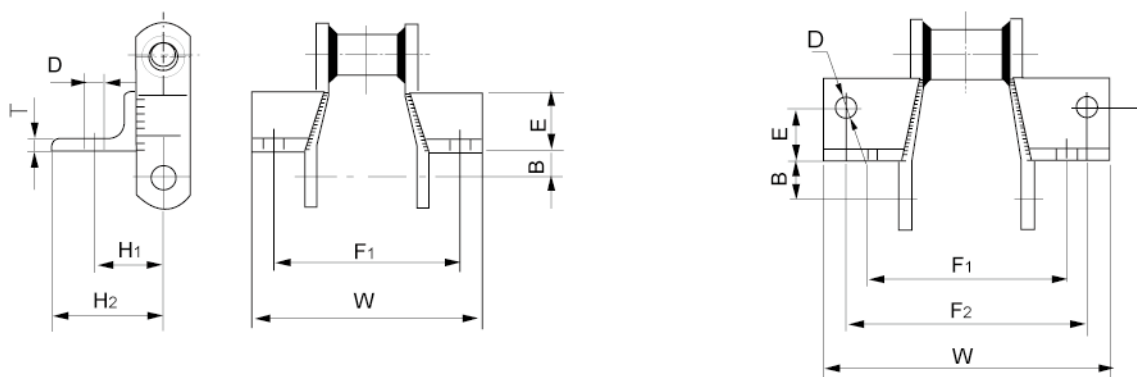
链号 Chain No.	H ₁ mm	H ₂ mm	E ₁ mm	E ₂ mm	d ₄ mm	B mm	B ₁ mm	T mm
WH78	55	110	95	135	10	66	32	10



链号 Chain No.	B mm	F mm	H mm	T mm	W mm
WH78	12.7	31.7	92.2	6.4	44.5
WH82	16	38	92.2	6.4	50.8



链号	B	D	E1	E2	F	H	W	T
Chain No.	mm	mm	mm	mm	mm	mm	mm	mm
WH82	19.05	10.4	33.3	57.15	108.2	22.3	136.6	6.4
WHX124	22.4	10.4	49.3	76.2	133.6	28.6	162	9.5
WHX132	41.4	14.3	69.85	108	190.5	38.1	233.2	12.7
WHX150	41.4	14.3	69.85	106.5	190.5	44.45	233.2	12.7
WHX155	41.4	14.3	69.85	106.5	190.5	46	233.2	14.3
WHX157	44.45	14.3	63.5	101.6	203.2	47.75	242.8	16



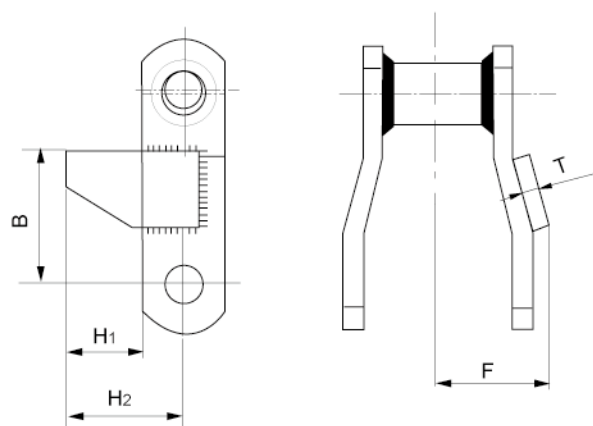
链号	B	D	E	F1	F2	H1	H2	T	W
Chain No.	mm	mm	mm	mm	mm	mm	mm	mm	mm
WHX124	22.35	10.4	36.07	111.25	133.35	52.32	77.72	9.5	157.2



窄系列焊接链及附件

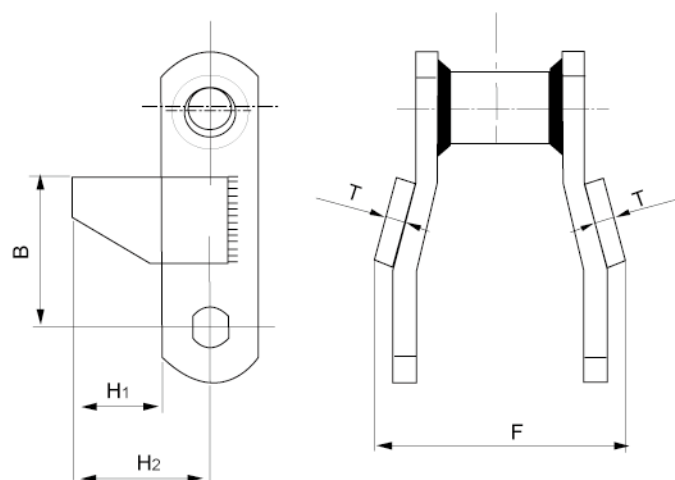
Narrow Series Welded Chain and Attachment

DCC



链号 Chain No.	B mm	F mm	H ₁ mm	H ₂ mm	T mm
WH82	55.4	41.4	31.85	47.75	6.4
WHX124	69.1	54.9	28.7	47.75	9.5

31



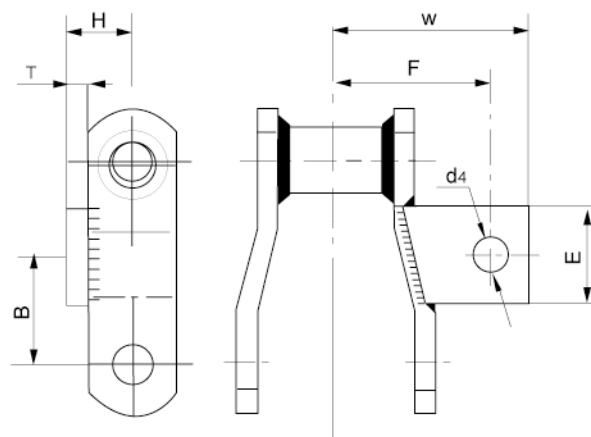
链号 Chain No.	B mm	F mm	H ₁ mm	H ₂ mm	T mm
WH82	55.4	82.8	31.85	47.75	6.4
WHX124	69.1	109.8	28.7	47.75	9.5



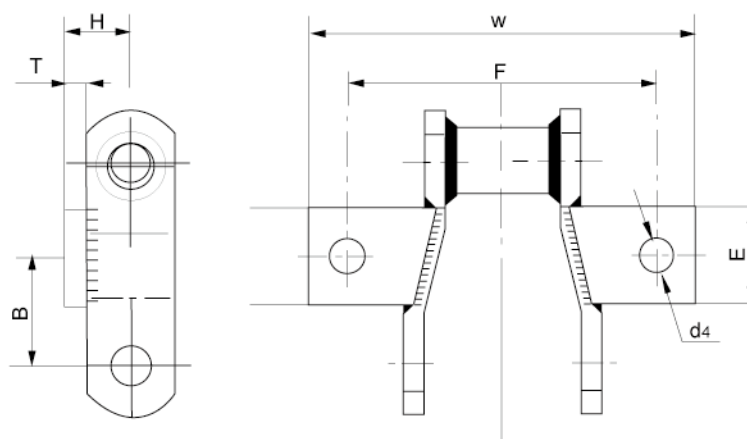
窄系列焊接链及附件

Narrow Series Welded Chain and Attachment

DCC



链号 Chain No.	B mm	d4 mm	E mm	F mm	H mm	W mm	T mm
WH78	31.75	10.4	31.75	50.8	20.7	63.5	6.4
WH82	38.1	10.4	44.45	53.1	22.3	69.85	6.4



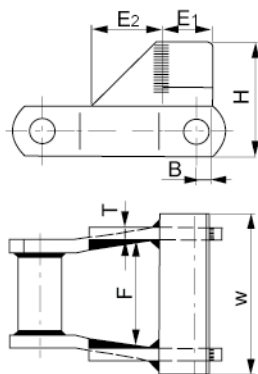
链号 Chain No.	B mm	d4 mm	E mm	F mm	H mm	W mm	T mm
WH78	31.75	10.4	31.75	101.6	20.7	127	6.4
WH82	38.1	10.4	44.45	106.2	22.3	139.7	6.4



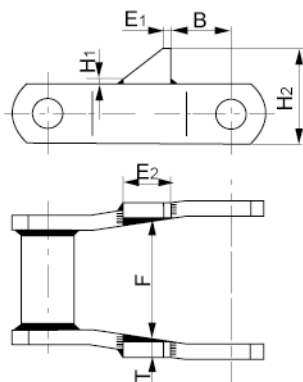
窄系列弯板焊接链及附件

Narrow series Offset Sidebar Welded Chain and Attachment

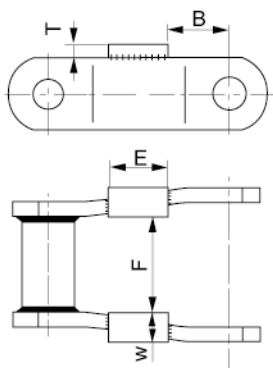
DCC



链号 Chain No.	B mm	E1 mm	E2 mm	F(min) mm	H mm	T mm	W mm
WH132	15	50	70	112.3	117	12	165
WH157	15	50	70	118.0	120	15	170



链号 Chain No.	B mm	E1 mm	E2 mm	F(min) mm	H1 mm	H2 mm	T mm
WH132	50	6	40	112.3	5	82	12.7



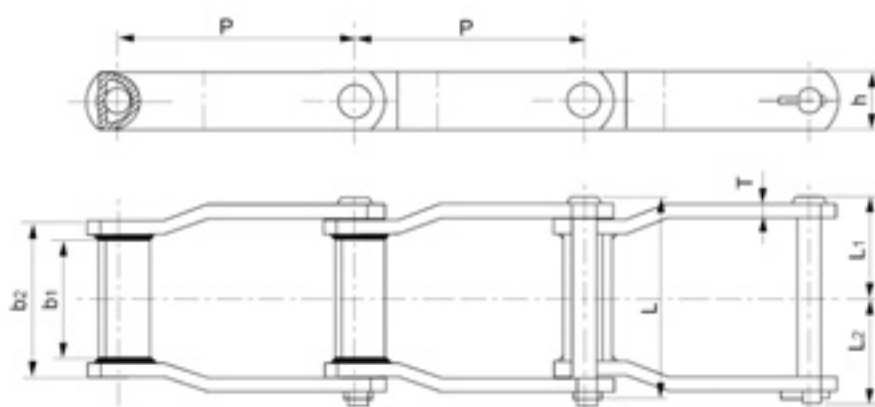
链号 Chain No.	B mm	E mm	T mm	F mm	W mm
WH150	52	48	12	86.4	30
WH157	52	48	15	90.3	30



宽系列焊接弯板链

Wide Series Welded Offset Sidebar Chain

DCC



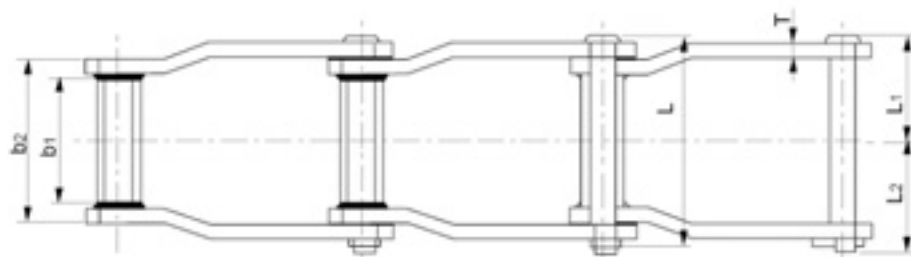
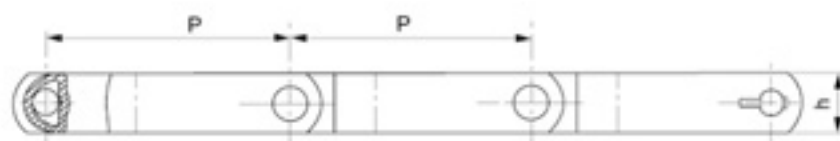
链号 chain NO.	节距 Pitch P mm	套筒尺寸 Sizes of Bushing d1(max) mm	销轴直径 Diameter of Pin d2(max) mm	链板高度 Height of Sidebar h2(max) mm	小端内宽 Inner Width of Close End b1(max) mm	小端外宽 Outer Width of Close End b2(max) mm	链板厚度 Thickness of Sidebar T(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WDH110	152.4	D	18.9	38.1	231.5	263.5	9.5	220	16.9
WDR110	152.4	D	18.9	38.1	231.5	263.5	9.5	170	16.9
WDH112	203.2	D	18.9	38.1	231.5	263.5	9.5	220	14.1
WDR112	203.2	D	18.9	38.1	231.5	263.5	9.5	170	14.1
WDH120	152.4	A	22.07	50.8	222.5	260.35	12.7	360	29.0
WDR120	152.4	A	22.07	50.8	222.5	260.35	12.7	310	29.0
WDH480	203.2	A	22.07	50.8	285.75	323.85	12.7	360	27.0
WDR480	203.2	A	22.07	50.8	285.75	323.85	12.7	310	27.0
WDH580	203.2	E	25.4	50.8	285.75	323.85	12.7	360	26.6
WDR580	203.2	E	25.4	50.8	285.75	323.85	12.7	310	26.6
WDH104	152.4	D	18.9	38.1	107.1	136.5	9.5	220	15.1
WDR104	152.4	D	18.9	38.1	107.1	136.5	9.5	170	15.1
WDH113	152.4	C	22.07	38.1	228.6	269.88	12.7	203	16.6
WDR113	152.4	C	22.07	38.1	228.6	269.88	12.7	165	16.6
WDH116	203.2	B	22.07	44.45	326.1	358.8	9.5	245	17.8
WDR116	203.2	B	22.07	44.45	326.1	358.8	9.5	203	17.8



宽系列焊接弯板链

Wide Series Welded Offset Sidebar Chain

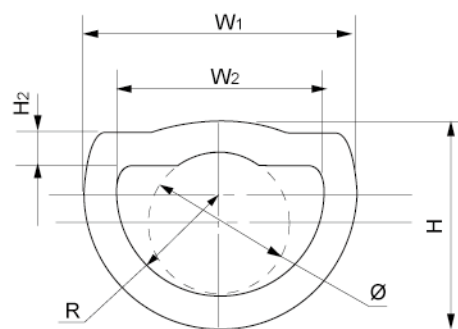
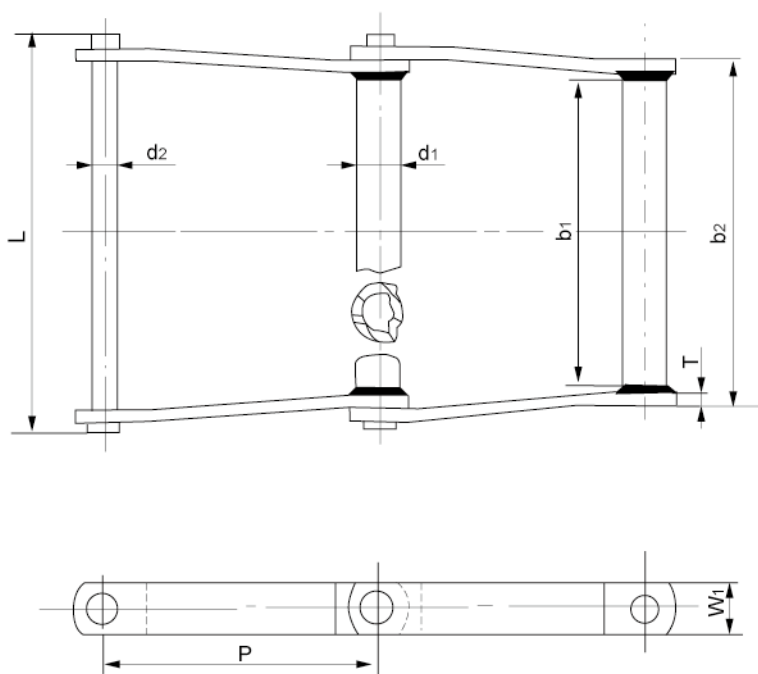
DCC



链号 chain NO.	节距 Pitch P mm	套筒尺寸 Sizes of Bushing d1(max) mm	销轴直径 Diameter of Pin d2(max) mm	链板高度 Height of Sidebar h2(max) mm	小端内宽 Inner Width of Close End b1(max) mm	小端外宽 Outer Width of Close End b2(max) mm	链板厚度 Thickness of Sidebar T(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WDH2210	155.85	D	18.9	38.1	236.5	263.5	9.5	220	16.9
WDR2210	155.85	D	18.9	38.1	236.5	263.5	9.5	170	16.9
WDH2380	207.29	A	22.07	50.8	285.75	323.85	12.7	360	26.7
WDR2380	207.29	A	22.07	50.8	285.75	323.85	12.7	310	26.7
WDH2480	203.2	A	22.07	50.8	285.75	323.85	12.7	360	27.0
WDR2480	203.2	A	22.07	50.8	285.75	323.85	12.7	310	27.0



套筒横截面尺寸
Dimension of Section of Bushing



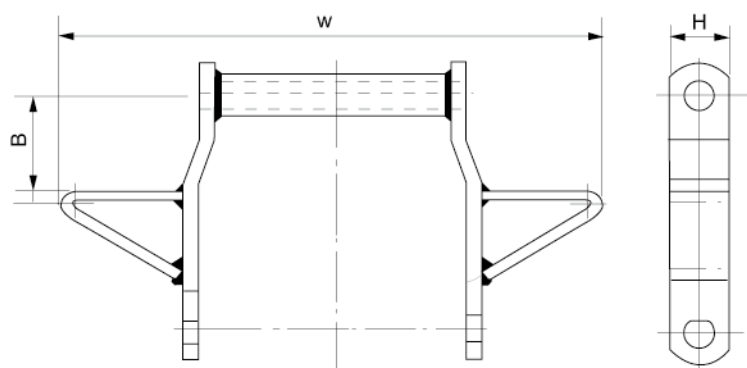
	适用 Applicable	W1 mm	W2 mm	H1 mm	H2 mm	Ø mm	R mm
A	WDH380等	50.8	38.2	35.71	6.2	23.8	19.05
B	WDH116等	44.45	35.0	29.36	4.78	22.23	17.5
C	WDH113等	38.1	28.6	33.32	4.78	23.8	14.27
D	WDH110等	38.1	28.6	29.36	4.78	20.6	14.27
E	WDH580等	50.8	38.2	39.5	6.2	26.4	19.05



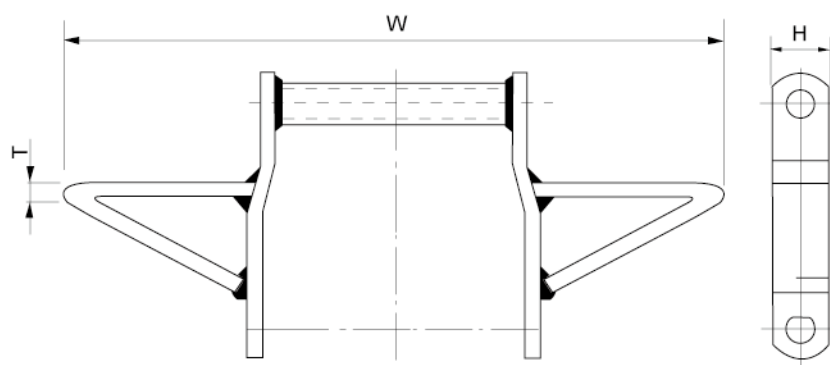
宽系列焊接弯板链及附件

Wide Series Welded Offset Sidebar Chain and Attachment

DCC



链号 chain NO.	B mm	H mm	T mm	W mm
WDH110	66.8	38.1	9.5	431.8
WDR110	66.8	38.1	9.5	431.8
WDH112	82.6	38.1	9.5	431.8
WDR112	82.6	38.1	9.5	431.8
WDH2210	57.2	38.1	9.5	431.8
WDR2210	57.2	38.1	9.5	431.8
WDH120	82.6	50.8	12.7	431.8
WDR120	82.6	50.8	12.7	431.8
WDH2380	82.6	50.8	9.5	558.8
WDR2380	82.6	50.8	9.5	558.8
WDH480	82.6	50.8	12.7	558.8
WDR480	82.6	50.8	12.7	558.8



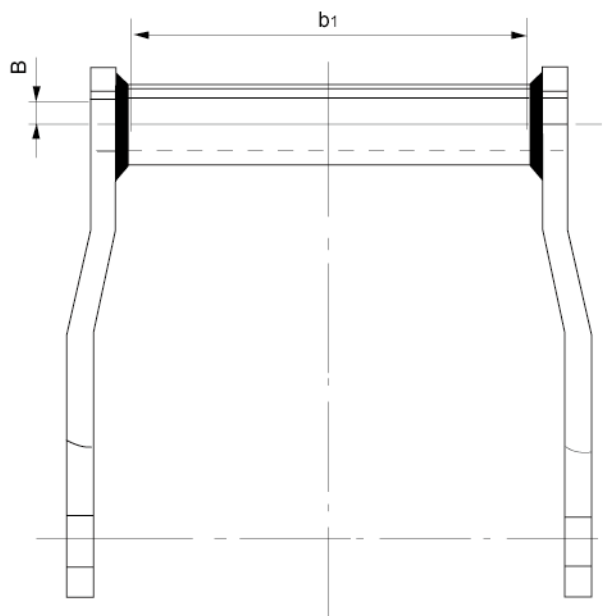
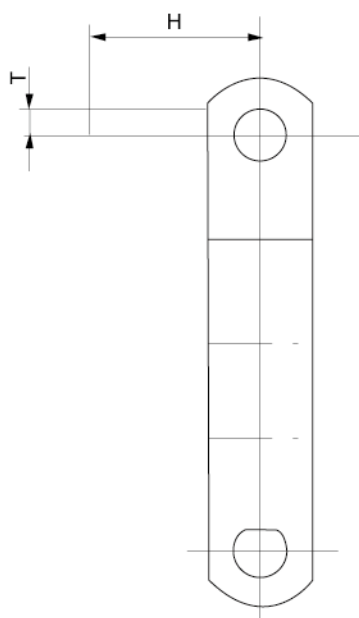
链号 chain NO.	B mm	H mm	T mm
WDH110	152.4	12.7	609
WDR110	152.4	12.7	609



宽系列焊接弯板链及附件

Wide Series Welded Offset Sidebar Chain and Attachment

DCC



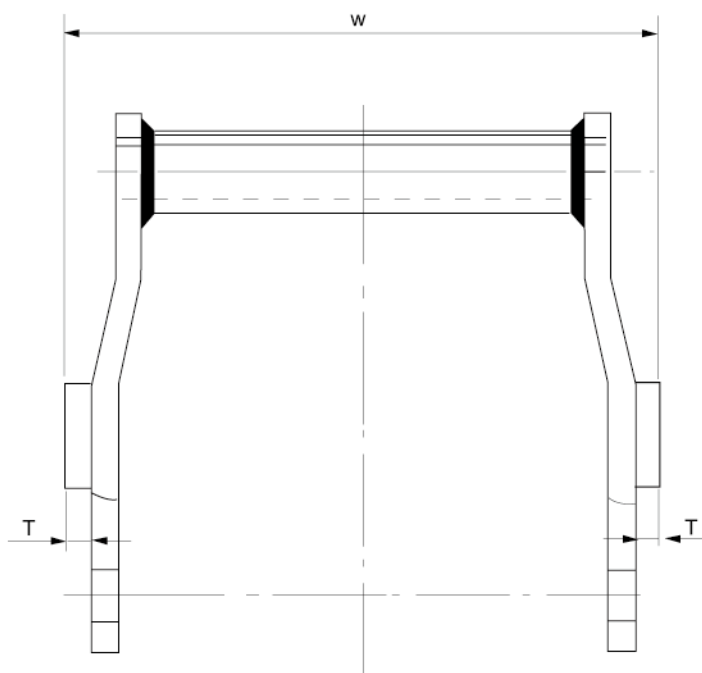
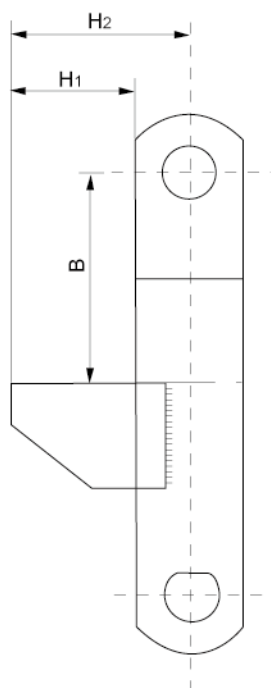
	链号 chain NO.	B mm	H mm	T mm	b1 mm
C1	WDH110	9.5	60.5	9.5	231.5
C1	WDR110	9.5	60.5	9.5	231.5
C1	WDH112	9.5	60.5	9.5	231.5
C1	WDR112	9.5	60.5	9.5	231.5
C3	WDH120	12.7	76.2	12.7	222.2
C3	WDR120	12.7	76.2	12.7	222.2
C3	WDH480	12.7	76.2	12.7	285.7
C3	WDR480	12.7	76.2	12.7	285.7
C4	WDH110	9.5	95.25	9.5	231.5
C4	WDR110	9.5	95.25	9.5	231.5
C4	WDH112	9.5	95.25	9.5	231.5
C4	WDR112	9.5	95.25	9.5	231.5
C4	WDH480	12.7	127	12.7	285.7
C4	WDR480	12.7	127	12.7	285.7
C4	WDH580	13.2	127	12.7	285.7
C4	WDR580	13.2	127	12.7	285.7



宽系列焊接弯板链及附件

Wide Series Welded Offset Sidebar Chain and Attachment

DCC

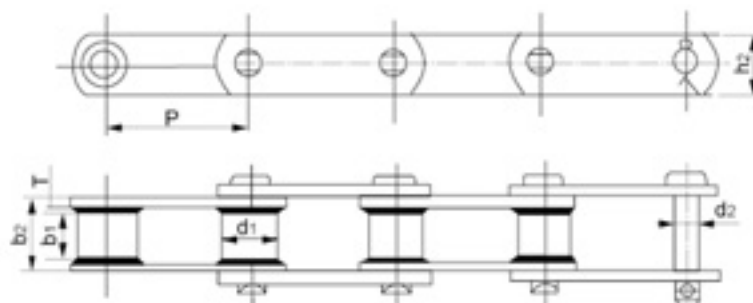


链号 chain NO.	B mm	H1 mm	H2 mm	T mm	W mm
WDH110	76.2	44.45	63.5	9.5	302.7
WDR110	76.2	44.45	63.5	9.5	302.7
WDH112	76.2	44.45	63.5	9.5	302.7
WDR112	76.2	44.45	63.5	9.5	302.7
WDH2210	76.2	44.45	63.5	9.5	302.7
WDR2210	76.2	44.45	63.5	9.5	302.7
WDH120	76.2	57.15	82.55	12.7	313.4
WDR120	76.2	57.15	82.55	12.7	313.4
WDH480	76.2	57.15	82.55	12.7	377
WDR480	76.2	57.15	82.55	12.7	377
WDH2380	76.2	57.15	82.55	12.7	377
WDR2380	76.2	57.15	82.55	12.7	377



焊接直板链 Welded Straight Sidebar Chain

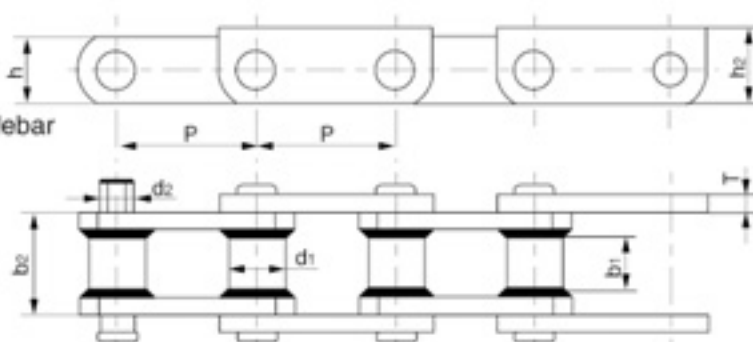
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链号 China No.	节距 Pitch P mm	套筒外径 Diameter of Bushing d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ (max) mm	内节外宽 Outer Width of Inner Link b ₂ (max) mm	触轮辐宽 Amplitude of Touch Wheel b ₁ (max) mm	链板高度 Height of Sidebar h ₂ (max) mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WWRC-18	66.27	22	12.70	50	28	28	6	107	6.2
WRC-82	78.10	27	14.29	57	32	32	6	115	7.0
WRC-124	101.60	34.9	19.05	69.8	38.1	38	9.5	200	15.5
WRC-132	153.67	45	25.40	110	73	50	12	380	26.8
WHC131	78.1	31.75	19.05	57.15	28	38.1/42.88	9.5	224	7.8

链板加高

Heightening of Chain Sidebar



链号 China No.	节距 Pitch P mm	套筒外径 Diameter of Bushing d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ (max) mm	链板高度 Height of Sidebar h ₂ (max) mm	小端内宽 Inner Width of Close End b ₁ (max) mm	外宽 Outer Width b ₂ (max) mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
WRC-131	78.10	31.75	19.05	38.1/42.88	28	57.15	9.5	224	7.8
WHC132	153.67	44.45	25.25	50.8/76.2	/	111.76	12.7	378	20.1

钢材冷拔机链

Steel Materials Drawbench Chain

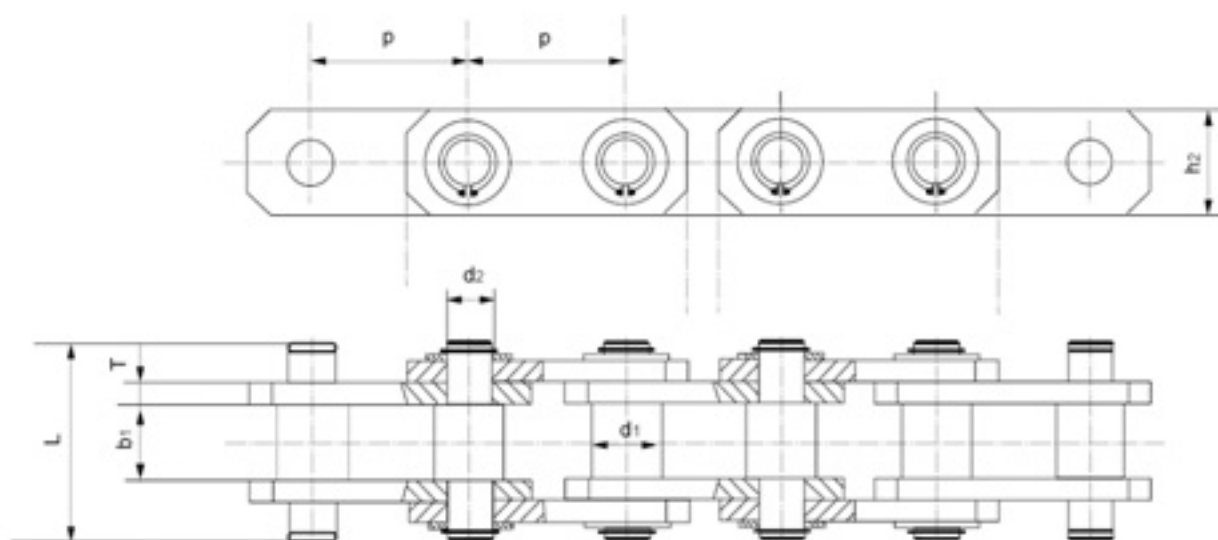
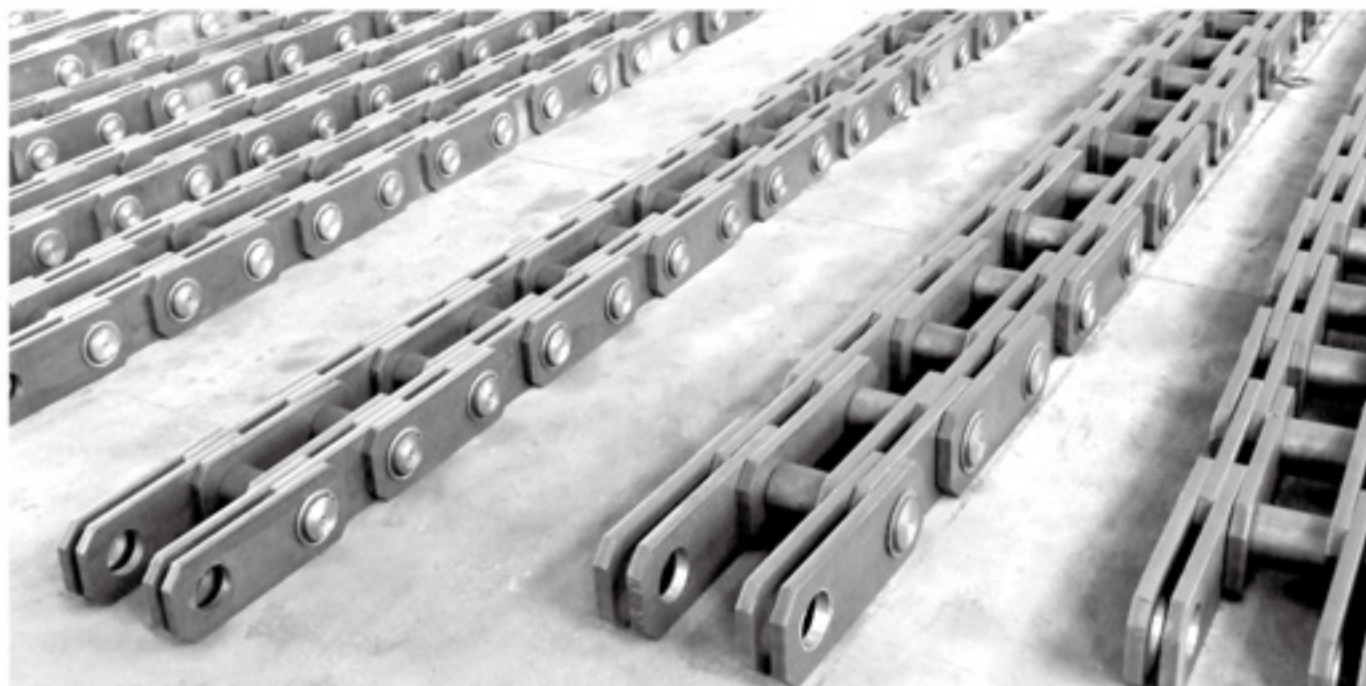




钢材冷拨机链(二二组合)

Steel Materials Drawbench Chain (two-two combination)

DCC

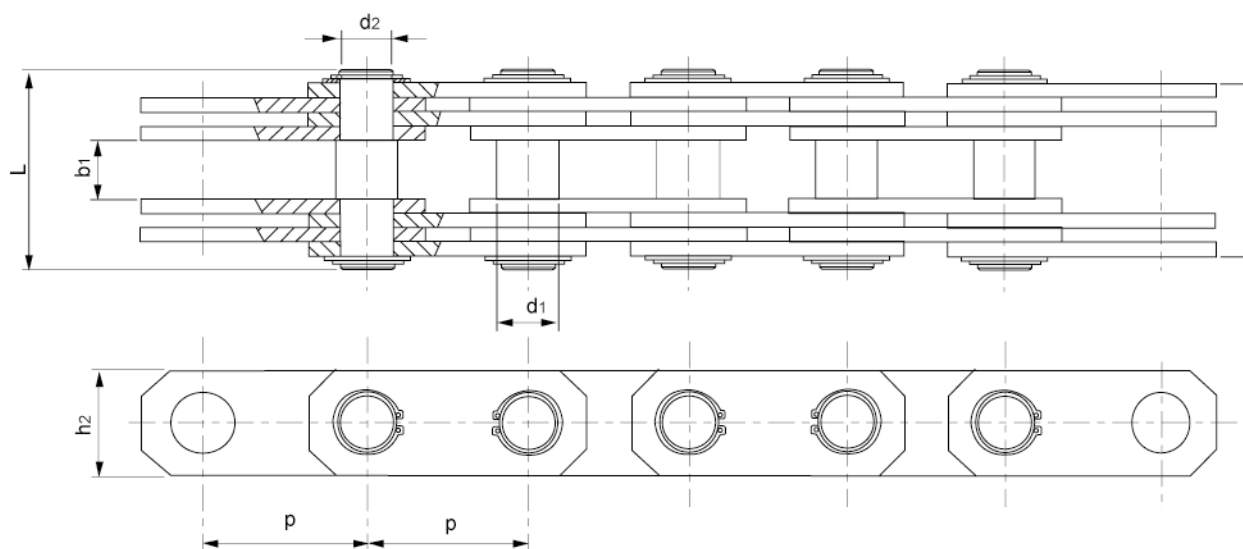


吨位 Tonnage	节距 Pitch P mm	板厚 Thickness of Sidebar T mm	板宽 Width of Sidebar h ₂ mm	链板组合 Combination of Sidebars n×n mm	滚子直径 Diameter of Roller		内宽 Inner Width b ₁ (min) mm	销轴长度 Length of Pin L(max) mm
					d ₁ (max) mm	d ₂ (max) mm		
10T	103.2	16	50	2×2	36	44	55	137
10T	100	20	57	2×2	40	48	50	132
15T	100	18	69.8	2×2	40	45	50	150
10T	120	14	110	2×2	40	48	50	122
20T	120	25	57.15	2×2	50	68	56	176

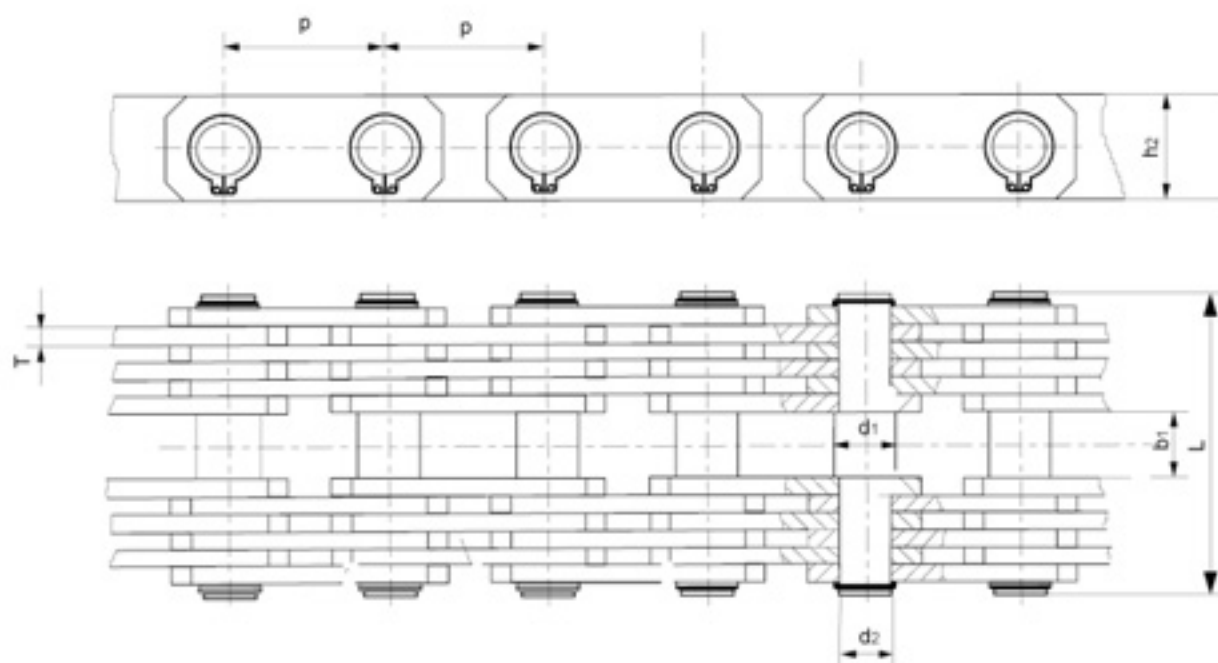


钢材冷拔机链

Steel Materials Drawbench Chain

DCC

DIN ISO 链号 DIN ISO China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin		销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h ₂ mm	链板厚度 Thickness of Sidebar T mm	链板组合 Combination of Sidebars n×n mm	许用工作张力 Allowed Work tension KN
			d ₂ (max) mm	d ₁ (max) mm					
HGLB80	80	50	35	40	166	80	12	4x4	10
HGLB100	100	60	35	40	178	80	12	4x4	10
HGLB100	120	53	40	48	170	100	12	4x4	20
HGLB120	120	53	35	40	170	80	12	4x4	10
HGLB120	120	60	40	50	160	100	10	4x4	10
HGLB140	140	65	55	63	192	120	12	4x4	20
HGLB140	140	70	55	65	226	120	16	4x4	30
HGLB180	180	66	60	70	223	120	16	4x4	30
HGLB180	180	75	60	70	275	120	20	4x4	40
HGLB190	190	80	60	70	280	130	20	4x4	50
HGLB200	200	90	60	69	288	130	20	4x4	50
HGLB200	200	85	65	74	240	130	16	4x4	40
HGLB250	250	100	75	84	272	120	20	4x4	45
HGLB250	250	108	70	80	307	150	22	4x4	70
HGLB250	250	100	75	88	332	150	25	4x4	80
HGLB280	280	115	100	118	351	200	25	4x4	100

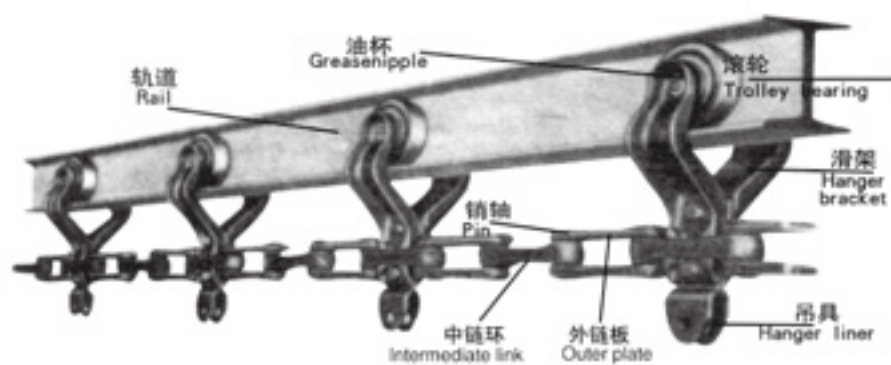


DIN ISO 链号 DIN ISO China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link $b_1(\text{min})$ mm	销轴直径 Diameter of Pin		销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h_2 mm	链板厚度 Thickness of Sidebar T mm	链板组合 Combination of Sidebars $n \times n$ mm	拉伸强度 Tensile Strength min t
			$d_2(\text{max})$ mm	$d_1(\text{max})$ mm					
HGLB180	180	80	70	80	314	120	16	6x6	50T
HGLB190	190	92	70	80	326	120	16	6x6	50T
HGLB250	250	110	85	95	362	190	18	6x6	120
HGLB250	250	108	90	80	382	150	20	6x6	100
HGLB300	300	120	100	118	405	200	20	6x6	150T
HGLB300	300	145	100	108	425	200	20	6x6	150T



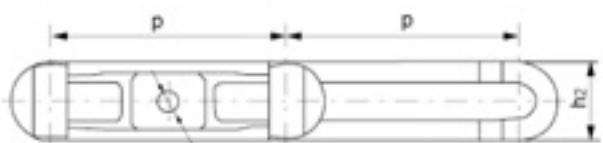
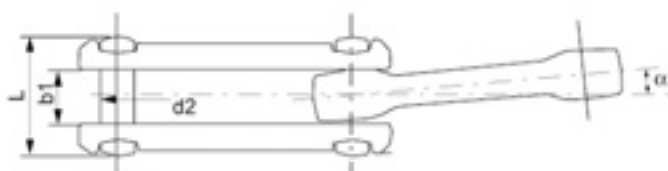
模锻链

Forging Chain



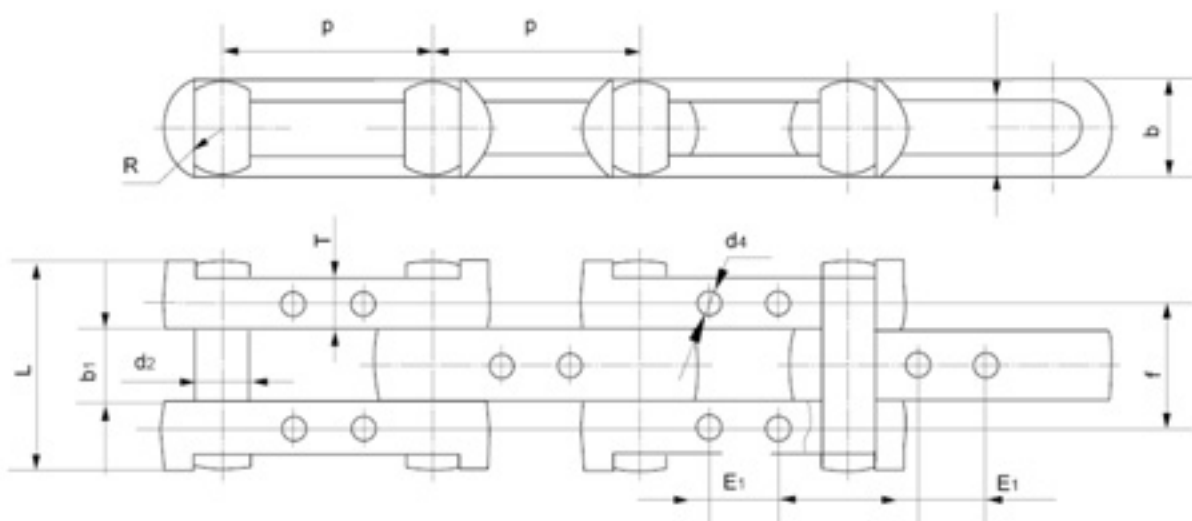


中链环 Middle Chain Ring
销轴 Pin Roll
外链板 Outer Chain Sidebar



d4(由用户选定尺寸 Dimensions Selected by Customer)

	链号 Chain No.	参考节距 Refer- enced Pitch P(mm)	销轴直径 Diameter of Pin d2(mm)	销轴长度 Length of Pin L(mm)	标准测量长度 Standard Measurement Length mm(Min/Max)	标准测量长度的节距数 Number of Pitch of Standard Measurement Length	侧向转角 Side Corner α	链板宽度 Width of Sidebar h2(mm)	抗拉强度 Tensile Strength KN	每米重量 Weight per Meter kg/m
英制系列 British system series	X348	76.6	13.5	47	3050.5/3095.2	40	9°	27	98	2.7
	X458	102.4	16	58	3063.1/3090.2	30	9°	35	187	5.2
	468H	102.4	19.5	84.1	3063.1/3090.2	30	9°	47.8	311.7	11.5
	X678	153.2	22.3	77	3055.1/3082.8	20	7°	51.6	318	9.5
	698	153.2	28	95.3	3055.1/3082.8	20	7°	60	515	17.0
	698H	152.4	39	154	3039.2/3066.6	20	7°	72	1078	37.7
公制系列 Metric system series	F100X16	100.0	15.5	77	2991.3/3018.3	30	9°	35	187	4.7
	F100X17	100.0	17	77	2991.3/3018.3	30	9°	35	187	4.
	F160X24	160.0	23.5	96	3190.7/3219.5	20	7°	51.6	318	10.3

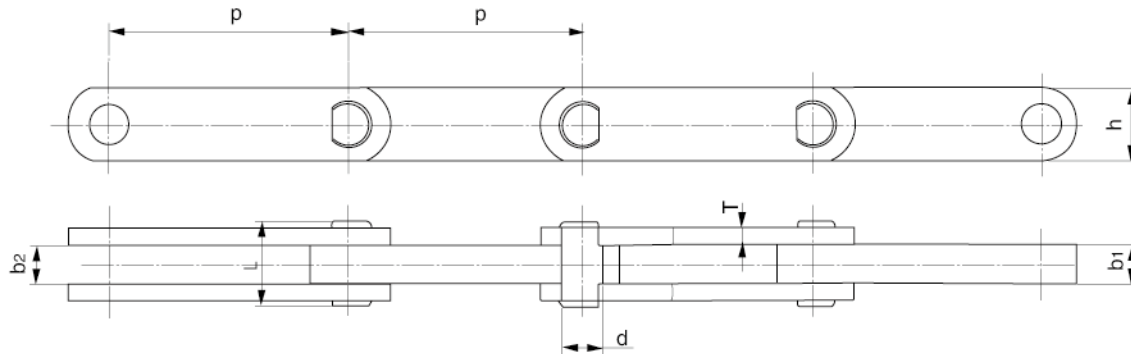


链号 Chain No.	参考节距 Referenced Pitch	销轴直径 Diameter of Pin	销轴长度 Length of Pin	标准测量长度 Standard Measurement Length	标准测量长度的节距数 Number of Pitch of Standard Measurement Length	侧向转角 Side Corner	链板宽度 Width of Sidebar	抗拉强度 Tensile Strength	每米重量 Weight per Meter
	P(mm)	d2(mm)	L(mm)	mm(Min/Max)		b1	h2mm	KN	kg/m
P152.4F	152.4	39	158	3039.2/3066.6	20	50.8	72	1078	38.7

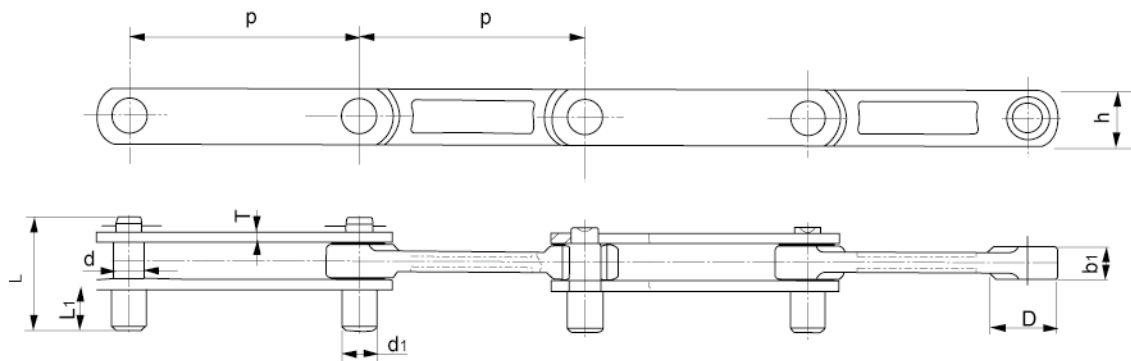


板式输送链 Leaf conveyor Chain

DCC



链号 chain No.	节距 Pitch P mm	内链板厚度 Thickness of Inner Sidebar b ₁ (max) mm	外节内宽 Inner Width of Outer Link b ₂ (min) mm	销轴 Pin		链板 Sidebar		抗拉强度 Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m
				d mm	d ₁ mm	h mm	T mm		
BC250	250	38.1	38.1	31.5	69	72	10.5	670	20.78
BC200	200	23.5	23.5	18.5	51.4	38.1	9.5	315	7.28
BC127	127	31.1	31.1	22	47.4	38.1	9.5	230	7.95
BC127A	127	36.5	36.5	32	70.5	65.3	12	580	21.9



链号 chain NO.	节距 Pitch P mm	锻造链节 Cast Chain Link		销轴 Pin				链板 Sidebar		抗拉强度 Tensile Strength Q(min) KN
		b ₁ (min) mm	D(min) mm	d mm	d ₁ mm	L mm	L ₁ mm	h mm	T mm	
P103D	103	18.2	26	14.0	16.8	58.8	20	26	5.6	60
P88.9D	88.9	15.8	22.2	11.1	12.7	55	22	20	5	48
S348	76.6	18.8	27	12.7	—	45.1	—	27	6.4	72
S458	102.4	25	35	16	—	54.4	—	35	10.4	136
S468	102.4	43.3	47.8	19.05	—	91	—	47.8	10.4	136
S678	153.2	32	51	22	—	79	—	51	10.4	262



形状尺寸同焊接弯板链，请参见本产品介绍前焊接弯板数据
Shape and Dimensions are same with that of welded offset sidebar chain,
please refer to data of welded offset sidebar chain in introduction of the product

链号 chain NO.	节距 Pitch
WH124	101.6
WH111	120.9
WH106	152.4
WH132	153.67
WH150	153.67
WH155	153.67
WH157	153.67

各种带附件型式 Various Kinds of Styles with Attachments





铸造弯板链及链轮

Cast Offset Sidebar Chain and Sprocket

DCC



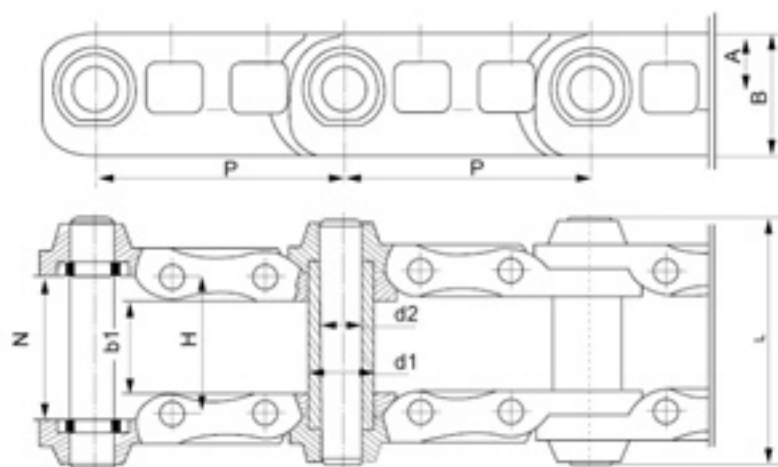
形状尺寸同宽系列焊接弯板链，请参见本产品介绍前焊接弯板链数据
Shape and Dimensions are same with that of wide series welded offset sidebar chain, please refer to data of welded offset sidebar chain in introduction of the product

链号 chain NO.	节距 Pitch
WD110	152.4
WD114	152.4
WD120	152.4
WD113	152.4
WD112	203.4
WD116	203.4
WD480	203.4
WD580	203.4
WD2210	152.4
WD2380	203.2



铸造链轮
配上述宽系列弯板链
Cast Sprocket
Matched with Above Wide Series Offset Sidebar Chain

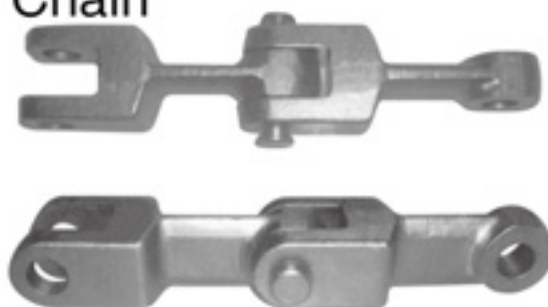
齿数				
9	11	13	15	17



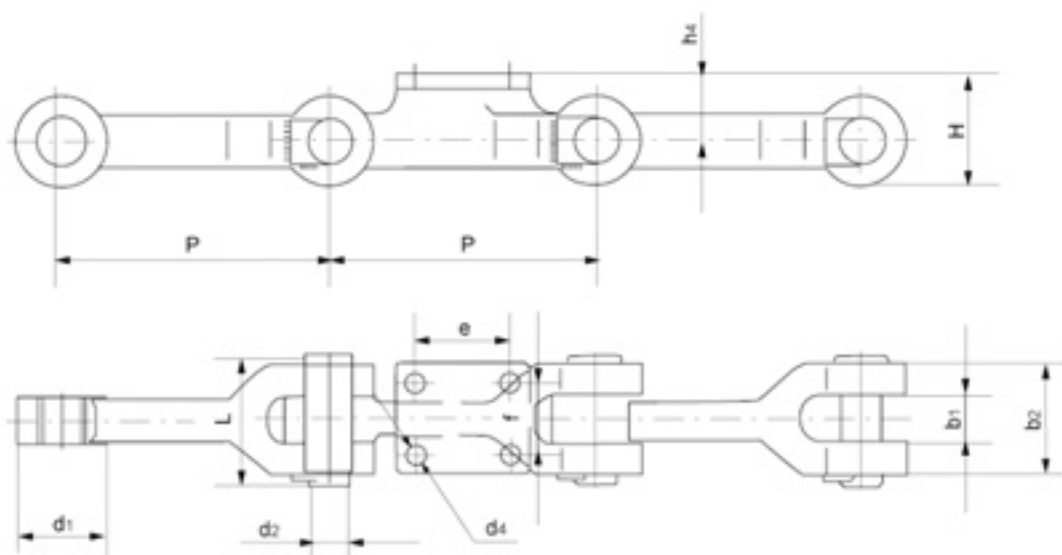
节距 Pitch	轴套外径 Outer Diameter of Bushing	销轴外径 Outer Diameter of Pin	销轴长度 Length of Pin	结构参数 Structure Data					抗拉强度 Tensile Strength	每米净重 Weight per Meter
P	d1	d2	L	b1	N	A	B	H	KN	q
mm	mm	mm	mm	mm	mm	mm	mm	mm		kg/m
155.57	42.88	28.7	155	59.5	92	35	76.5	88.9	550	35
170.1	59.5	37.8	215	84	130	45	102	122.4	1000	60

Y系列鍛造鏈

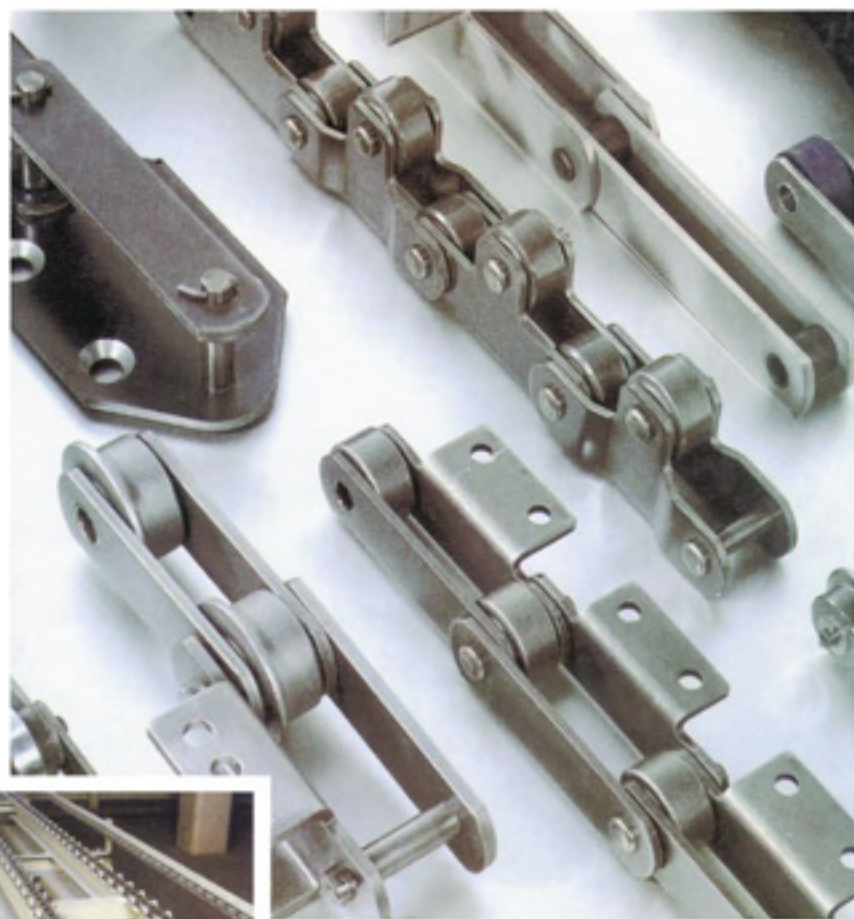
Y Series Forging Chain



链号 Chain No.	节距 Pitch	抗拉强度 Tensile Strength KN	每米重量 Weight per meter kg/m
YD101	101.6	186	9.8
YD101	101.6	186	9.8
YD120	120.2	190	9.8
YD142	142.0	224	10.4
YD150	150.0	264	10.8
YD152	152.4	264	10.8
YD153	153.67	264	10.8
YD200	200.0	310	12.9

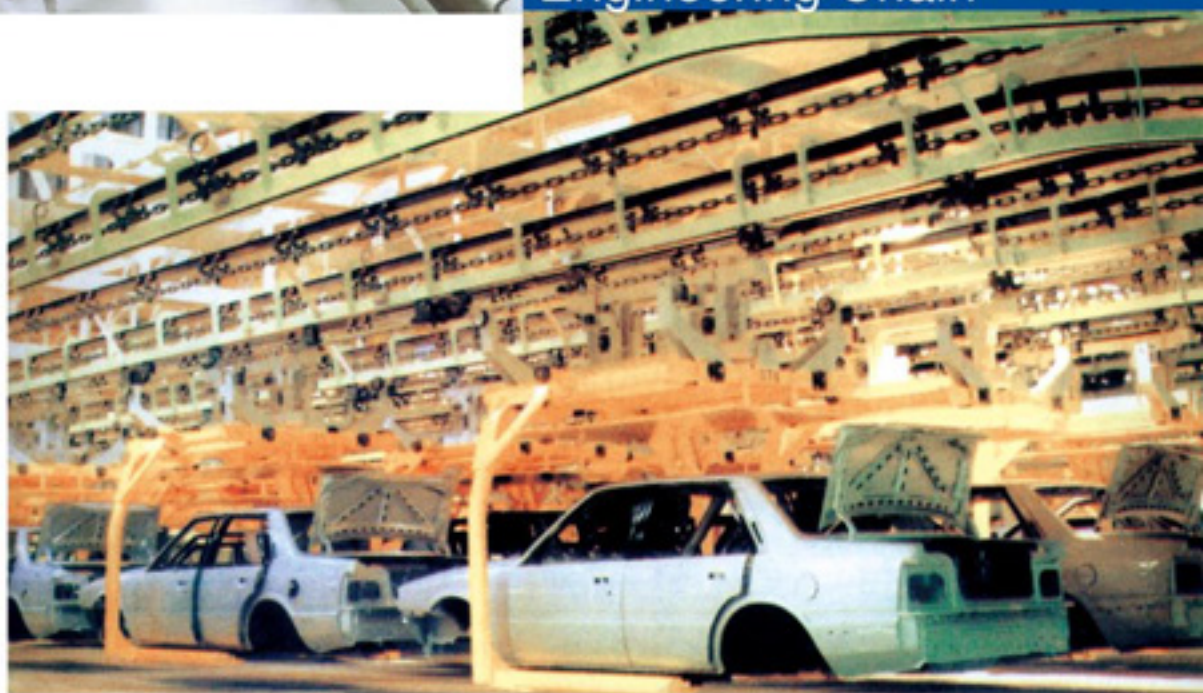


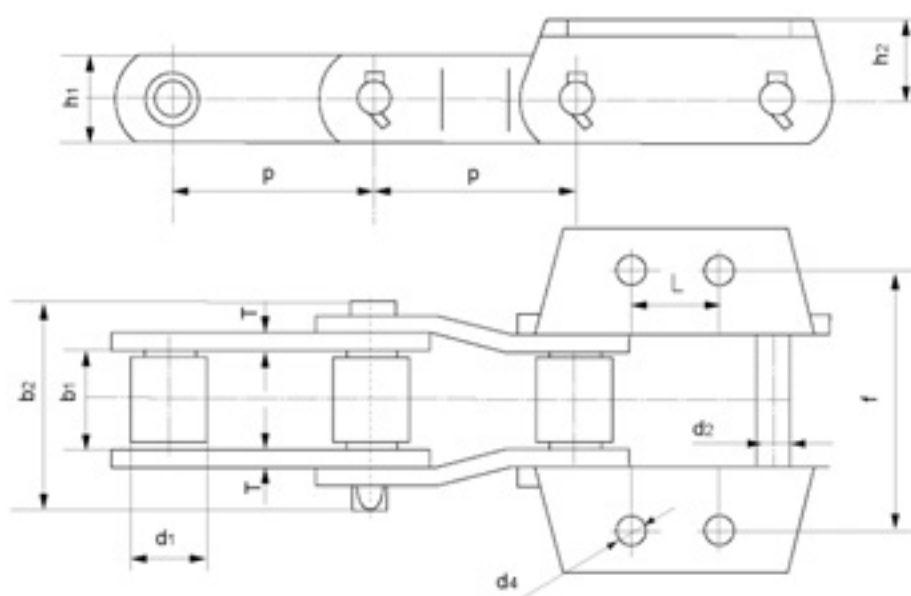
ISO链号 ISO Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	外节外宽 Outer Width of Outer Link b2(min) mm						链条高度 Height of Chain H mm	销轴直径 Diameter of Pin d2 mm	销轴长度 Length of Pin L mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
RDC200	200	80	42	92	81.5	17	50	56		119	38.5	110.5	200	41.3
BDC304.8	304.8	101.6	54	127	76.2	17.5	108	82.6		127	44.5	146	880	48.8



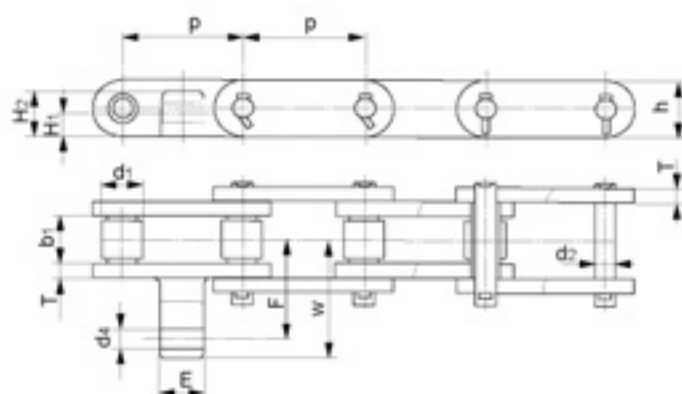
工程链

Engineering Chain



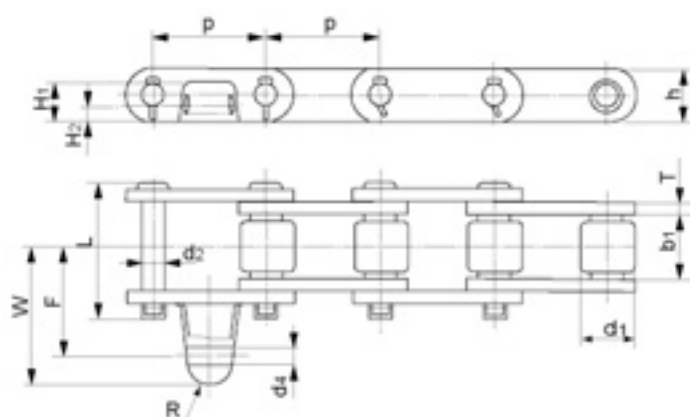


节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子直径 Diameter of Roller d ₁ (min) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin b ₂ mm	销轴高度 Height of Pin h(max) mm	链板厚度 Thickness of Sidebar T(max) mm	d ₄ mm	f mm	h ₂ mm	L mm	抗拉强度 Tensile Strength Q(min) KN
101.6	50.4	38.1	17.5	108	44.5	9.5	14.2	134.9	41.4	44.5	290
152.4	76.2	69.8	25.4	149	63.5	12.7	20.6	184.2	47.7	63.5	622.3
76.7	31.7	29	14.27	74.7	38.1	6.4	12	111.1	25.4	317.5	155
103.2	55.6	44.45	22.23	111.8	66.2	9.5	17	136.6	46	72	516



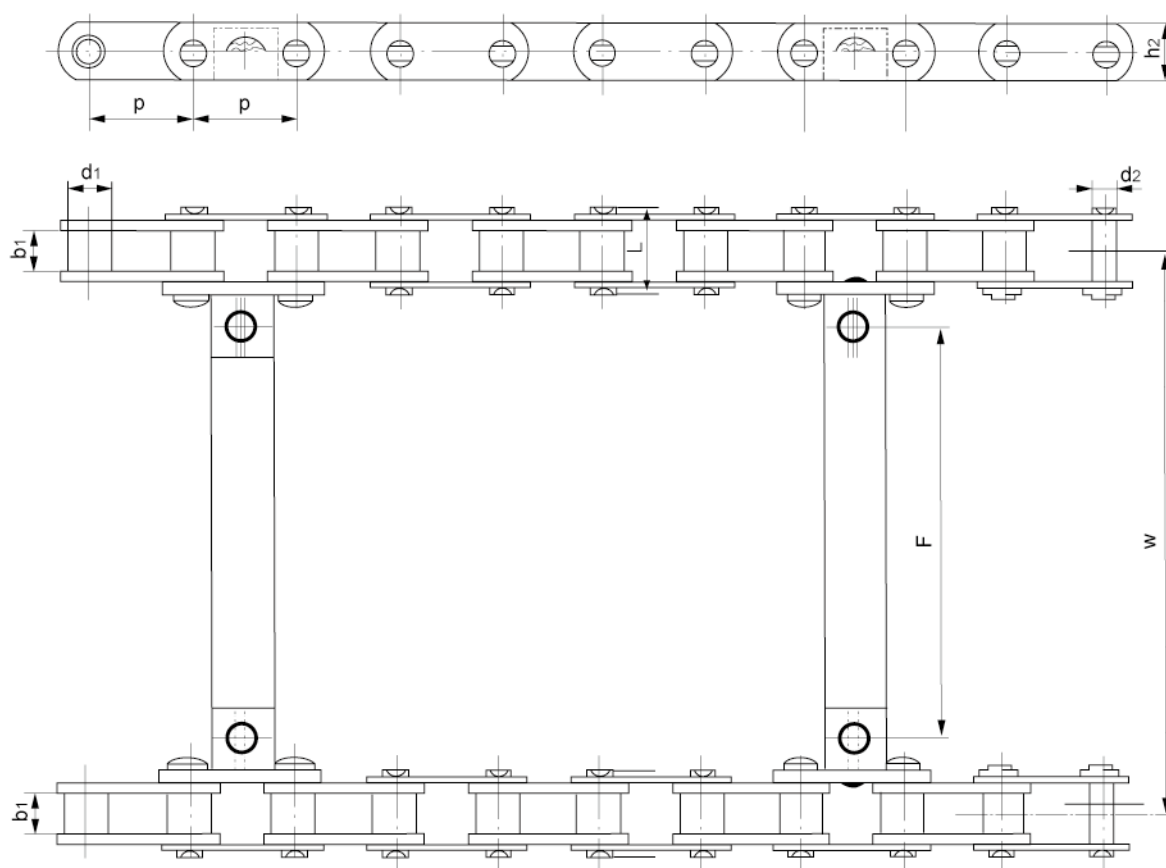
F mm	W mm	d ₁ mm	E mm	H ₁ mm	H ₂ mm
54.88	66	10.4	25.4	24	9.8

链号 chain No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子外径 Outer Diameter of Roller D(max) mm	销轴直径 Diameter of Pin d mm	销轴长度 Length of Pin L mm	链板高度 Height of Sidebar h mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN	许用工作载荷 Allowed Work Load kN
RMC16027	66.27	26.99	22.23	11.1	66.88	31.4	7.5	186.7	16.8

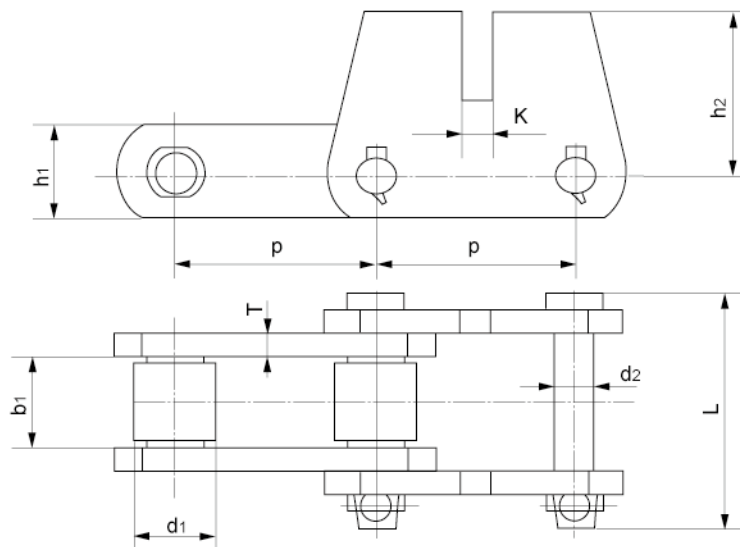


F mm	W mm	d ₁ mm	R mm	H ₁ mm	H ₂ mm
62.27	80.2	11	13.5	24	9.8

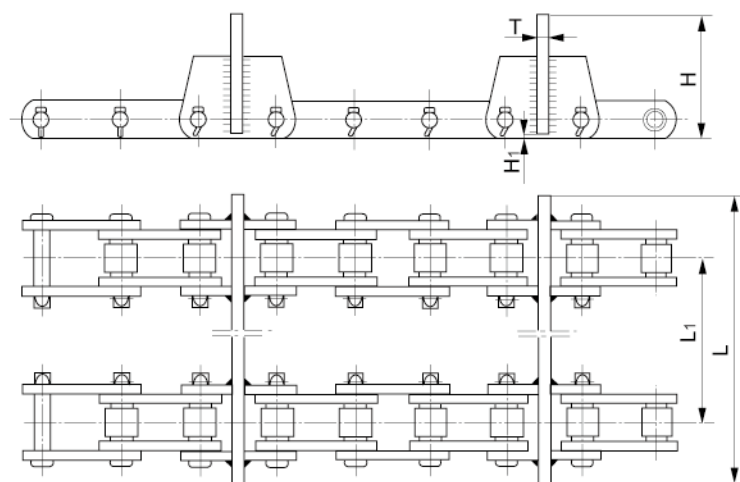
链号 chain No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子外径 Outer Diameter of Roller d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin L mm	链板高度 Height of Sidebar h mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN	许用工作载荷 Allowed Work Load kN
C1594	69.85	24.8	31.75	14.27	71.5	-	8	130	10.4



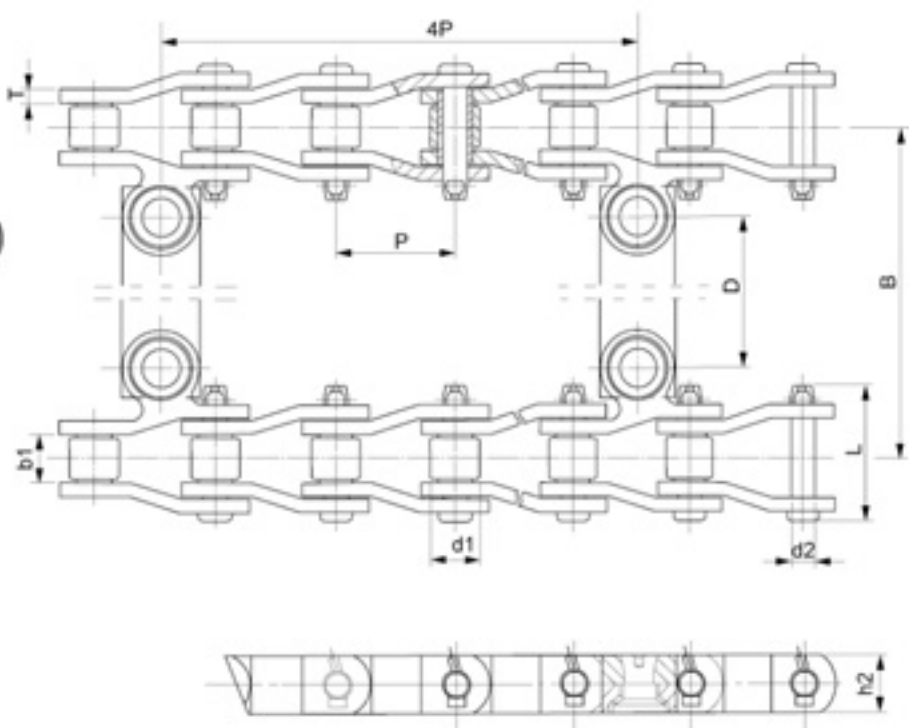
节距 Pitch P mm	内节内宽 Inner Width of Inner Link b_1 mm	滚子外径 Outer Diameter of Roller d_1 mm	链板高度 Height of Sidebar h_2 mm	销轴尺寸 Dimension of Pin		刮板结构尺寸 Structure Dimensions of Scraper		抗拉强度 Tensile Strength $Q(\min)$ KN	每米重量 Weight per Meter q kg/m
				L mm	d_2 mm	W mm	F mm		
80	35	36	45	74.38	17.46	575	449	300	33
66.27	26	22.23	28.8	58.2	11.1	408	316	254	18



节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子直径 Diameter of Roller d ₁ (min) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin L mm	链板高度 Height of Sidebar h ₁ (max) mm	链板厚度 Thickness of Sidebar T(max) mm	附件尺寸 Dimensions of Attachment		抗拉强度 Tensile Strength Q(min) KN
							h ₂ mm	K mm	
78.1	37.8	31.75	15.88	93.4	93.4	9.5	63.5	12.5	266.7
101.6	50.4	38.1	17.5	121	121	12.7	79.3	16.5	355.6
152.4	76.2	69.85	25.4	149	149	12.7	120.6	20.6	622.3
152.4	76.2	69.85	25.4	149	149	12.7	190.5	16	622.3



链号 Chain No.	T mm	H mm	H ₁ mm	L mm	L ₁ mm
ZRMC15517	12	125.5	4.6	622.3	749.3
ZEMC15759	12	127	6.35	622.3	762



链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ (max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h ₂ (max) mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN
SS40	78.10	31.75	31.40	15.88	89.20	38.1	15.88	265
SS40SL	78.10	31.75	31.75	15.88	89.65	38.00	15.88	213

横梁与链条装配尺寸 Assembling Dimensions of Beam and Chain

代号	D	B
SS40SL-141-00	424.66	542.93
SS40SL-142-00		
SS40SL-143-00		
SS40SL-144-00	381.79	500.06
SS40SL-145-00	570.71	688.98
SS40SL-146-00	470.69	588.96
SS40SL-147-00		
SS40SL-148-00	424.66	542.93
SS40SL-149-00		
SS40SL-150-00		
SS40SL-151-00	348.46	466.73



弯附板式提升机链(水泥链)

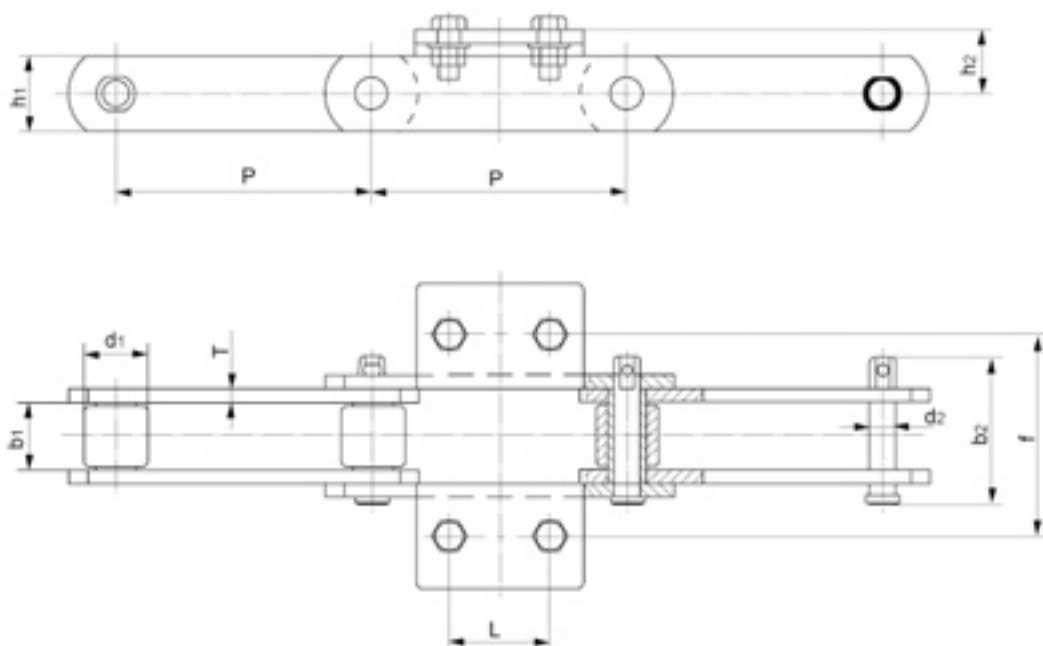
Attachment Sidebar Elevator Chain (Cement Mill Chain)

DCC



埋刮板链适用于粉末状、颗粒状及小块状的水泥、粉尘、谷物、砂石和煤炭等散状物料的运输设备。

The Buried Scraper Chain is suitable for conveyor device used in bulk materials such as cement, powder, grain powder, sand and coal in powder, pellet or small lump styles.



链号 Chain No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子直径 Diameter of Roller d ₁ (max) mm	链板高度 Height of Sidebar h ₁ mm	链板厚度 Thickness of Sidebar T mm	销轴长度 Length of Pin b ₂ mm	销轴直径 Diameter of Pin d ₂ mm	附件尺寸 Dimensions of Attachment			抗拉强度 Tensile Strength Q(min) KN
								L mm	f mm	h ₂ mm	
DT-10	100.0	20.5	44	26	4	42	9.54	40	69	25	82.0
DT-15A	101.6	15.7	38.1	26	4	37.1	9.54	40	63.5	22.3	82.0
DT-15B	101.6	31	44.45	38	7.9	75.5	15.88	40	110	35	140.0
DT-50	160.0	33.7	38.0	50	8	82.5	15.88	60	130	50	240.0
DT-35	160.0	36	37.5	40	6	73.0	15.88	60	130	35	180.0
DT-30D	152.4	37	38.1	45	8	86.6	16.0	60	120	37.5	224.0
DT-30A	152.4	40	38.1	45	8	89.6	16.0	60	120	37.5	224.0
DT-150	200.0	57.6	48.5	75	10	126	22.2	80	160	40	400.0
DT-200	250.0	67.4	63.5	90	12	146	31.25	120	200	75	580.0



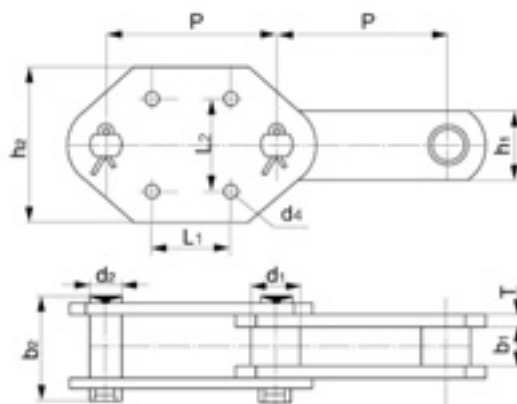
斗式提升机链(水泥链) Bucket Elevator Chain (Cement Mill Chain)

DCC



斗式提升机链主要用于矿山、冶金、水泥、筑路行业的斗式提升设备。

The bucket lifter chain is mainly used in bucket lifter used in mine, metallurgy, cement and road making industries.



链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	销轴直径 Diameter of Pin d2 mm	销轴长度 Length of Pin b2 mm	内节内宽 Inner Width of Inner Link b1(min) mm	链板厚度 Thickness of Sidebar T mm	链板高度 Height of Sidebar h1 mm	附板高度 Height of Attached Sidebar h2 mm	抗拉强度 Tensile Strength Q(min) KN
Ne机型提升链 Lifting Chain for Ne Model Machine									
NE15-101.6	101.60	26.5	11.50	70	27.0	6	35	35.0	128.1
NE30-152.4	152.40	35.0	15.50	90	36.5	8	50	50.0	245.0
NE50-152.4	152.40	35.0	15.50	90	36.5	8	50	110.0	245.0
NE100-200	200.00	42.0	19.10	120	51.8	10	60	125.0	375.0
NE150-200	200.00	48.5	22.23	120	57.8	10	60	125.0	375.0
NE300-250	250.00	70	35	165	75	16	100	150.0	450.0
NE300-250	250.00	63.5	31.75	146	67.4	12	90	150.0	450.0
NP152.4	152.40	357	15.88	88	38	7.9	45	105	245.0
FE12600	152.40	35	15.88	86	36.5	7.9	45	120	245.0

附件尺寸 Dimensions of Attachment

链号 Chain No.	d4	L1	L2
NE15-101.6	10	50	50
NE30-152.4	15	75	70
NE50-152.4	15	75	70
EF100-200	15	75	70
EF150-200	18	100	80
NE300-250	18	140	100
NE300-250A	20	140	100
NP152.4	15	75	70
FE12600	15	75	70



斗式提升机链(水泥链)

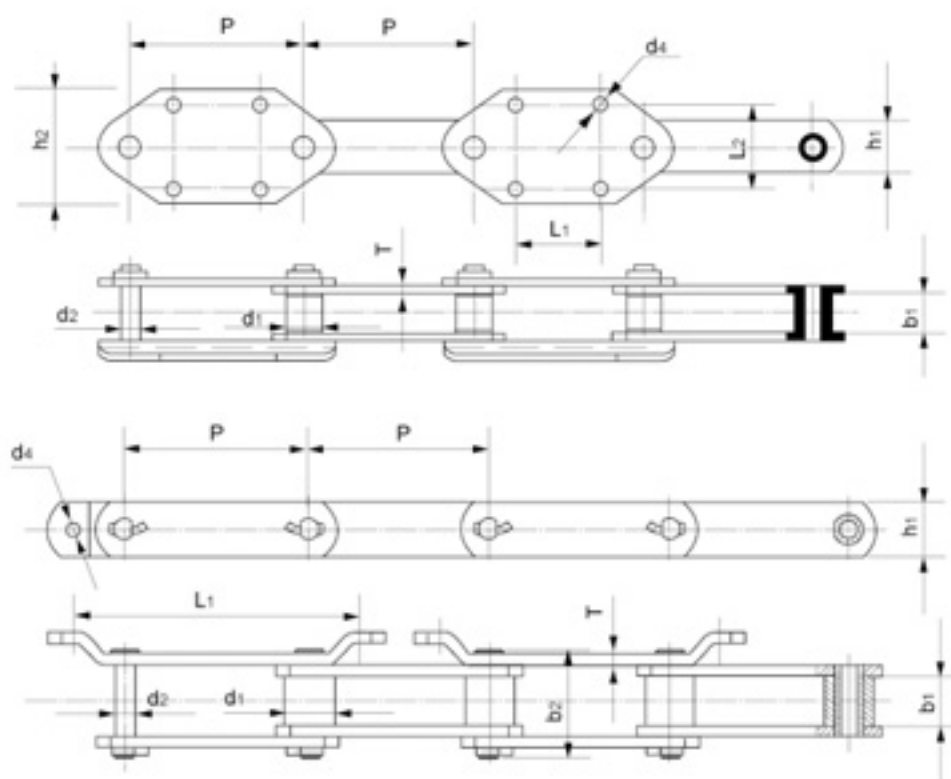
Bucket Elevator Chain (Cement Mill Chain)

DCC



斗式提升机链主要用于矿山、冶金、水泥、筑路行业的斗式提升设备。

The bucket lifter chain is mainly used in bucket lifter used in mine, metallurgy, cement and road making industries.



链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin b ₂ mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	链板厚度 Thickness of Sidebar T mm	链板高度 Height of Sidebar h ₁ mm	附板高度 Height of Attached Sidebar h ₂ mm	抗拉强度 Tensile Strength Q(min) KN
NP150	150	31.8	14.17	69	30	6.35	38.1	105	200
NP228.6	228.6	62	24.2	136	64	13	70	70	440

附板尺寸 Dimensions of Attachment

链号 Chain No.	d ₄	L ₁	L ₂
NP150	14	75	75
NP228.6	17	355.6	-



斗式提升机链(水泥链)

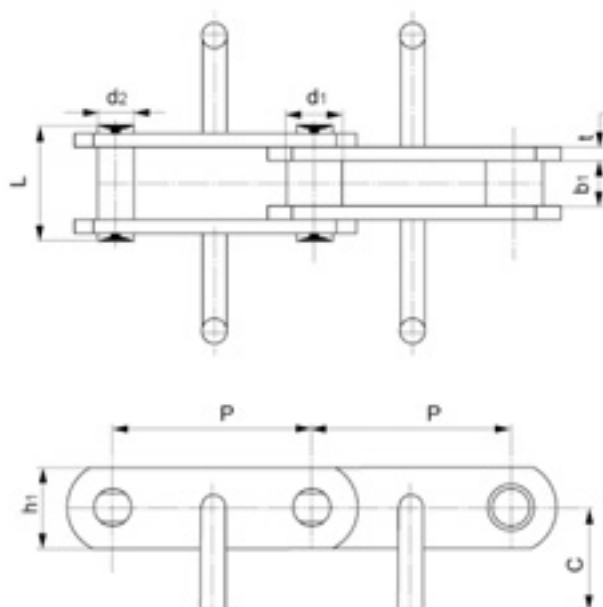
Bucket Elevator Chain (Cement Mill Chain)

DCC

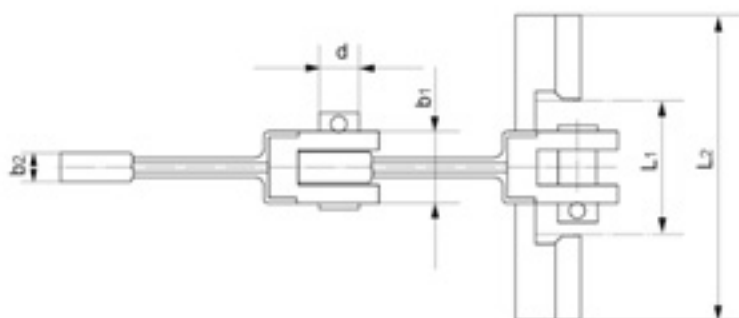
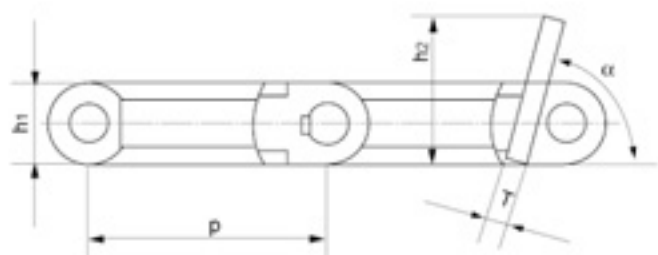


斗式提升机链主要用于矿山、冶金、水泥、筑路行业的斗式提升设备。

The bucket lifter chain is mainly used in bucket lifter used in mine, metallurgy, cement and road making industries.



链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin L mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	链板厚度 Thickness of Sidebar t mm	链板高度 Height of Sidebar h ₁ mm	附件尺寸 Dimensions of Attachment C mm	抗拉强度 Tensile Strength Q(min) KN
FU机型提升链 Lifting Chain for FU Model Machine									
FU150-101.6	101.60	26.5	11.50	70	27.0	6	35	42.5	126.0
FU200-152.4	152.40	35.0	15.50	90	36.5	8	50	65.0	244.0
FU270-152.4	152.40	36.0	15.50	90	36.5	8	50	85.0	244.0
FU350-200	200.00	41.0	19.10	120	51.8	10	60	129.0	292.8
FU410-200	200.00	41.0	19.10	120	51.8	10	60	148.0	292.8
FU500-300	300.00	63.5	31.75	141	67.4	12	90	180.0	410.0
FU600-300	300.00	48.5	22.20	126	57.4	10	75	215.0	310.0



链号 Chain No.	节距 Pitch P mm	链板高度 Height of Sidebar h1 mm	链板厚度 Thickness of Sidebar		销轴直径 Diameter of Pin d2 mm	刮板尺寸 Dimensions of Scraper					抗拉强度 Tensile Strength Q(min) KN
			b1 mm	b2 mm		L1 mm	L2 mm	h2 mm	α mm	T mm	
YD640A	142	48	42	18	23	-	300	48	75°	14	230.0
YD640C	142	50	54	22	25	80	590	50	90°	14	262.4
YD640D	142	50	54	22	25	90	590	82	90°	14	262.4
YD200	150	40	38	16	18	-	177	40	75°	8	162.0
YD310	200	46	44	20	20	-	280	46	75°	12	162.0



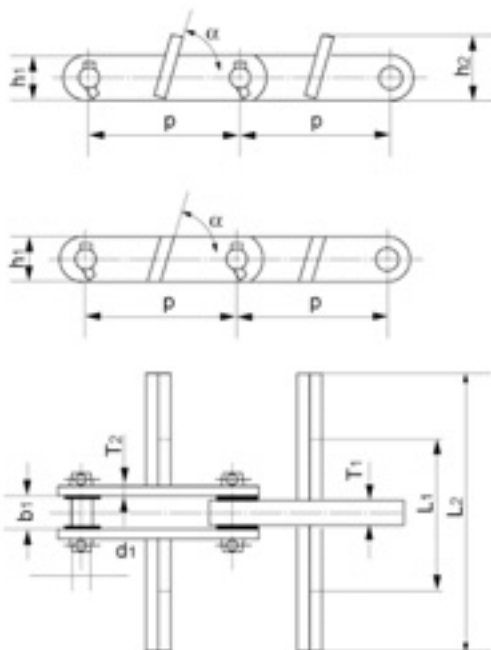
模锻刮板链 forging Scraper Chain

DCC



埋刮板链适用于粉末状、颗粒状及小块状的水泥、粉尘、谷物、砂石和煤炭等散状物料的运输设备。

The Buried Scraper Chain is suitable for conveyor device used in bulk materials such as cement, powder, grain powder, sand and coal in powder, pellet or small lump styles.



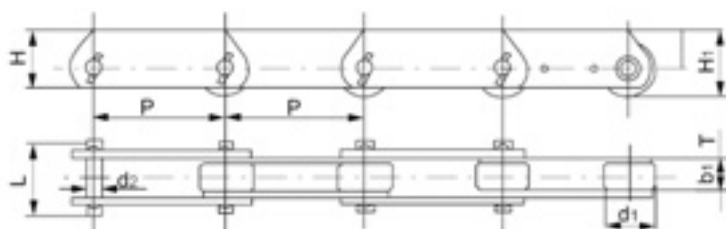
链号 Chain No.	节距 Pitch P mm	外节内宽 Inner Width of Outer Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ mm	链板高度 Height of Sidebar h ₁ mm	链板厚度		刮板尺寸				抗拉强度 Tensile Strength Q(min) KN
					Thickness ofSidebar		Dimensions of Scraper				
					内链板 Inner Sidebar T ₁ (mm)	外链板 outer Sidebar T ₂ (mm)	L ₁ mm	L ₂ mm	h ₂ mm	α mm	
GS31F	152.4	32.5	22	45	25.4	10	106	280	65.5	75°	224.0
GS43F	152.4	34.0	22	45	28	12	115	400	80.5	90°	224.0
HS200	152.4	32.5	22	45	25.4	10	—	160	—	75°	224.0
HS250	152.4	32.5	22	45	25.4	10	106	210	65.5	75°	224.0
HS310	152.4	32.5	22	45	25.4	10	106	270	65.5	75°	224.0
HS450	200.0	41.0	35	80	35.0	14	150	400	121.3	75°	600.0
HS250A	152.4	32.5	22	45	25.4	10	—	210	—	75°	224.0
HS310A	152.4	32.5	22	45	25.4	10	—	270	—	75°	224.0



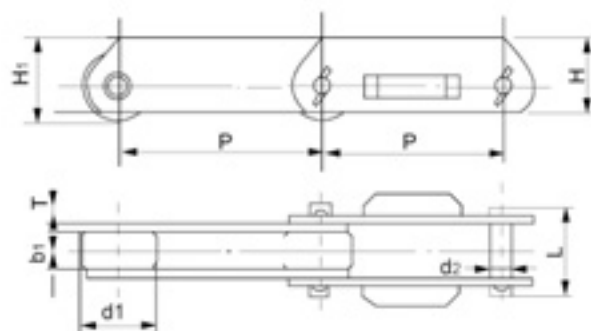
汽车制造驮载链(滑撬链)

Loading Chain (Skid Chain) for Automobile Manufacture

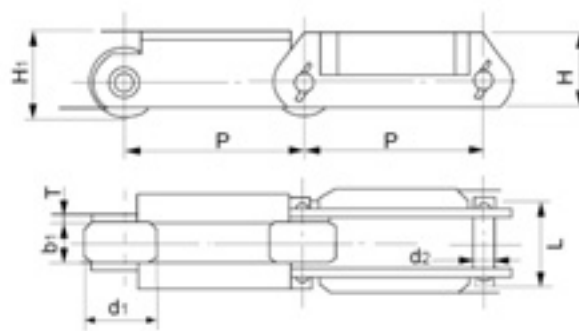
DCC



HA型附件
Attachment of Model HA

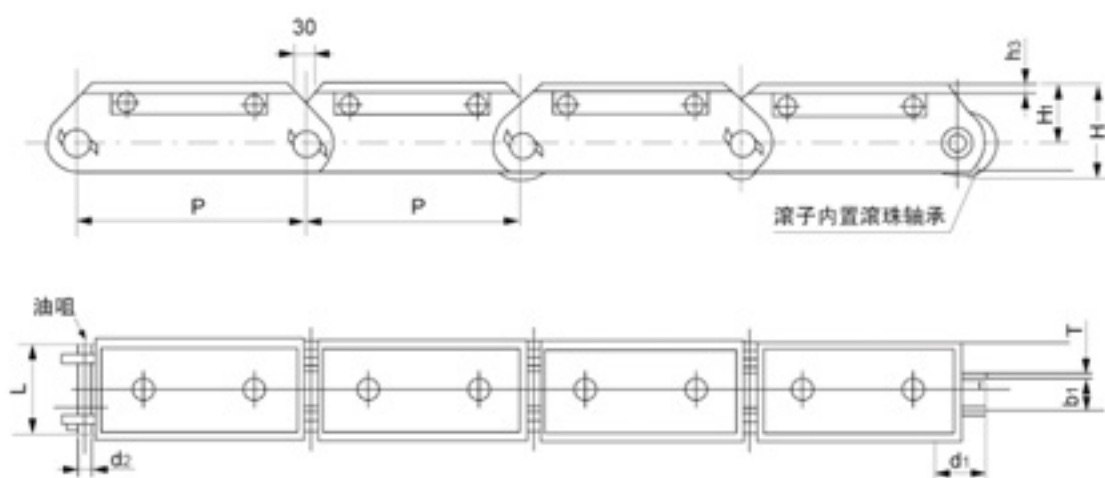


HB型附件
Attachment of Model HB

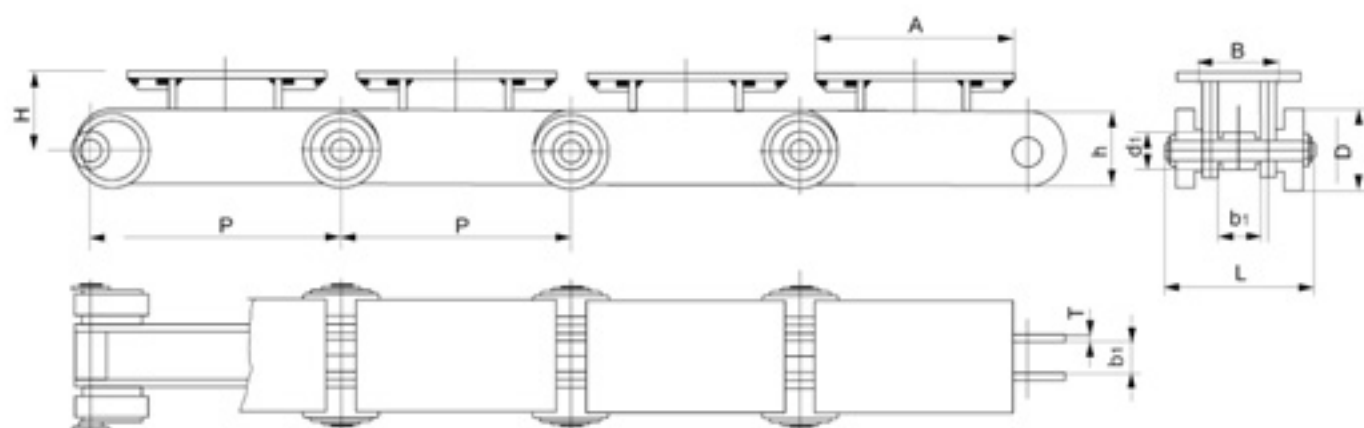
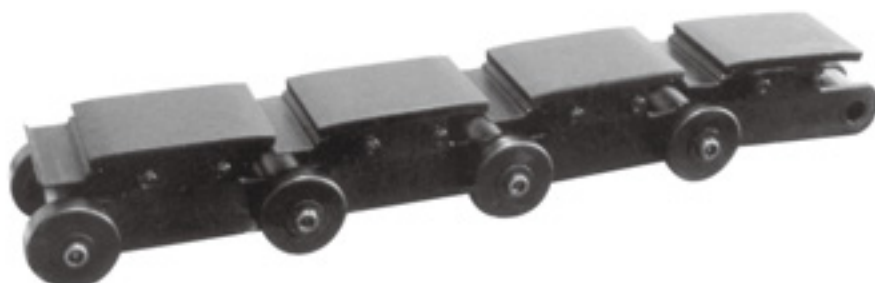


HC型附件
Attachment of Model HC

链号 Chain No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子直径 Diameter of Roller d ₁ mm	链条高度 Height of Chain H ₁ mm	链板高度 Height of Sidebar H mm	链板厚度 Thickness of Sidebar T mm	销轴长度 Length of Pin L ₁ mm	销轴直径 Diameter of Pin d ₂ mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
W100	100	16.1	31.8	36.9	32	3.2	39	7.92	30	
W100	100	22	40	44	40	4.5	44.5	11.10	70	
W150	150	22	40	44	40	4.5	44.5	11.10	70	
W125	125	38.5	60	66	60	6.0	76	11.10	160	
W160	160	38.5	60	66	60	6.0	76	14.27	160	15.8
W200	200	37.1	65	73.5	68	8	88	15.9	190	13.3
W250	250	37.1	65	73.5	68	8	90.5	15.9	190	18.8
W250	250	51.4	80	90	80	10	106	19.10	250	
W300	300	51.4	80	90	80	10	106	19.10	250	
W300	300	57.2	85	95.5	95	10	126	22.20	285	
W250	250	66.7	110	112	102	12.7	136	25.40	485	
W300	300	66.7	100	112	102	12.7	136	25.40	485	
W400	400	66.7	100	112	102	12.7	136	25.40	485	



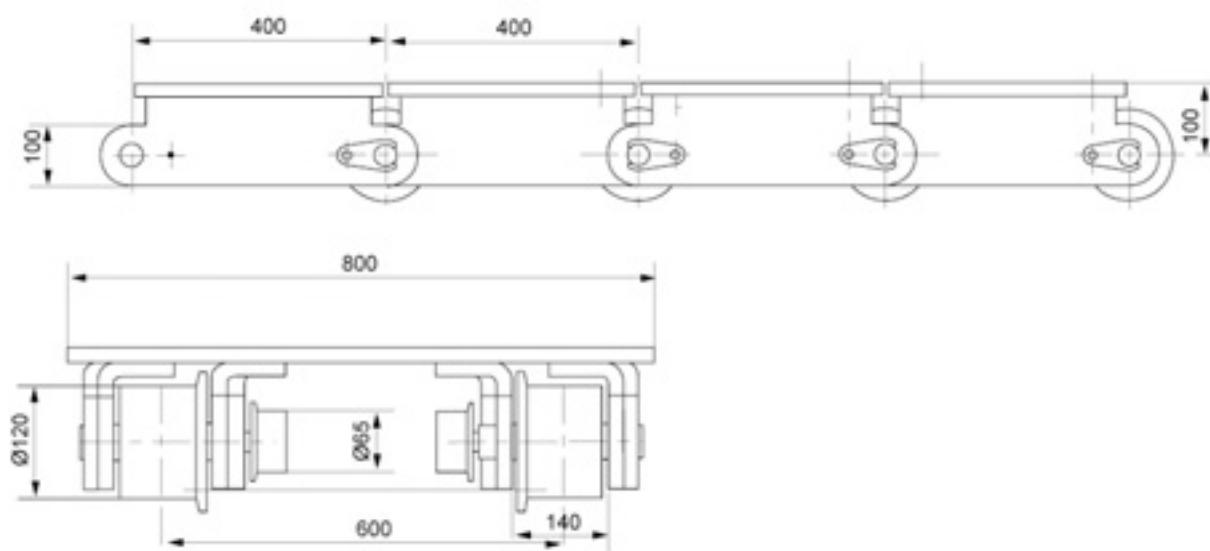
链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	链板参数 Data of Sidebar				销轴参数 Data of Pin		抗拉强度 Tensile Strength Q(min) KN
				T mm	H mm	H ₁ mm	H ₃ mm	d ₂ mm	L mm	
WH60300	300	125	65	12.7	171	42.5	20	36	165	600
WH90400	400	135	79	12.7	182.5	54	13.5	36	179	900
WH130400	400	150	84	16	195	61	14	46	197	1300
WH160500	500	175	91	16	227	69	18.5	46	205	1600
3754378	450	135	70	12.7	171.5	48.5	19	38	157.5	882
WH315	315	120	80	10	180	65	15	36	180	880
WH250	250	100	55	8	150	55	10	28	146	520

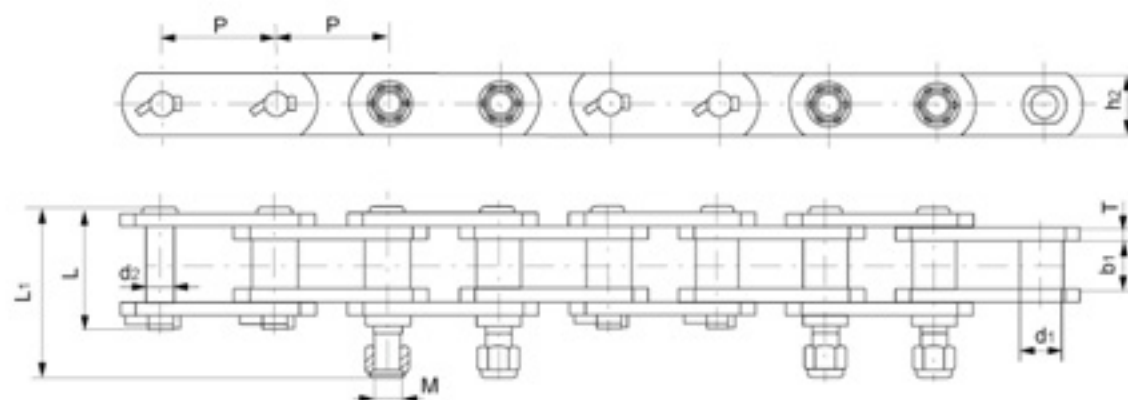


链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子外径 Outer Diameter of Roll d ₁ mm	滚轮外径 Outer Diameter of Roll Wheel D mm	销轴 Pin		链板 Sidebar		附板 Attachment			最小抗拉强度 Min. Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m
					d ₂ mm	L mm	T mm	h mm	A mm	B mm	H mm		
P200	200	38	40	80	18	162	7	52	195.5	86	58	166	24.1
P250	250	59	50	80	23	142	8	62	245	100	85	212	43.2
P315	315	63	50	80	25	150	10	72	309	100	85	315	58.0
P315	315	50	85	49	18	136	8	54	309	185	80	303	48.3
P400-2	400	102	120	65	35	102	12	100	600	390	100	580	108
P305	305	40	58	100	35	180	10	100	294	140	85	390	58

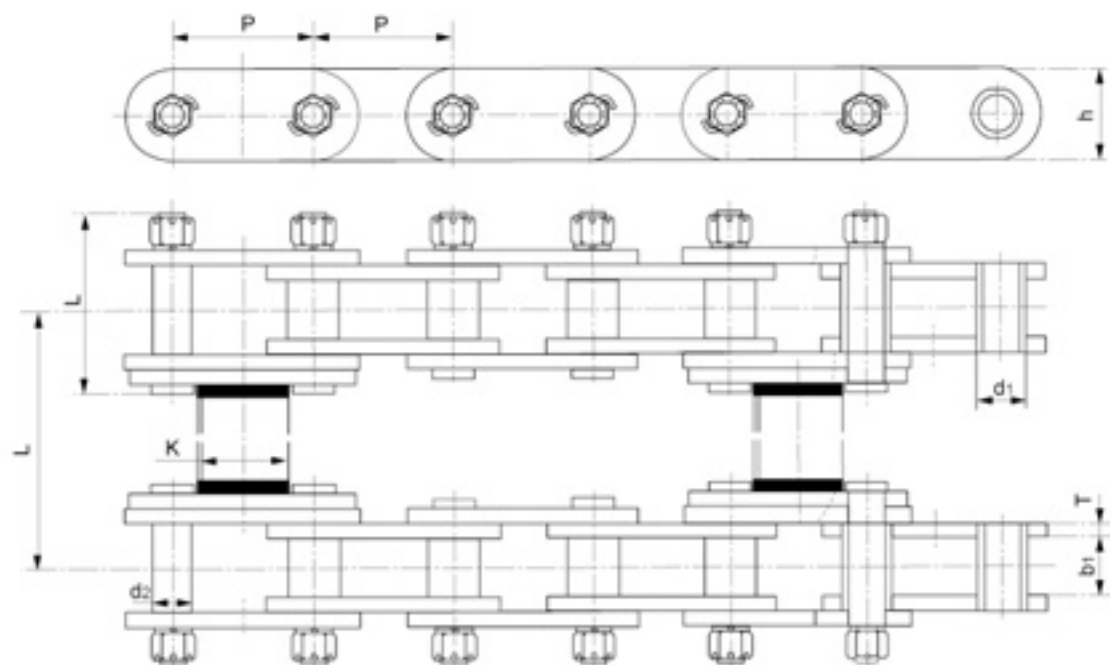


我公司为山东临沂工程机械公司加工的生产线配套链条
Our company processes chains equipped on the production line
in Linyi Engineering Machinery Company, Shangdong Province





链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	套筒外径 Diameter of Bushing d ₁ mm	销轴 Pin		加长销轴 Extended Pin		链板 Sidebar		最小抗拉强度 Min. Tensile Strength Q(min) KN
				d ₂ mm	L mm	L ₁ mm	M mm	T mm	h ₂ mm	
HS1535-D2.6P	78.1	34.75	31.75	19.05	90.3	119.6	3/4-10NC	9.5	44.5	223
2162M	78.1	34.98	31.75	19.05	90.73	123.7	3/4-10NC	9.5	44.5	223
9835M	88.9	39.8	44.45	23.85	117.4	156.5	14/16-14NC	12.7	63.5	388
0111M	120.9	65.6	36.52	18.95	126.3	155.8	5/8-11NC	9.5	50.8	283
0110M	152.4	52.83	31.75	15.75	107.92	146.0	5/8-11NC	9.5	38.1	169
5225M	57.15	49.53	28.44	19.05	107.52	133.02	5/8-11NC	9.6	50.8	283
0146M	152.4	35.1	38.1	17.33	93.2	128.05	5/8-11NC	9.5	38.1	169

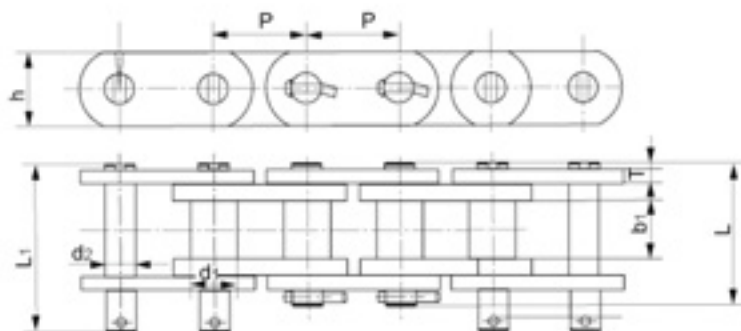


链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	套筒外径 Diameter of Bushing d ₁ mm	销轴 Pin		链板 Sidebar		附板 Attached Sidebar		最小抗拉强度 Min. Tensile Strength Q(min) KN
				L mm	d ₂ mm	T mm	h mm	K mm	L mm	
5212M	200	83.5	74.4	265.7	36.07	22	132	130	2300	2000
0150M	153.67	83.5	44.45	198.3	22.23	12.7	65.3	88.9	1560	780
9835M	88.9	39.8	44.45	156.5	22.23	12.7	63.5	44.5	1207	780



加长销轴链

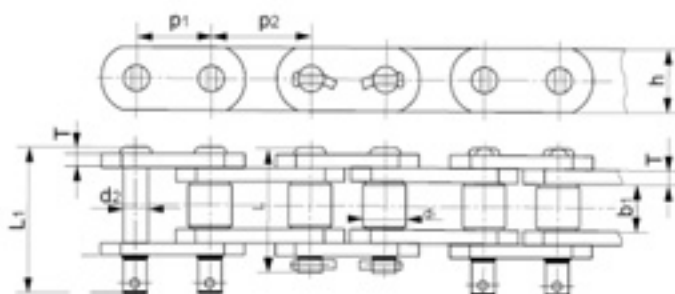
Extended Pin Chain



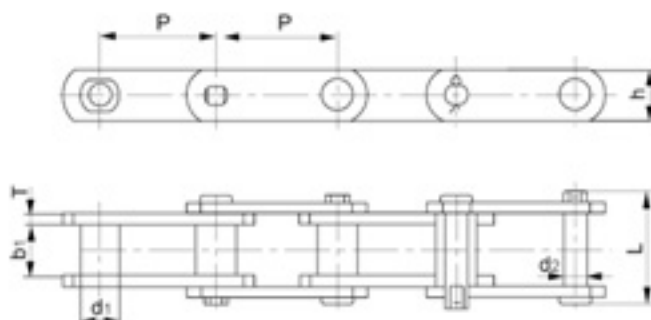
链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₁ (max) mm	销轴长度 Length of Pin L mm	加长销轴长度 Extended Length of Pin L ₁ mm	链板高度 Height of Sidebar h(max) mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN
9835D	88.9	44.50	39.7	23.85	117.5	149.9	63.5	12.7/14.27	392
4107D	88.9	44.50	55.3	28.50	136.00	160	70	12.7/14.27	410
110D	152.4	31.75	53.0	15.8	108.0	136.2	38.1	9.6	197
150D	153.67	44.50	83.6	25.27	160.2	198.3	63.5	12.7	287
111D	120.9	36.6	65.0	19.05	126.1	158.8	50.8	9.5	228
102D	101.6	25.4	53.0	17.8	108.0	149.1	38.1	9.5	197

混合节距加长销轴链

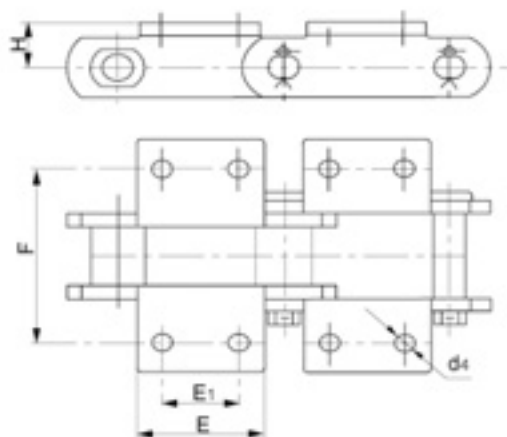
Extended Pin Chain with Mixed Pitches



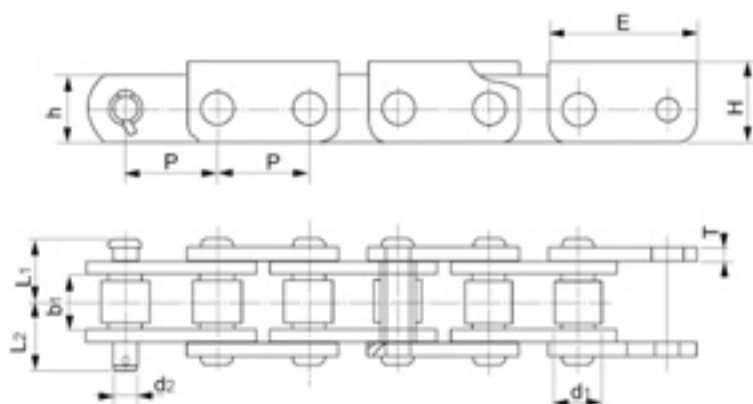
链号 China No.	节距 Pitch		滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₁ (max) mm	销轴长度 Length of Pin L mm	加长销轴长度 Extended Length of Pin L ₁ mm	链板高度 Height of Sidebar h(max) mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min) KN
	P ₁ mm	P ₂ mm								
5907D	76.2	101.6	44.45	47.75	25.20	126.95	194.1	63.5	12.7/14.7	390



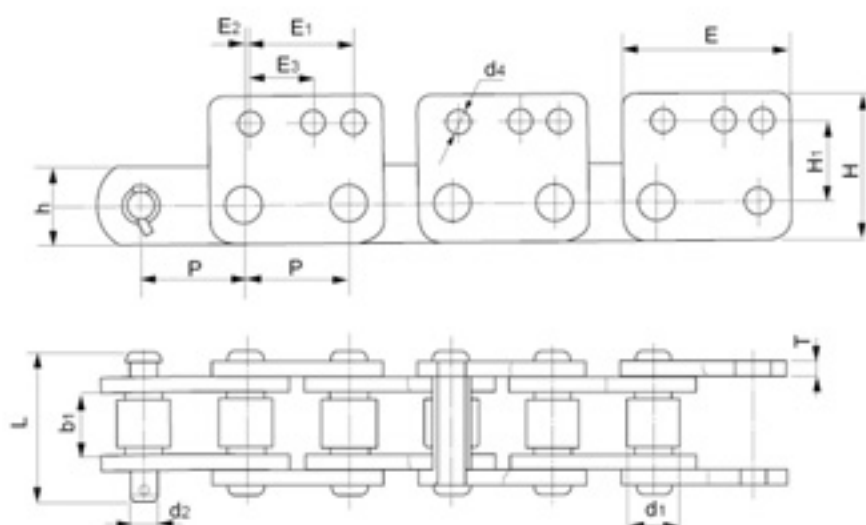
链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	套筒外径 Diameter of Bushing d ₁ (max) mm	销轴 Pin		链板 Sidebar		抗拉强度 Tensile Strength Q(min) KN	每米净重 Weigh per Meter q kg/m
				d ₂ mm	L mm	h mm	T mm		
102B	101.6	52.85	25.4	15.88	107.8	38.1	9.5	177.9	10.9
150	153.67	83.6	44.5	25.27	160.2	63.5	12.7	384.5	21.8
110	152.4	52.85	31.75	15.88	107.8	38.1	9.5	177.8	9.3
111	120.9	65.6	36.6	19.05	120.0	52.3	9.5	214	16.4



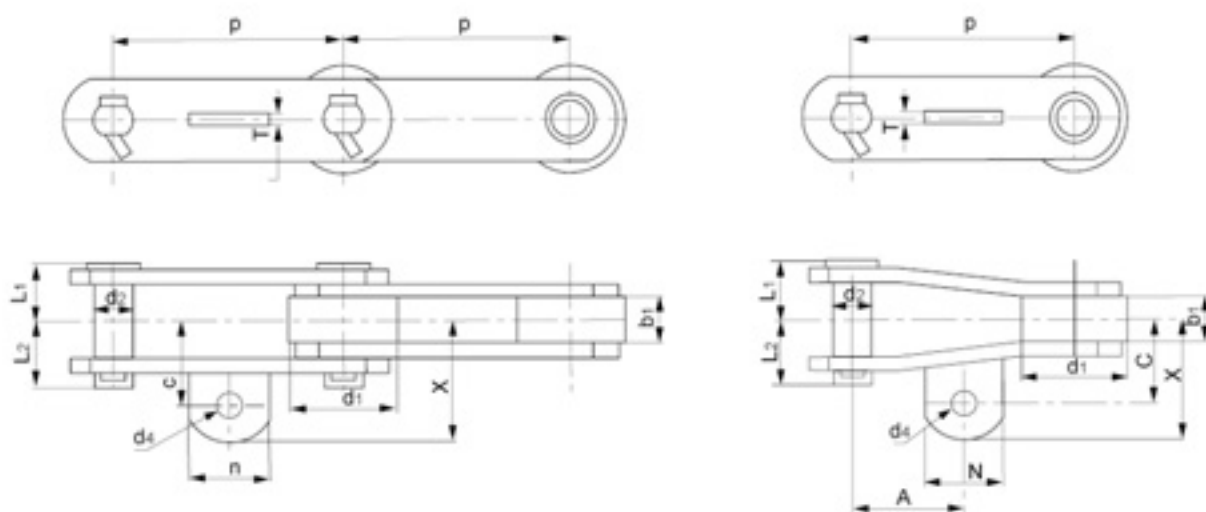
链号 Chain NO.	F mm	H mm	E mm	E ₁ mm	d ₄ (min) mm
102B	134.9	28.6	108	44.45	10.4
110	134.9	28.6	88.9	44.45	10.8
111	158.6	38.1	132.6	58.73	14.27
150	190.5	47.75	108	69.8	14.27



链号 Chain No.	节距 Pitch P mm	内节宽度 Width of Inner Link b1 mm	链板 Sidebar			销轴 Pin			滚子直径 Diameter of Roller d1 mm	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m
			T mm	h mm	H mm	d1 mm	L1 mm	L2 mm			
2250GL-M	42.01	25.2	4.9	31.8	38.1	11.1	26.9	29.4	22.23	120	6.57
2250GL-M2	42.01	25.5	6.4	31.8	60.3	11.1	29.9	33.9	22.23	120	6.47



链号 Chain No.	节距 Pitch P mm	内节宽度 Width of Inner Link b1 mm	链板 Sidebar										销轴 Pin L mm	滚子直径 Diameter of Roller d1 mm	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m
			T mm	h mm	H1 mm	H mm	E mm	E1 mm	E2 mm	E3 mm	d3 mm	d4 mm				
2250GL-M3	42.01	25.2	4.9	31.8	33.3	60.3	69.8	41.3	2.9	25.4	9.95	11.1	56.3	22.23	120	7.78



过渡连接链节

Transitional Connecting Chain Link

链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ mm	滚子直径 Diameter of Roller d ₁ (max) mm	耳形附件参数 Data of Ear-Shaped Attachment						销轴参数 Data of Pin			抗拉强度 Tensile Strength Q(min) KN
				A mm	C mm	X mm	N mm	d ₄ mm	T mm	d ₂ mm	L ₁ mm	L ₂ mm	
SMKW0909	93.70	27.6	44.5	46.8	44.0	59.0	31.8	16.3	13.5	15.9	33.0	40.0	95
SMKW1010	101.60	32.6	50.8	50.8	50.8	64.8	35.0	11.1	10.3	12.7	37.5	42.5	100
SMKW1510	101.60	32.6	50.8	50.8	54.0	75.0	42.0	16.3	12.7	17.5	39.0	45.0	155
SMKW1810	101.60	29.4	50.8	50.8	58.7	76.0	32.0	16.3	12.7	17.5	37.5	43.5	180
SMKW09102	102.60	37.5	50.8	50.8	60.3	80.3	49.5	16.3	13.5	17.5	38.0	45.0	95
SMKW15152	102.60	37.6	63.5	76.2	62.0	82.0	80.0	16.3	15.0	19.1	38.5	45.5	155
SMKW20152	152.40	34.9	76.2	76.2	66.7	92.0	50.0	16.3	16.0	22.23	45.0	54.0	200
SMKW34150	152.40	34.9	76.2	76.2	66.7	92.0	50.0	16.3	16.0	22.23	45.0	54.0	340
SMKW23152	152.40	36.5	69.9	76.2	66.7	90.0	40.0	16.3	16.0	19.1	44.5	52.0	235
SMKW31152	152.40	36.5	69.9	76.2	66.7	90.0	40.0	16.3	16.0	19.1	44.5	52.0	310
SMKW38152	152.40	36.5	69.9	76.2	66.7	90.0	40.0	16.3	16.0	19.1	44.5	52.0	385

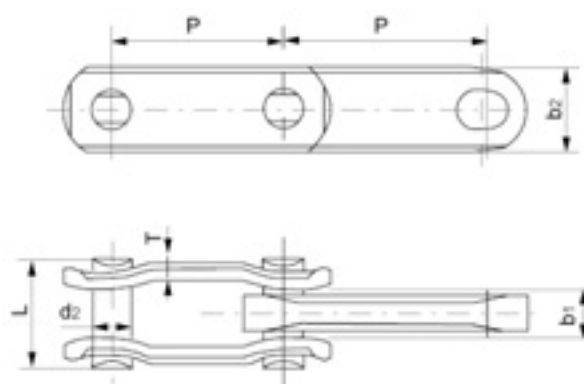


双向侧弯链 Dorable Flex Chain

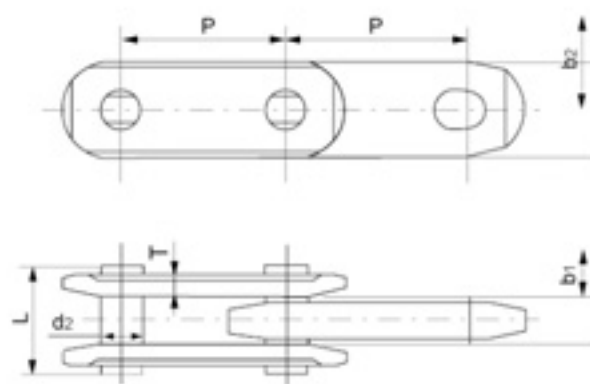
DCC



DF-3500
DF-3910



DF-3498

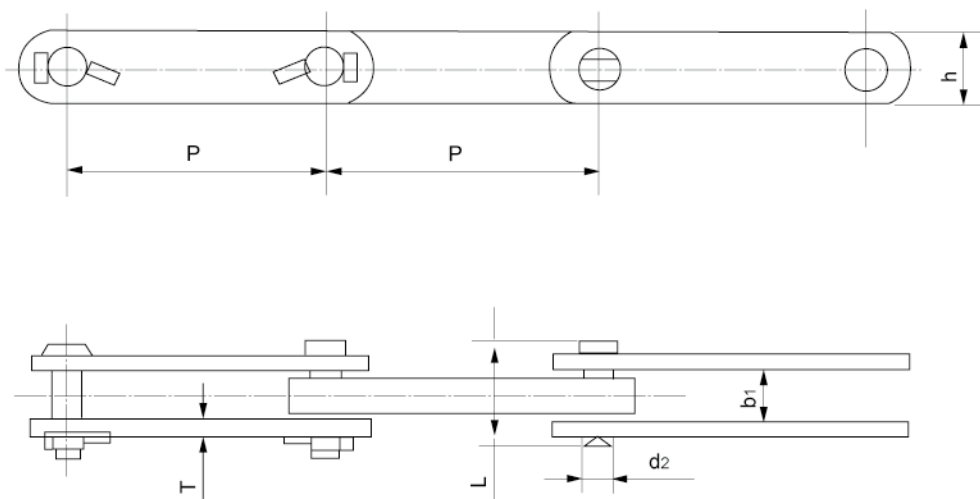


链号 Chain No.	节距 Pitch P mm	内节宽度 Inner Width of Inner Link b ₁ mm	链板高度 Height of Sidebar b ₂ mm	链板厚度 Thickness of Sidebar T mm	销轴直径 Diameter of Pin d ₂ mm	销轴长度 Length of Pin L mm	最小侧弯半径 Min flex radius R mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per meter q kg/m
DF-3500	76.2/63.5	17.5	31.8	6.4/16	14.5	36.5	508	213	4.9
DF-3910	76.2	17.5	31.8	6.4/16	14.5	36.5	560	213	4.8
DF-3498	63.5/44.45	19.05	34.9	8/16	15.67	37.3	457	256	5.9

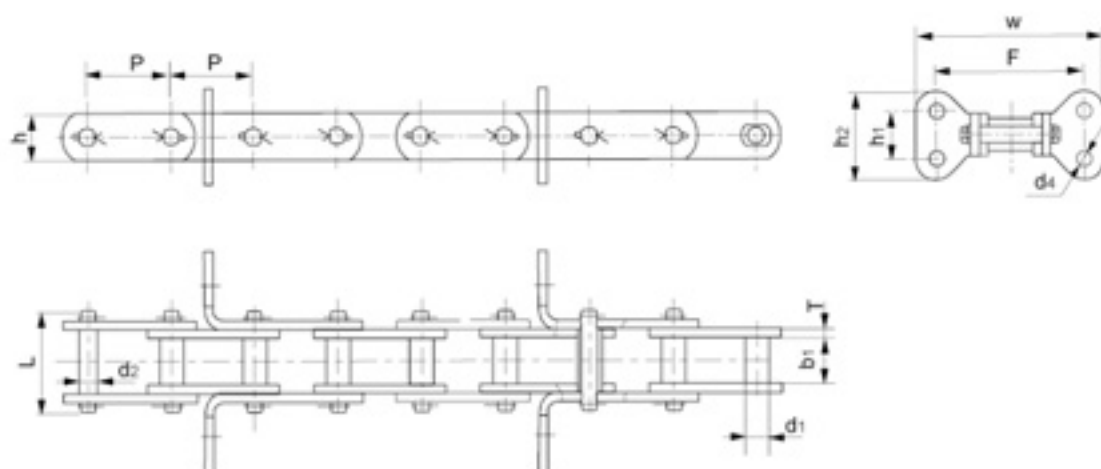


WT型钢拖链

WT Type Steel Drag Chain

DCC

链号 Chain No.	节距 Pitch P mm	链条高度 Height of chain h mm	销轴直径 Diameter of Pin d2 mm	销轴长度 Length of Pin L mm	外板厚度 Thickness of Outer Sidebar T mm	外节内宽 Inner Width of Outer Link b1 mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per meter q kg/m
WT150	150	38.1	15.9	49	8	23.3	315	7.0
WT150	150	44.5	19.1	52	8	26.5	405	9.0
WT200	200	54	22.2	60	10	29.5	565	12.3
WT200	200	57	23.8	62	10	31.5	630	13.7
WT250	250	63.5	24.5	64	10	33.5	735	15.5
WT200	200	72	27	70	10	38	925	21.0
WT300	300	76.2	31.8	77	12.7	40	1140	24.0
WT250	250	85	35	88	14	47.5	1430	32.0
WT350	350	85	42	97	16	52.5	1775	37.8
WT350	350	110	42	103	16	59	2195	48.3
WT350	350	112	46	118	20	66	2485	56.7
WT300	300	122	50	118	20	67	2775	66.0



链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子直径 Diameter of Roller d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ mm	链板高度 Height of Sidebar h mm	链板厚度 Thickness of Sidebar T mm	刮板宽度 Width of Scraper L mm	刮板高度 Height of Scraper h ₂ mm	抗拉强度 Tensile strength Q(min) KN
LTR665-R	66.5	26.5	22	12	30	6	130	60	130
LTR665	66.5	26.5	22	12	30	6	130	60	130

LTR665-R有滚子；LTR665无滚子，滚子套筒连体。

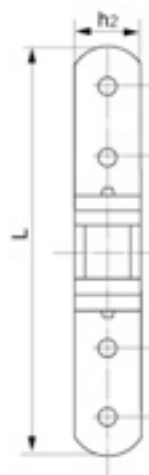
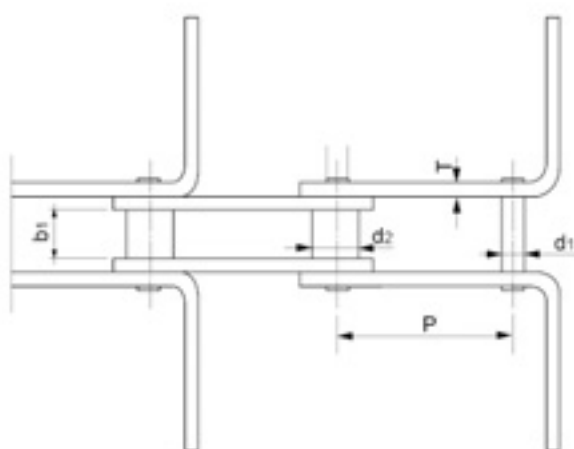
LTR665-R has roller while LTR665 has no roller. The roller and sleeve are connected.

链号 Chain NO.	h ₁ mm	d ₄ mm	F mm	W mm
LTR665-R	32	10	102	130
LTR665	32	10	102	130

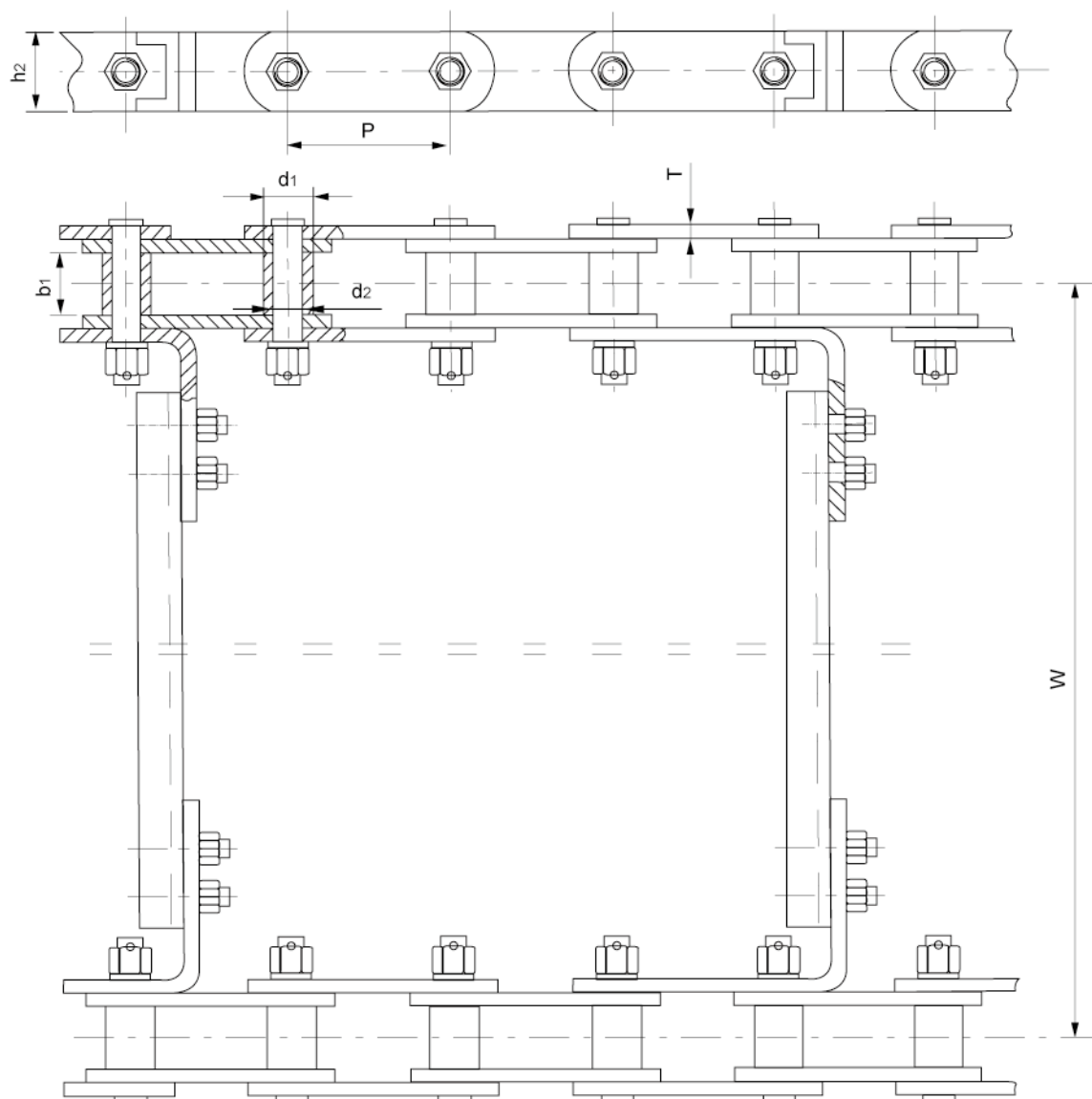


粮机输送链 Conveyor Chain for Grain Machines

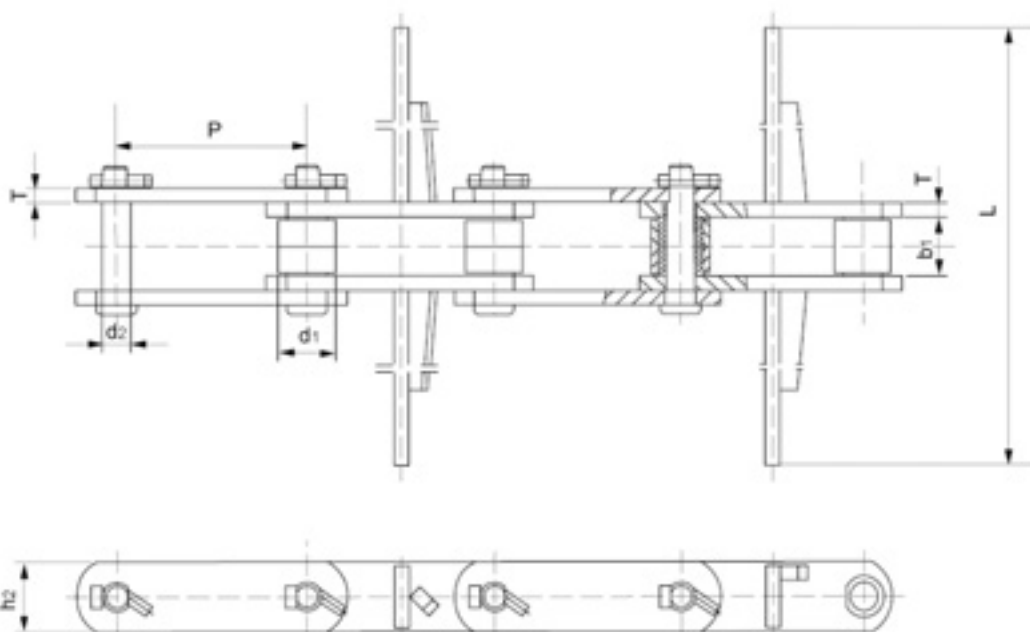
DCC



DIN ISO 链号 DIN ISO China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b1(min) mm	滚子直径 Diameter of Roller d1(max) mm	销轴直径 Diameter of Pin d2 mm	链板高度 Height of Sidebar h2 mm	链板厚度 Thickness of Sidebar T mm	刮板宽度 Width of Scraper L mm	刮板高度 Height of Scraper h2 mm	抗拉强度 Tensile Strength Q(min) KN
LTF665	66.5	26.5	22	12	30	6	164	30	130
LTF665	66.5	26.5	22	12	30	6	180	30	130
LTF665	66.5	26.5	22	12	30	6	225 ~ 265	30	130
LTF100	100	38.5	36	16	40	6	225 ~ 305	40	220
LTF100	100	29.6	22.3	11.1	29	5	185	29	90
LS125	125	32.5	28.6	14.3	42	6	235	42	170
LS125A	125	32	25	17	56	6	220	56	220
LS125B	125	32	36	20	60	6	290	60	300
LS160	160	52	40	20	55	9.5	470	55	378
LS160A	160	52	40	20	55	9.5	580	55	378
LS160B	160	45	39.3	22	60	8	360	60	470
LS160C	160	36.8	36	18	48	8	160	48	240
LS160D	160	45	39.3	22	60	6	370	60	352



DIN ISO 链号 DIN ISO China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin d2(max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h2 max	链板厚度 Thickness of Sidebar T mm	链距 Chain Distance W mm	单链抗拉强度 Tensile Strength of Single Chain Q(min) KN
LTF665	66.5	22	26.5	12	54	30	6	127.0	130
LTF665	100	36	38.5	16	82	40	8	150	200
LTF100	110	38	23.9	15.85	77	35	6	188	170
LTF125	125	40	52	28.1	101.2	65	8	260	220

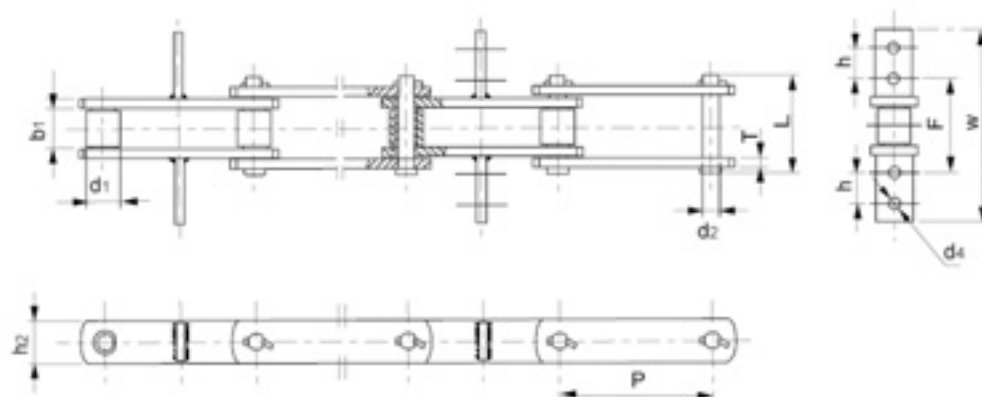


链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	滚子直径 Diameter of Roller d ₁ (max) mm	销轴直径 Diameter of Pin d ₂ mm	链板高度 Height of Sidebar h ₂ mm	链板厚度 Thickness of Sidebar T mm	刮板宽度 Width of Scraper L mm	抗拉强度 Tensile Strength Q(min) KN
HS101.6	101.6	31.75	31.75	15.8	50	8	154	138
HS101.6	101.6	31.75	40	15.8	50	8	198	138
HS101.6P	101.6	31.75	40	15.8	50	8	279	138
HS152.4	152.4	52	40	19.1	60	8	188	158
HS152.4	152.4	52	40	19.1	60	8	250	158
HS152.4P	152.4	52	40	19.1	60	8	378	158



S型焊接刮板链

S Type Scraper Sidebar Welded Steel Chain



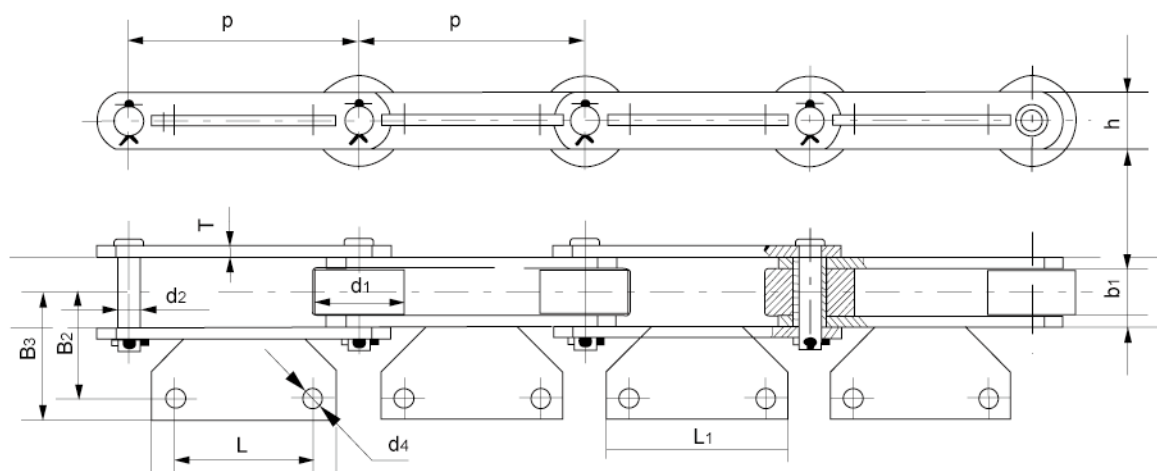
链号 China No.	节距 Pitch P	内节内宽 Inner Width of Inner Link b ₁ (min)	滚子直径 Diameter of Roller d ₁ (max)	链板高度 Height of Sidebar h ₂ (max)	链板厚度 Thickness of Sidebar T	销轴直径 Diameter of Pin d ₂ (max)	销轴长度 Length of Pin L(max)	附板孔径 Hole Diameter of Attachment d ₄	附板孔心距 Central Distance of Holes of Attachment		附板外宽 Outer Width of Attachment W(max)	抗拉强度 Tensile Strength Q(min)	每米重量 Weight per Meter q
									F	h			
HR6608-S-F20	66.27	27.00	22.20	28.60	6.30	11.0	65.70	9.50	95.60	25	180	70.60	6.10
HR6608-S-F25									95.60	50	230		6.30
HR6608-S-F28									95.60	50	260		6.50
HR10108-S-F15	101.60	27.00	22.20	28.60	6.30	11.0	65.70	7.50	63.50	21	130	70.60	5.10
HR10108-S-F20								9.50	95.60	25	180		5.30
HR10108-S-F25									95.60	50	230		5.60
HR10108-S-F28									95.60	50	260		5.80



带附件粮机输送链

Conveyor Chain for Grain Machines with Attachment

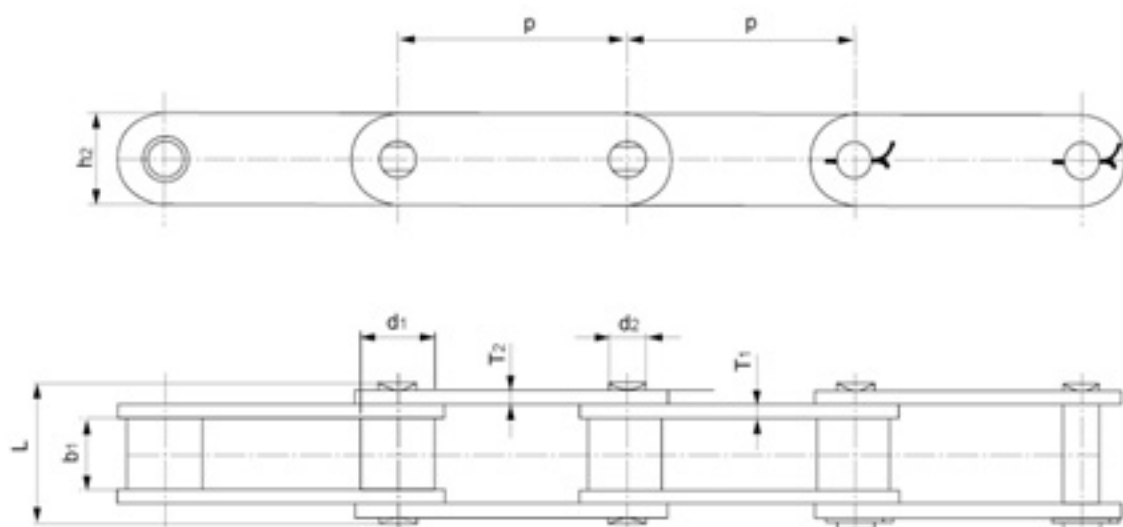
DCC



链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ mm	链板高度 Height of Sidebar h max	链板厚度 Thickness of Sidebar T mm	刮板宽度 Width of Scraper B mm	抗拉强度 Tensile Strength Q(min) KN
M80-100	100	40	25	10	28	6	6	65
M80-125	125	50	27	12	32	6	6	80
M80-160	160	50	27	12	36	6	6	90
M80-160H	160	60	32	15	50	8	8	130
M90-200	200	80	40	18	50	10	10	210

焊接附板尺寸 Dimensions of Welded Attachment Sidebar

链号 Chain NO.	B ₂ mm	B ₃ mm	d ₄ mm	L mm	L ₁ mm
M80-100	50	60	9	60	80
M80-125	60	71	11	75	100
M80-160	60	71	11	80	110
M80-160H	65	78	13	80	120
M90-200	70	90	15	100	140

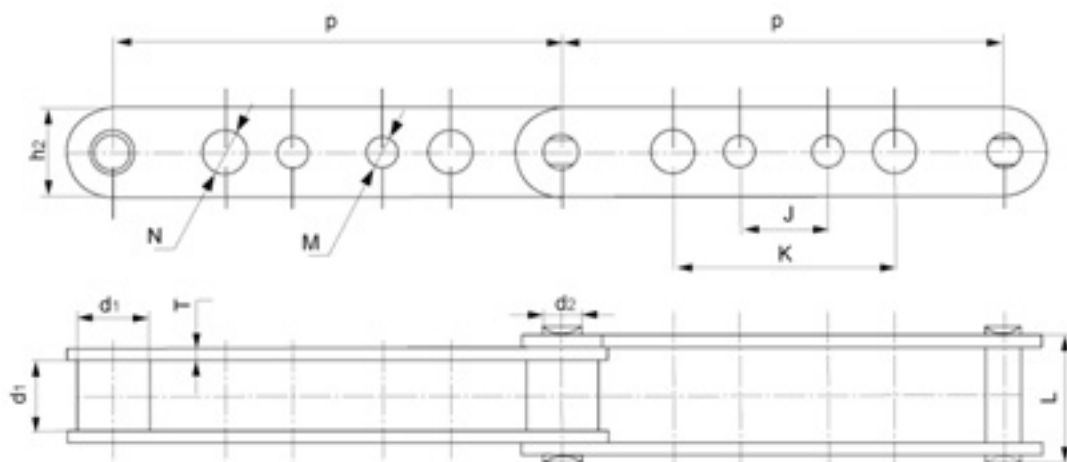


链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin d1(max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h2(max) mm	内链板厚度 Thickness of Inner Sidebar T1 mm	外链板厚度 Thickness of outer Sidebar T2 mm	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weigth per Merter q kg/m
81X	66.27	23.02	26.99	11.1	49.0	28.6	4.00	4.00	106.7	3.90
81XH	66.27	23.02	26.99	11.1	61.2	32.3	7.87	5.60	152.0	5.90
81XHH	66.27	23.02	26.99	11.1	63.5	32.3	7.87	7.87	186.7	6.52
81XA	66.27	23.02	38.1	11.1	62.4	28.6	4	4	127.0	4.3
81XXH	66.27	23.02	38.1	11.1	63.5	32.3	7.5	7.5	152.0	6.5

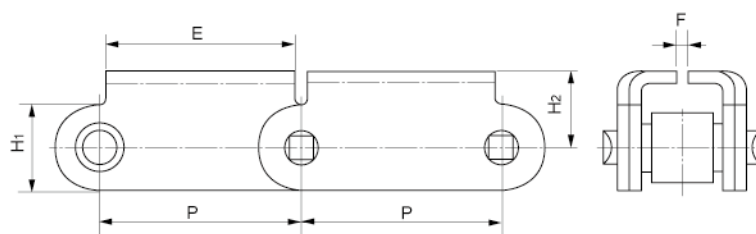


3939系列木材输送链

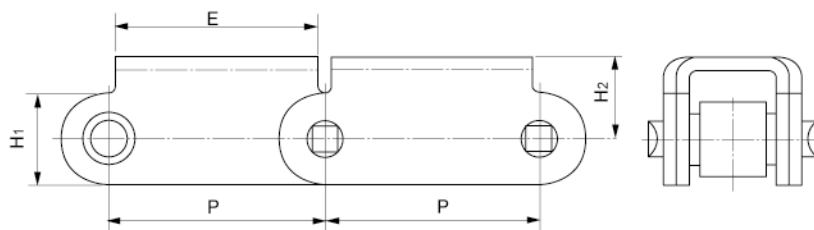
3939 Series Lumber Conveyor Chain



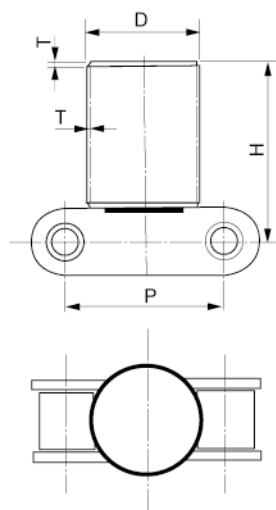
链号 China No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b1(min) mm	滚子直径 Diameter of Roller d1(max) mm	销轴直径 Diameter of Pin d1(max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h2(max) mm	链板厚度 Thickness of Sidebar T mm	J mm	K mm	N mm	M mm	抗拉强度 Tensile Strength Q(min) KN
3939	203.2	23.02	26.99	11.1	49.0	28.6	4	38.1	/	/	6.35	115.58
D3939-B4								38.1	101.6	7.14	7.14	
D3939-B21								38.1	/	/	7.14	
D3939-B23								/	92.1	10.30	/	
D3939-B43								38.1	92.1	10.30	7.14	
D3939-B24								/	101.6	7.14	/	
D3939-B40								/	101.6	10.30	/	
D3939-B44								38.1	101.6	10.60	7.14	



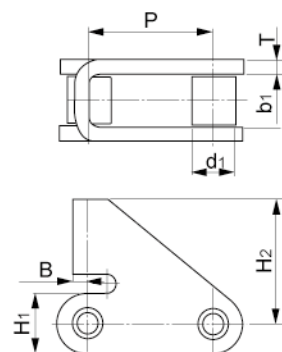
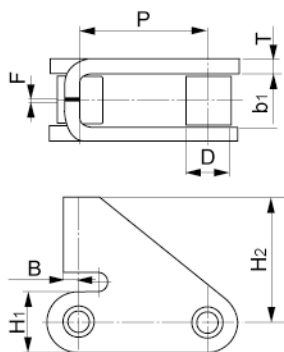
链号 chain NO.	P mm	E mm	F mm	H1 mm	H2 mm
81X	66.27	63.5	1.5	28.6	25.4



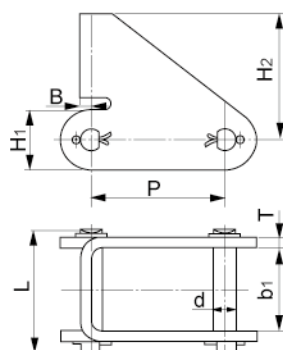
链号 chain NO.	P mm	E mm	H1 mm	H2 mm
81X-RFT	66.27	63.5	28.6	25.4



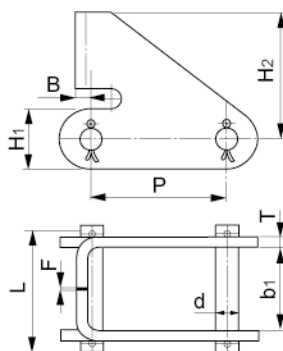
链号 chain NO.	P mm	E mm	T mm	H1 mm	H2 mm
81X	66.27	22.23	4	28.6	33.35



链号 chain NO.	P mm	b ₁ (min) mm	B mm	d ₁ (max) mm	F mm	H ₁ mm	H ₂ mm	T mm
81X .PUSHER	66.27	26.99	5.5	23.02	1.5	28.6	65.1	4
81-X .PUSHER-A	66.27	26.99	6	23.02	1.5	32.3	65.1	7.5
81X .PUSHER-B	66.27	26.99	5.5	23.02	1.5	28.6	65.1	4



链号 chain NO.	P mm	b ₁ (min) mm	B mm	d mm	H ₁ mm	H ₂ mm	T mm	L mm
81X .PUSHER-A	66.27	35.6	5.5	11.11	28.6	65.1	4	53.9

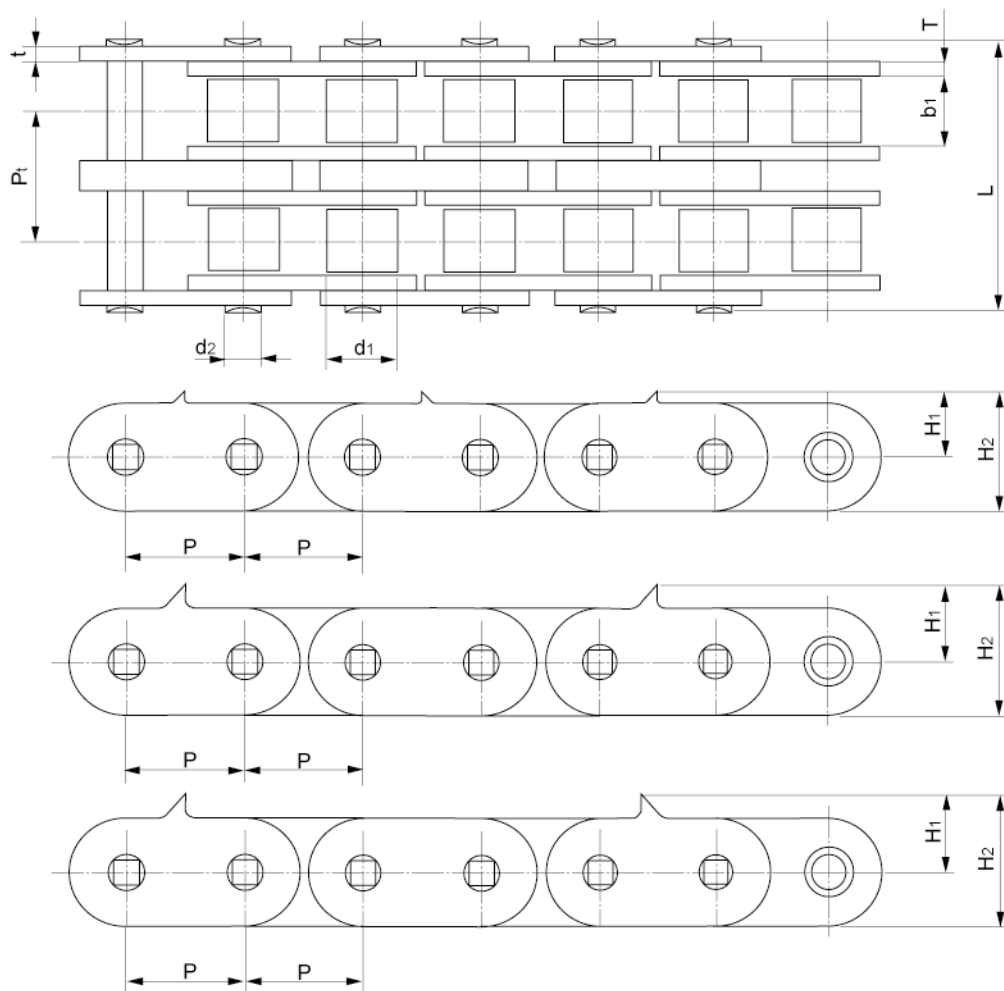


链号 chain NO.	P mm	b ₁ (min) mm	B mm	d mm	F mm	H ₁ mm	H ₂ mm	T mm	L mm
81X .XHPUSHER	66.27	43.6	8	11.11	1.5	32.3	65.1	66.8	5.6



齿链 Sharp Top Chain

DCC

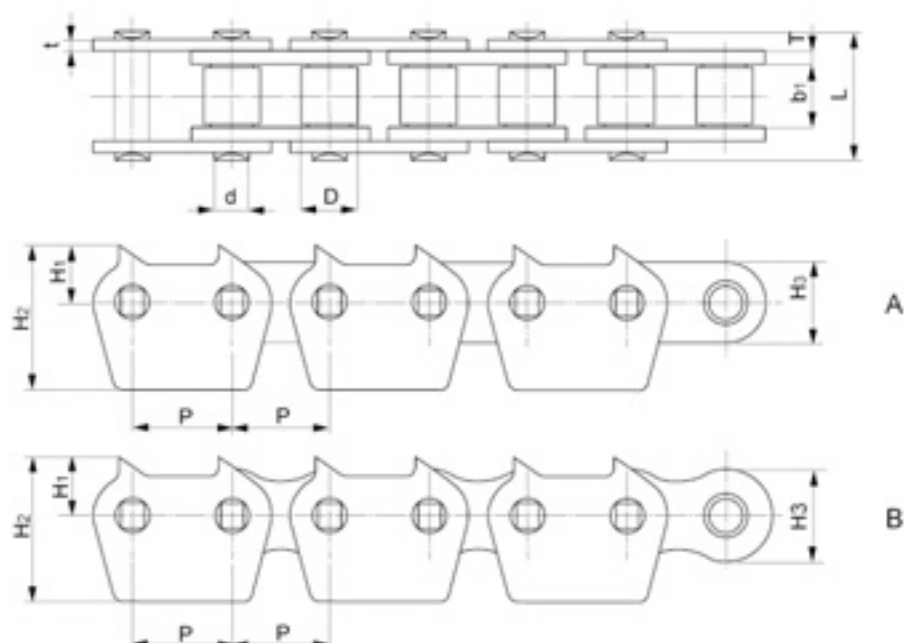


链号 chain NO.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (mim) mm	滚子外径 Outer Diameter of Roller d ₁ (max) mm	销轴 Pin		链板 Sidebar			排距 Row Distance Pt mm	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m
				d ₂ mm	L mm	H ₁ mm	H ₂ mm	T/t Mm			
100-2-2PAD	31.75	19.05	19.05	9.52	75.4	17.91	32.66	4	35.76	173.5	9.03
100-2-SD	31.75	19.05	19.05	9.52	75.4	20.68	35.43	4	35.76	173.5	9.02
100-2-4PAD	31.75	19.05	19.05	9.52	75.4	20.68	35.43	4	35.76	173.5	9.02
100-2-4AD-N1	31.75	19.05	19.05	9.52	75.4	17.91	32.66	4	35.76	173.5	9.02
80-2-8PAD	25.4	15.93	15.88	7.92	61.5	18.36	32.08	3.2	29.29	138	6.7
80H-2-4PSD	25.4	15.93	15.88	7.92	61.5	18.36	32.08	4	31.76	138	8.2



齿链 Sharp Top Chain

DCC

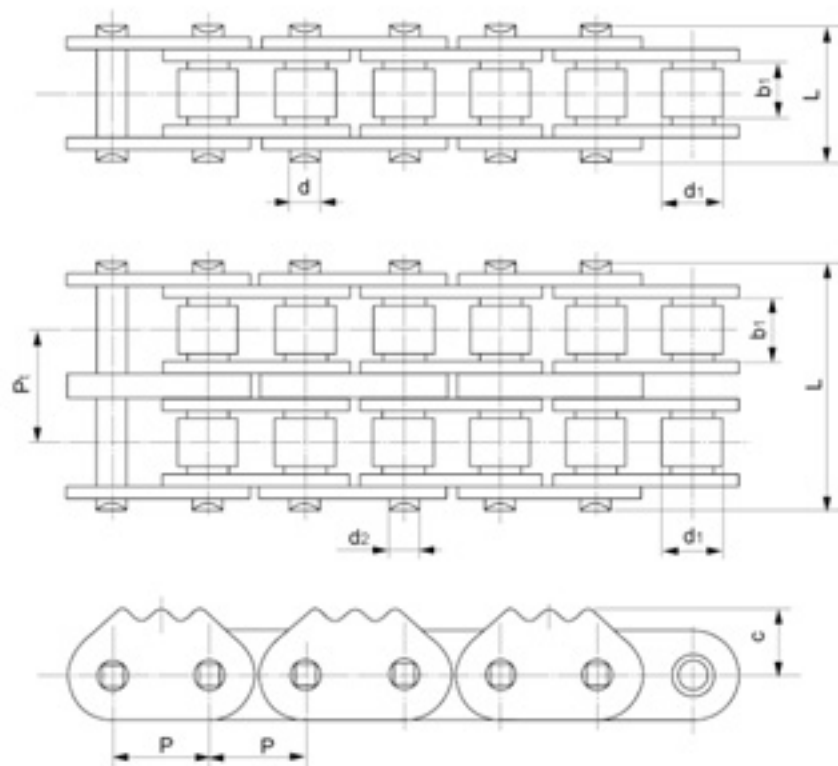


链号 chain NO.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (mm) mm	滚子外径 Outer Diameter of Roller D(max) mm	销轴 Pin Roll		链板 Chain Sidebar				抗拉强度 Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m	Type
				d mm	L mm	H ₁ mm	H ₂ mm	H ₃ mm	T/t Mm			
160-1-DP	50.8	31.56	28.58	14.27	64.1	33.5	79	48	6.4	222.4	13.80	B
32B-1-DP	50.8	30.99	29.20	17.81	65.2	33.5	79	41.8	6/7	250	13.80	B
C32B-1-DP	50.8	30.1	29.20	17.81	65.2	30	75	41.9	6.2/7	250	14.07	A
C32BN-1-DP	50.8	17.15	29.20	17.81	52.3	30	75	41.9	6.2/7	250	14.06	A



齿链 Sharp Top Chain

DCC

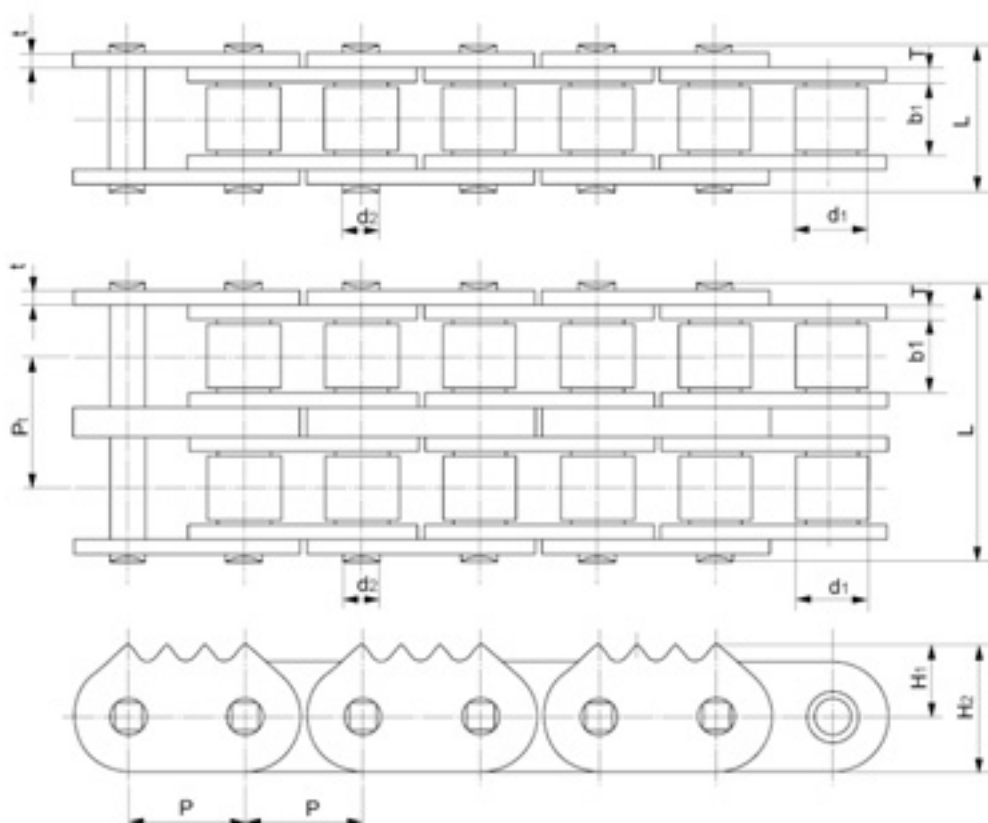


链号 chain NO.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ mm	内节内宽 Inner Width of Inner Link b ₁ (mm) mm	轴承直径 Diameter of Bearing d ₂ mm	销轴长度 Length of Pin L mm	排距 Row Distance P _t mm	齿高 Height of Tooth C mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
80-1-5PEP	25.4	15.9	15.93	7.92	32.5	35.76	17.35	69	3.30
80-2-5PEP	25.4	15.9	15.93	7.92	61.5	29.29	17.35	138	6.42
80H-2-5PEP	25.4	15.9	15.93	7.92	64.8	29.29	17.35	138	7.23
100-2-5PEP	31.75	19.05	19.05	9.52	75.2	35.76	20.69	173.5	9.73
100-1-PEP	31.75	19.05	19.05	9.52	39.5	35.76	17.35	86.6	4.88



齿链 Sharp Top Chain

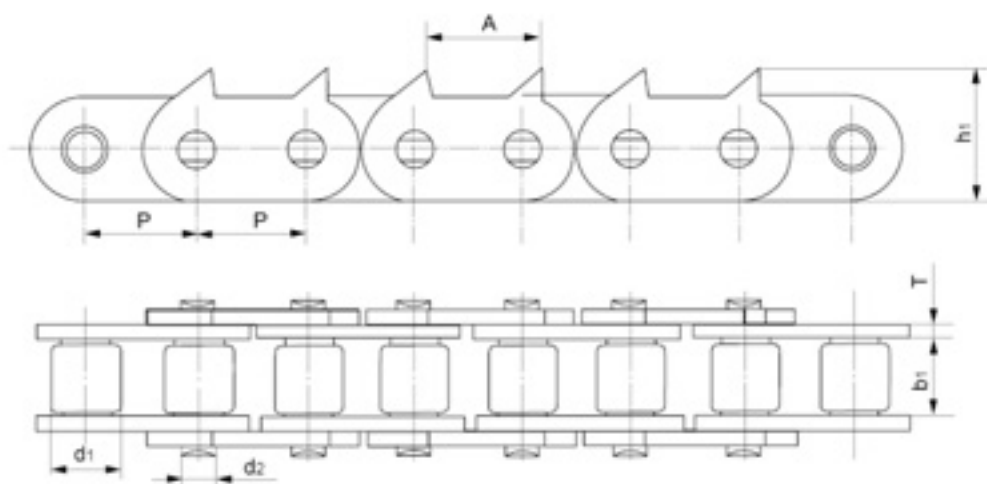
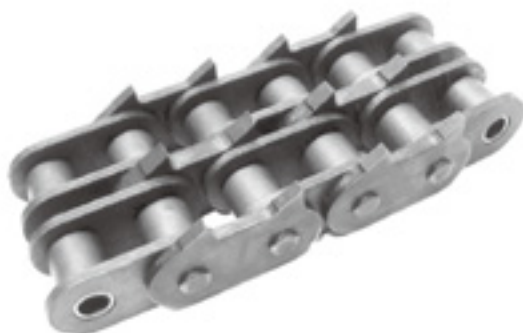
DCC



链号 chain NO.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ (mm) mm	滚子外径 Outer Diameter of Roller d ₁ (max) mm	销轴 Pin		链板 Sidebar				抗拉强度 Tensile Strength Q(min) KN	每米净重 Weight per Meter q kg/m
				d ₂ mm	L mm	H ₁ mm	H ₂ mm	T/t Mm	Pt mm		
80-4P2P	25.4	15.93	15.88	7.92	32.6	15.99	28	3.2	-	62.0	3.4
80-4P2P	25.4	15.93	15.88	7.92	61.6	15.99	28	3.2	29.29	124.0	6.6
16B-4P2P	25.4	17.02	15.88	8.28	35	15.99	26.5	3.2/4	-	62.0	3.3
16B-4P2P	25.4	17.02	15.88	8.28	66.88	15.99	26.5	3.2/4	31.88	124.0	6.5



木材输送链·尖齿链
Lumber Conveyor Chain · Sharp Top Chain

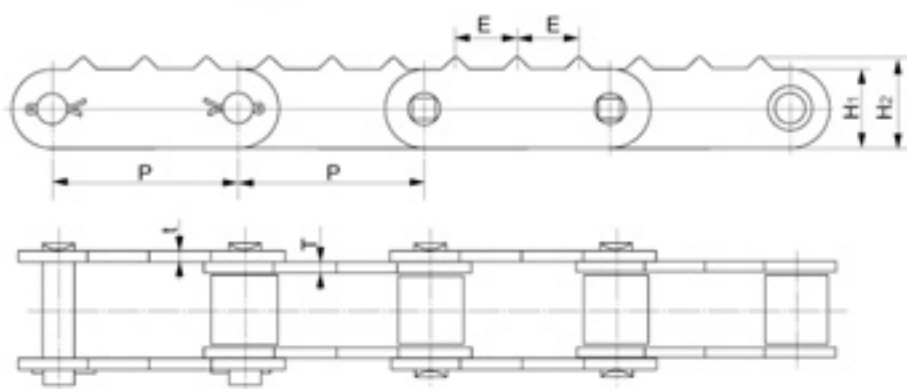


链号 chain NO.	节距 Pitch P mm	滚子外径 Outer Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (mm) mm	销轴直径 Diameter of Pin d ₂ mm	齿顶高度 Height of Tooth Top h ₁ mm	齿间距离 Height of Tooth Top A mm	链板厚度 Thickness of Sidebar T mm	抗拉强度 Tensile Strength Q(min)/KN		每米重量 Weight per Meter q kg/m
								单排 Simplex	双排 Doublex	
12A-1-2PEP	19.05	11.91	12.7	5.94	21.8	19.75	2.4	31.1	62.2	1.907
16A-1-2PEP	25.4	15.88	15.88	7.92	29.6	25.29	3.2	56.7	113.4	3.05
16B-1-2PEP	25.4	15.88	17.05	8.28	27.5	25.29	4	60	106	3.63
20B-1-2PEP	31.75	19.05	20	10.19	32.7	30	4.5/3.6	95	180	4.95

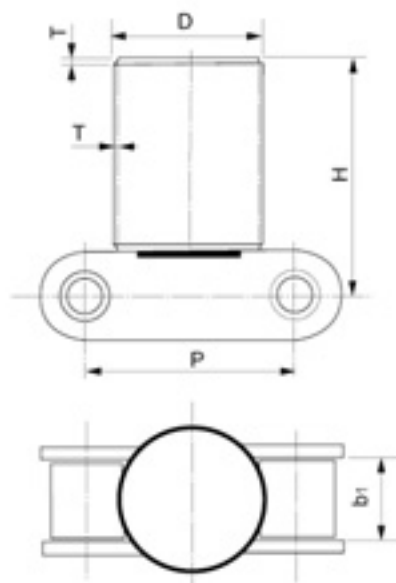


齿链及附件 Sharp Top Chain and Attachment

DCC

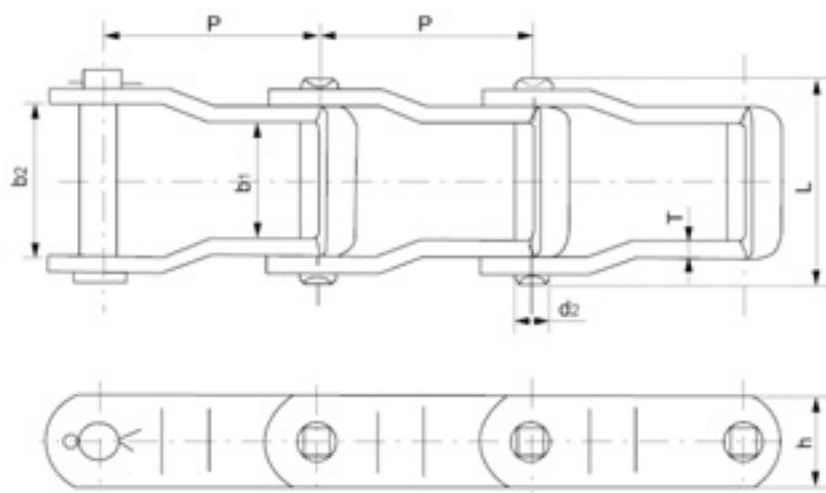


链号 chain NO.	P mm	E mm	t/T mm	H1 mm	H2 mm
81X-STD	66.27	22.23	4	28.6	33.35



链号 chain NO.	P mm	D mm	H mm	T mm	b1 mm
81XH	66.27	48	114.3	2	23.02
81XHH	66.27	48	114.3	2	23.02

焊接后应检查内链节内宽b₁尺寸。
Check dimensions b₁ of inner width of inner link after welding.



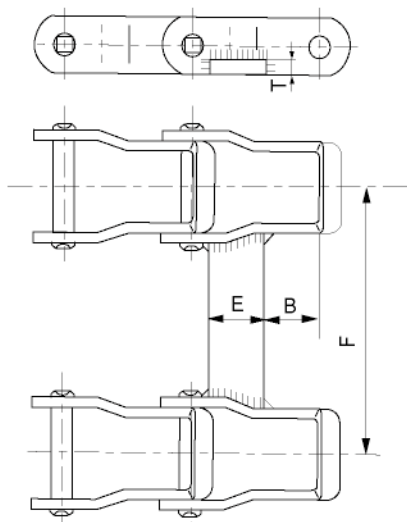
链号 Chain No.	节距 Pitch P mm	内节内宽 Inner Width of Inner Link b ₁ mm	外节内宽 Inner Width of Outer Link b ₂ mm	链板高度 Height of Sidebar h mm	链板厚度 Thickness of Sidebar T mm	销轴长度 Length of Pin L mm	销轴直径 Diameter of Pin d ₂ mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
D205	31.75	9.53	14.5	11.9	2.1	21.5	5.08	12.46	0.63
662	42.27	23.2	30.5	18.2	3.2	41.5	7.14	37.8	1.61
662H	42.27	23.2	31.3	20.8	3.5	43.1	7.14	48.8	2.04
667X	57.15	27.0	36.5	23.8	4.25	50.8	11.1	66.70	2.88
667XH	57.15	27.8	39.14	27.0	5.6	56.1	11.9	114.5	4.3
667H	58.75	25.6	32.9	22.23	3.2	43.7	7.92	42.26	1.87
667J	57.15	27.0	36.5	23.8	4.3	50.0	9.52	62.28	2.70
667K	57.15	27.4	38.8	26.8	5.1	55.5	11.1	88.90	3.60
88K	66.27	27.4	38.8	26.8	5.1	55.5	11.1	88.90	3.6
D88C	66.27	31.95	45.90	28.8	6.3	65.3	12.7	133.0	5.5



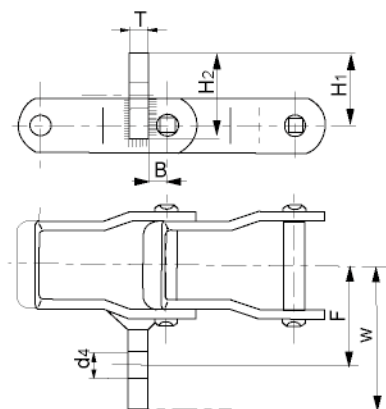
钢制销合链及附件

Steel Pintel Chain and Attachment

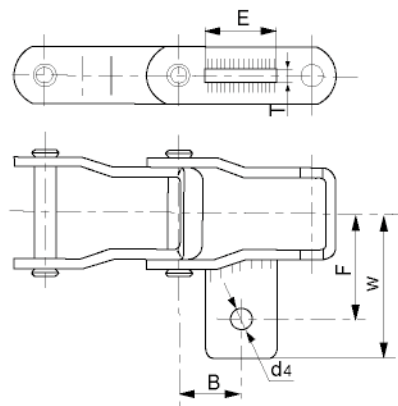
DCC



链号 chain NO.	F mm	E mm	B mm	T mm
662-2	260.4	19.05	17.5	4.8
662-2	311.2	19.05	17.5	4.8
662-2	266.7	25.4	12.7	6.4
667X-2	514.4	38.1	14.05	6.4
667X-2	539.8	38.1	17.05	9.5
667X-2	755.7	38.1	17.05	12.7
667X-2	762	38.1	17.05	12.7
667XH-2	635	38.1	17.1	9.5
88K-2	431.8	38.1	17.1	9.5



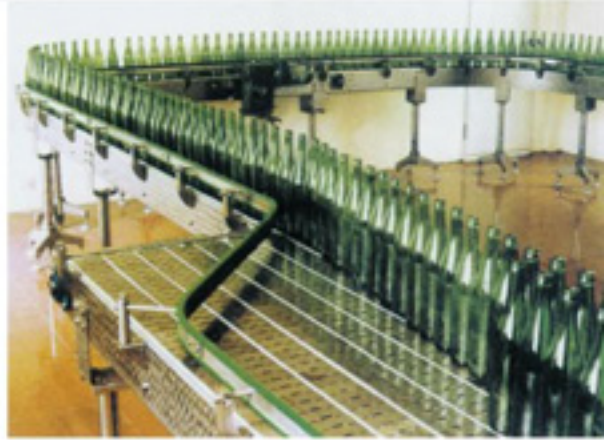
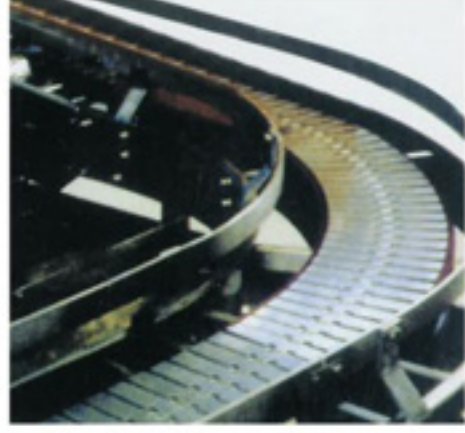
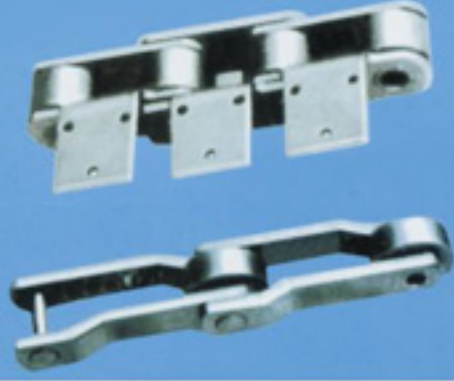
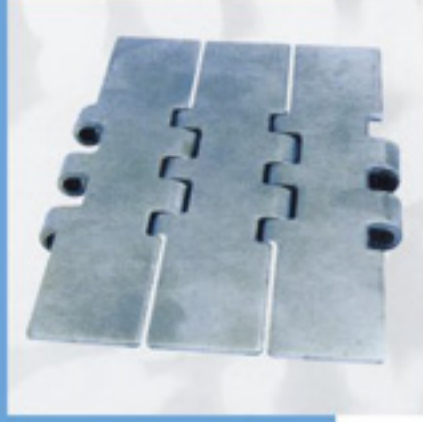
链号 chain NO.	H1 mm	H2 mm	B mm	F mm	W mm	d4 mm	T mm
h662	24.2	28.6	6	33.35	48.25	8.7	6.4
h667	38.1	42.2	8	38.10	58.20	8.7	6.4
h88K	38.1	43.8	10	42.1	62.5	10.8	8.0



链号 Chain NO.	F mm	d4 mm	W mm	B mm	E mm	T mm
A662	34.9	6.8	47.6	19.5	22	4.5
A662H	69.8	6.8	47.6	19.5	22	4.5
A667X	51.6	10	68	28.37	28.5	8
A667H	51.6	8.4	68	29.3	28.6	6.4
A667K	51.6	11.5	68.3	24.7	31.8	9.5
A667J	51.6	8.4	68	28.47	28.5	8
A667K	65	11.5	85	24.7	31.8	9.5
A667XH	51.6	9.9	69.85	24.7	31.8	9.5

啤酒饮料灌装线链条

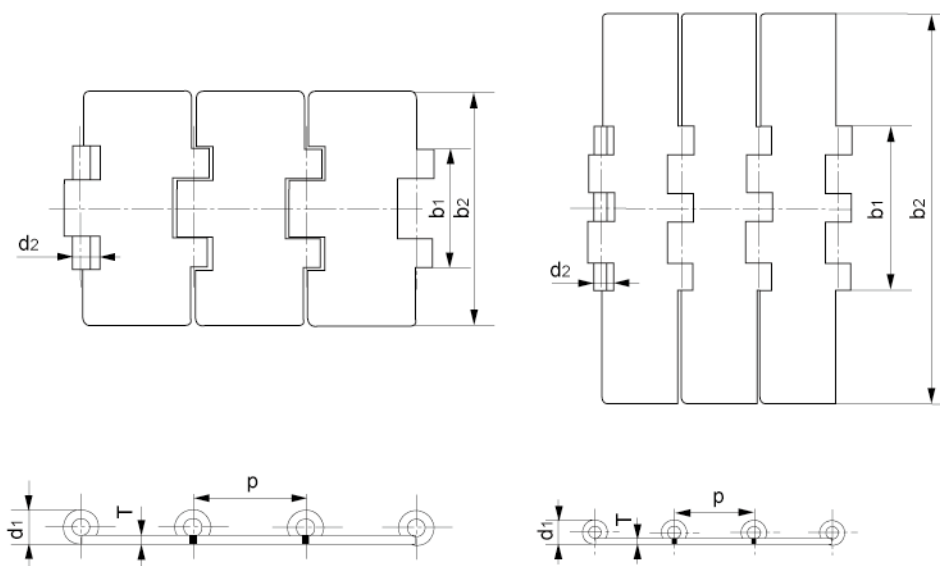
Chains for Beer & Beverage Filling and Packing Line





直输平顶链

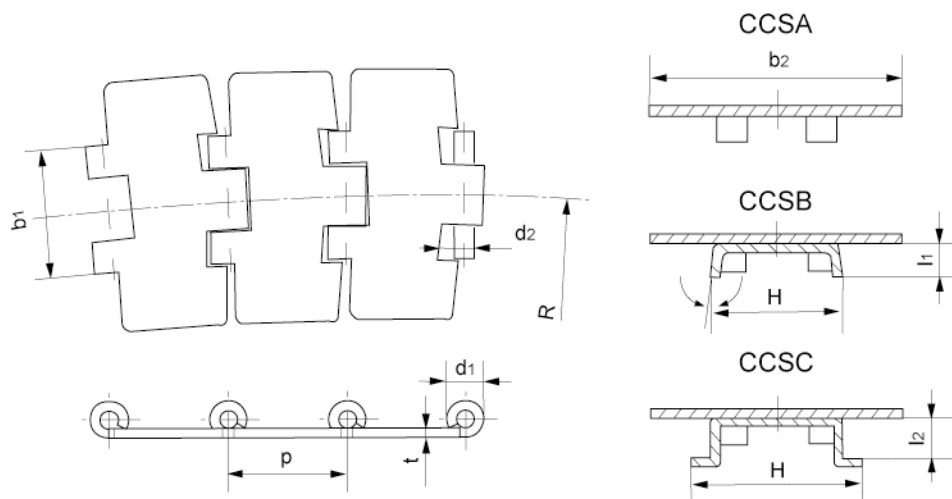
Straight Conveyor Flat Top Chain



ISO 链号 ISO Chain No.	节距 Pitch P mm	链板宽度 Width of Sidebar b2 mm	固定铰卷 外跨宽 Outer Span of Fixed Hinged Roll b1 mm	销轴直径 Diameter of Pin d2(max) mm	链板厚度 Thickness of Sidebar T mm	铰卷外径 Outer Diameter of Hinged Roll d1(min) mm	抗拉强度 Tensile Strength		许用工作强度 Rated Working Load		每米重量 Weight per Meter q kg/m		
							1cr18Ni9Ti	2cr13	1cr18Ni9Ti	2cr13			
							KN (min)	KN (min)	KN (min)	KN (min)			
标准系列 Standard series													
单铰链 Single Hinged Chain	C12S	38.1	76	42	6.35	3.15	13.13	8.00	6.25	3.2	2.5	2.39	
	C13S		82.6(82)									2.55	
	C14S		88.9									2.70	
	C15S		101.6									2.99	
	C16S		114.3									3.29	
	C18S		127.0									3.59	
	C20S		152.4									4.17	
	C30S		190.5									5.06	
	C30D		190.5									80.5	6.35
非标系列 Non-Standard series													
单铰链 Single Hinged Chain	25.4-CS63	25.4	63.0	40.5	42	6.35	3.15	13.13	8.00	6.25	3.2	2.5	2.55
	25.4-CS71		71.5	2.79									
	25.4-CS75		75.0	2.87									
	25.4-CS82		82.0	2.94									
	25.4-CS88		88.0	3.08									
	25.4-CS98		98.0	3.30									



侧弯平顶链 Side Bow Flat Top Chain



CCSA: 无导向板侧弯平顶链(该型号制作材料限定为1Cr13或2Cr13)

CCSB: 带“□”导向板侧弯平顶链

CCSC: 带“┐”导向板侧弯平顶链

CCSA: side bow flat top chain without guiding sidebar (making material of the model is limited as 1Cr13 or 2Cr13)

CCSB: side bow flat top chain with "□" guiding sidebar

CCSC: side bow flat top chain with "┐" guiding sidebar

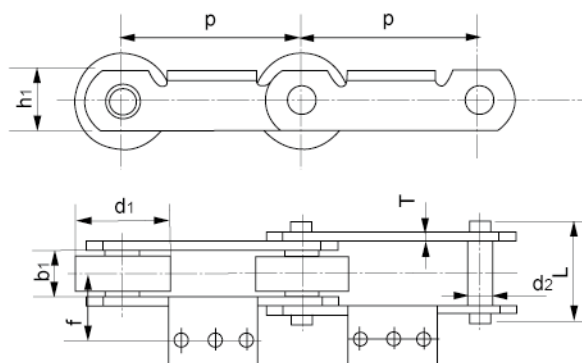
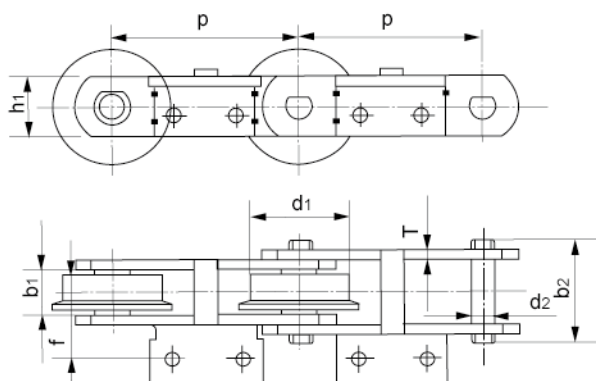
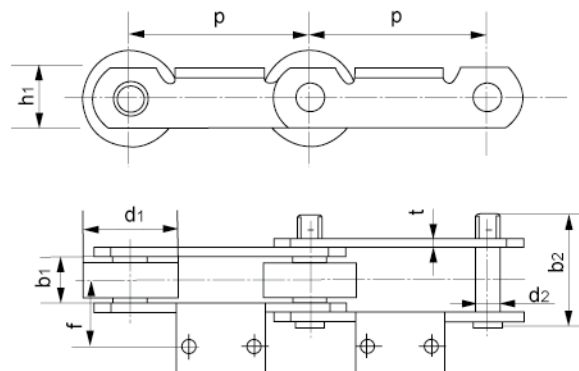
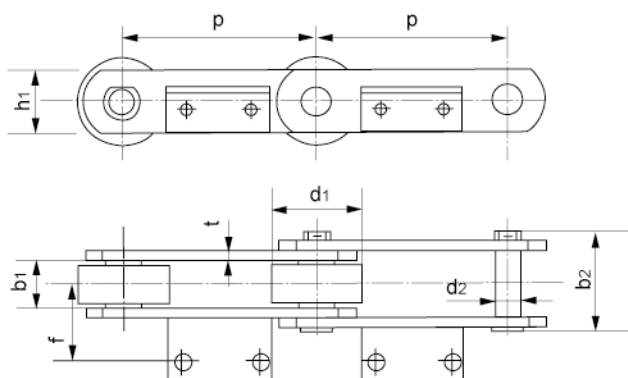
链号 China No.	节距 Pitch P mm	链板内宽 Inner Width of Sidebar b2 mm	固定铰卷外跨宽 Outer Span of Fixed Hinged Roll b1 mm	销轴直径 Diameter of Pin d2(max) mm	链板厚度 Thickness of Sidebar T mm	活动铰卷 直径 Diameter of Movable Hinged Roll d1 mm	侧弯半径 Radius of Side Bow R(min) mm	向导图参数 Data of Guiding Sidebar				抗拉强度 Tensile Strength		许用工作强度 Rated Working Load		每米重量 Weight per Meter q kg/m
								H	l1	l2	a	1cr18Ni9Ti	2cr13	1cr18Ni9Ti	2cr13	
								mm	mm	mm	mm	KN (min)	KN (min)	KN (min)	KN (min)	
CC13SA	38.1	82.6	42	6.35	3.15	13.8	460					7.20	5.60	2.6	2.0	2.52
CC13SB			38.5					43	11		6.5°					2.85
CC13SC			38.5					56		16.2						3.08
CC18SA	38.1	114.3	42													3.15
CC18SB			38.5					43	11		6.5°					3.78
CC18SC			38.5					56		16.2						3.60
CC24SA	38.1	152.4	42				600									3.96
CC24SB			38.5					43	11		6.5°					4.31
CC24SC			38.5					56		16.2						4.54
CC30SA	38.1	190.5	42													4.70
CC30SB			38.5					43	11		6.5°					5.06
CC30SC			38.5					56		16.2						5.29



啤酒灌装线输送链

Conveyor Chain for Beer Filling and Packing Line

DCC



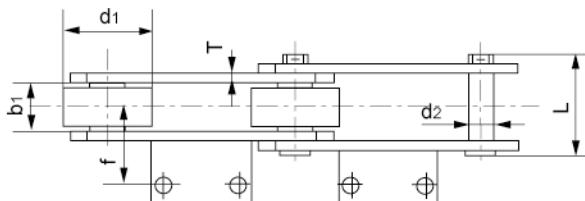
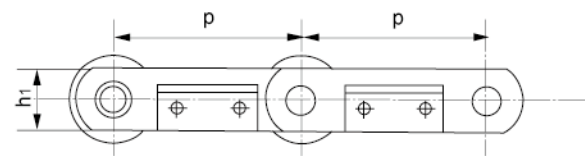
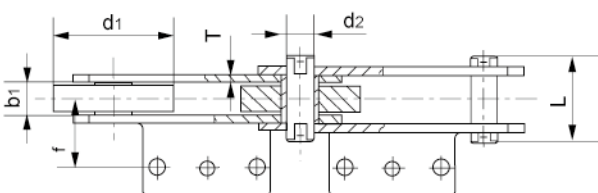
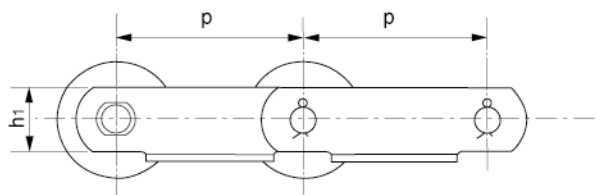
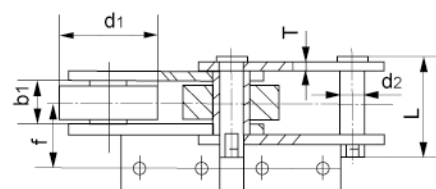
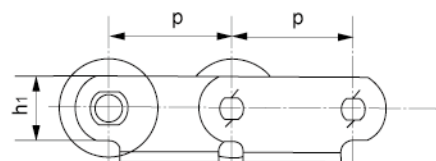
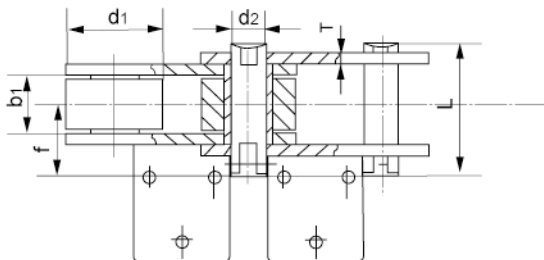
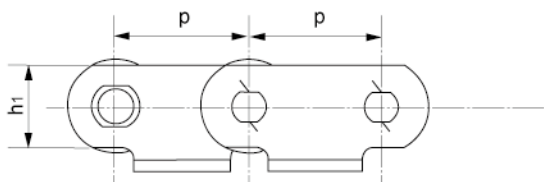
链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin d2(max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h1(max) mm	链板厚度 Thickness of Sidebar T mm	f mm	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weigth per Merter q kg/m
CK-150X	150	90	40	20	82.3	50	8	62	196	24.20
CK-150XA	150	78	37	20	94.6	50	8	55	210	18.73
CK-150XB	150	95	31.8	20	74.1	50	8	55	200	18.51
CK-154X	154	80	34	20	68.6	50	6	50	133	16.20
CK-154XA	154	80	3.4	20	68.6	50	6	50	133.6	16.14
CK-155X	155	97	38	20	79.2	50	8	55	196	22.80
CK-160XD	160	89	42.8	20	84.3	60	8	56	280	22.47
CK-165X	165	74.5	25	16	62.5	40	6	45	112	10.96
CK-165XA	165	80	39.8	20	82	50	8	69	190	18.1



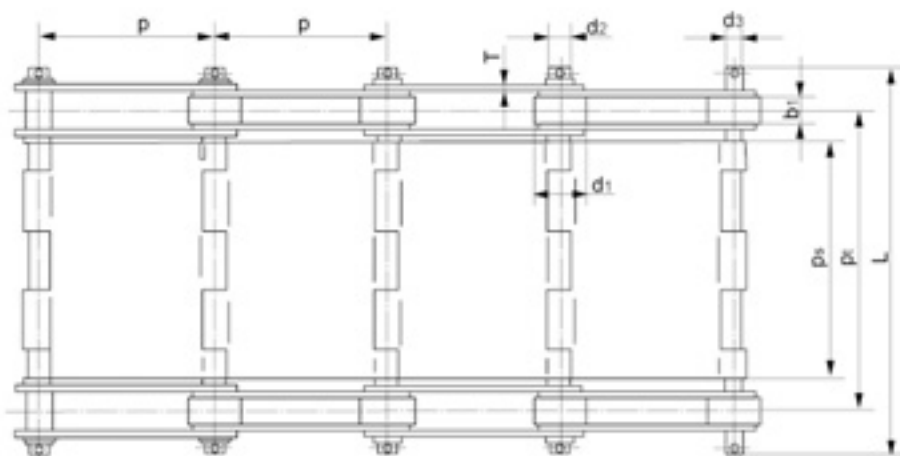
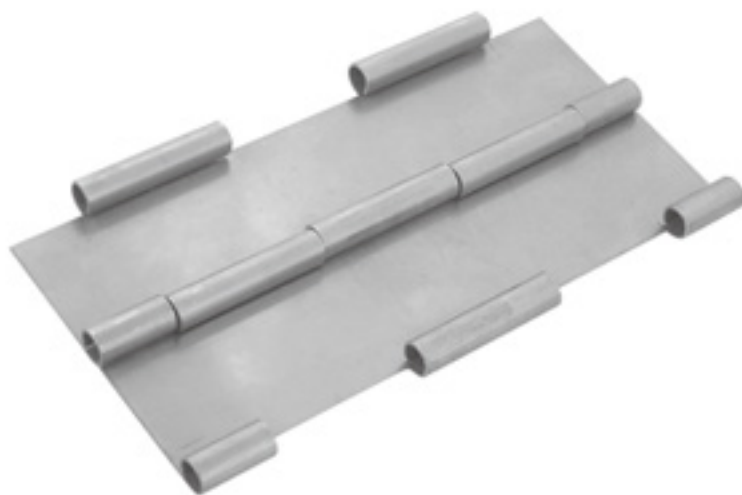
啤酒灌装线输送链

Conveyor Chain for Beer Filling and Packing Line

DCC



链号 China No.	节距 Pitch	滚子直径 Diameter of Roller	内节内宽 Inner Width of Inner Link	销轴直径 Diameter of Pin	销轴长度 Length of Pin	链板高度 Height of Sidebar	链板厚度 Thickness of Sidebar		抗拉强度 Tensile Strength	每米净重 Weight per Meter
	P mm	d1(max) mm	b1(min) mm	d2(max) mm	L(max) mm	h1(max) mm	T mm	f mm	Q(min) KN	q kg/m
CK-70S	70	50	31	18	69.5	45	6	40.1	80.0	15.8
CK-100S	100	80	35.5	20	85	52	8	53.6	220.0	25.98
CK-100SA	100	70	37	20	72	54	6	49.5	220.0	13.5
CK-100SB	100	80	35.5	20	85	52	8	53.6	220.0	25.09
CK-140S	140	90	22	20	69	50	6	52	80.0	16.38
CK-150S	150	70	37	20	82.3	50	8	62.5	210.0	16.63
CK2-150	150	50.8	30	14.27	71	38.1	6.3	50	170.0	12.30
CK150DC	150	90	29.2	29.1	103	60.0	7.9	55	166.0	24.5
CK125DC	125	70	35.0	18.0	78	45.0	6.0	90	100	16.3
CK101.6DC	101.6	44.5	31.0	15.88	75.5	38.0	7.9	55	140	18.1

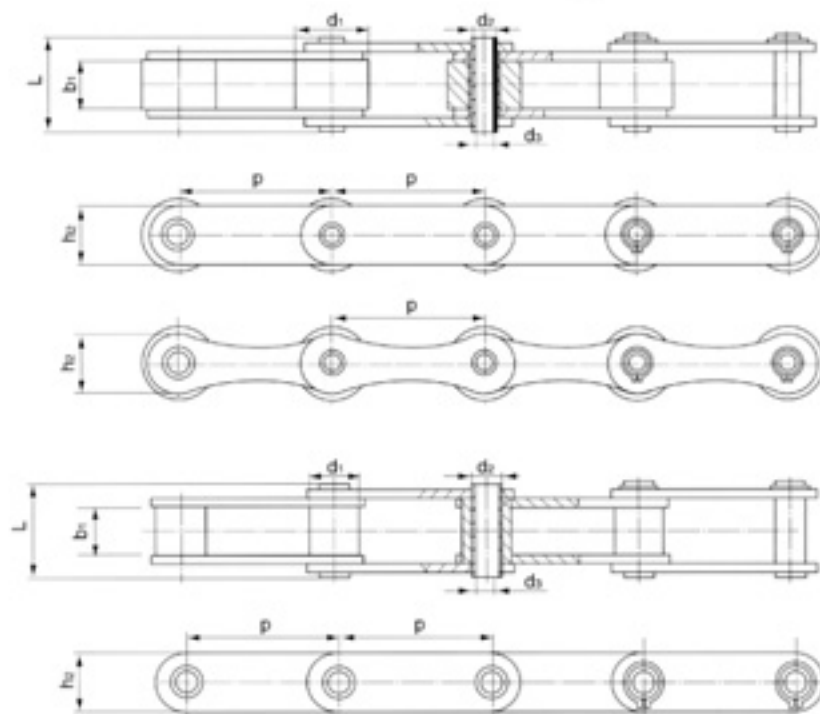


链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin		销轴长度 Length of Pin L (max) mm	链板高度 Height of Sidebar H ₂ (max) mm	链板厚度 Thickness of Sidebar T mm	附件尺寸 Dimensions of Attachment	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weigth per Merter q kg/m
				d ₂ (max) mm	d ₃ (max) mm						
C2082HP	50.80	28.58	15.75	11.10	8.03	32.70	24.00	3.20	按客户 要求设计	32.70	3.54
FK4203HP	76.20	31.80	15.00	14.00	10.10	36.30	26.00	4.00		42.00	3.01
FK4204HP	101.60	31.80	15.00	14.00	10.10	36.30	26.00	4.00		42.00	2.63
FK8403HP	76.20	47.60	19.00	19.05	13.60	43.80	39.00	6.00		84.30	6.81
FK8404HP	101.60	47.60	19.00	19.05	13.60	43.80	39.00	6.00		84.30	5.78



空心销轴链 Hollow Pin Chain

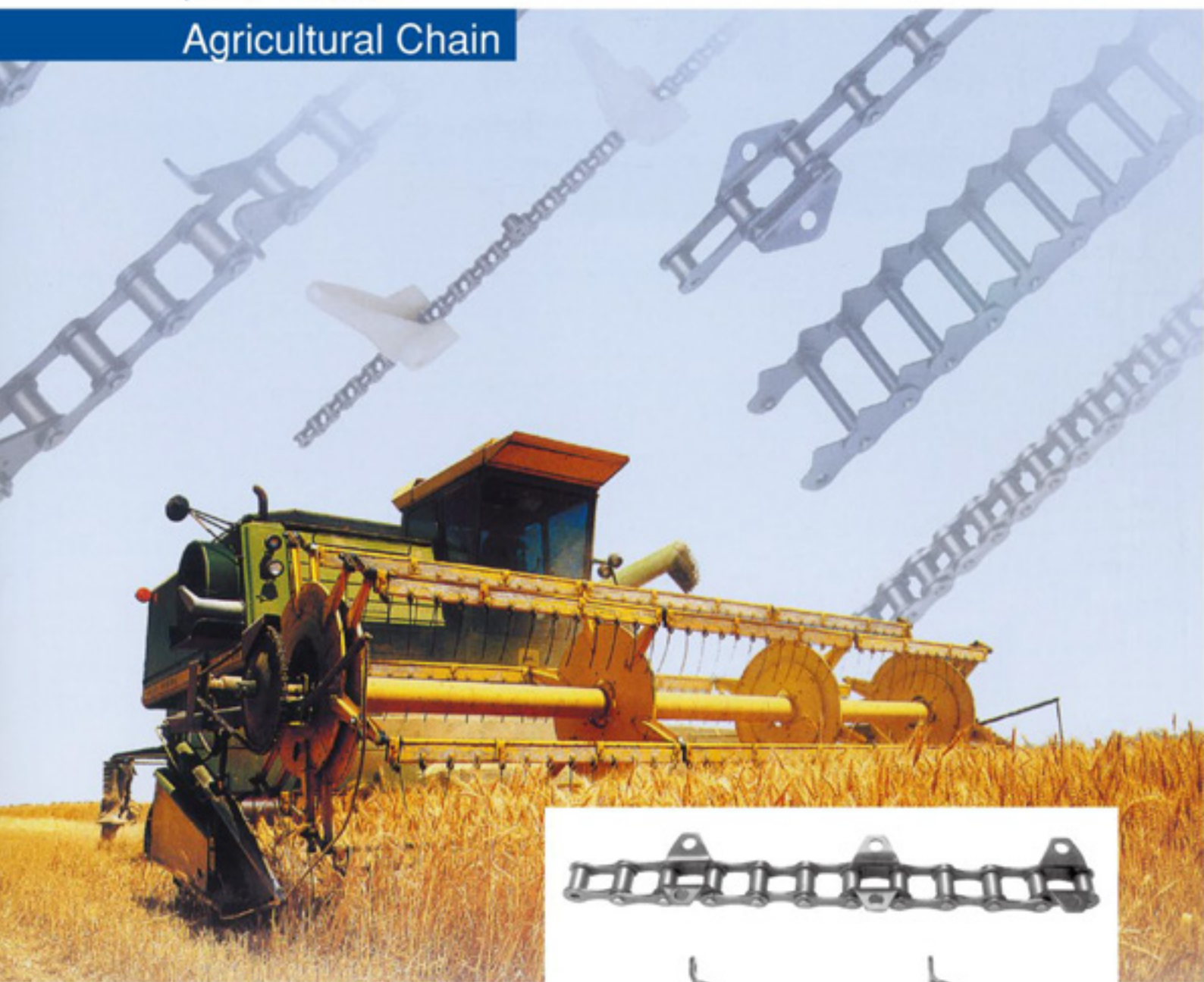
DCC



链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d1(max) mm	内节内宽 Inner Width of Inner Link b1(min) mm	销轴直径 Diameter of Pin		销轴长度 Length of Pin L(max) mm	内链板高度 Height of Inner Sidebar h2(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米净重 Weigth per Merter q kg/m
				d2(max) mm	d3(min) mm				
C2052HP	31.75	19.05	9.53	7.22	5.13	20.5	1715.00	20.4	1.25
C2062HP	38.10	22.23	12.70	8.31	6.00	25.8	17.00	24.0	1.72
63HPEI	63.00	40.00	15.00	16.00	12.10	35.0	28.350	50.0	4.20
HP50	50.00	31.00	14.50	13.20	10.43	31.1	25.00	30.0	3.29
FK8404HP	101.60	47.60	19.00	19.05	13.60	43.8	39.00	84.3	5.78
FK1650HP	50.80	30.00	10.50	11.40	8.2	27.4	26.00	50.0	2.56
6DC28HP	152.4	66.7	38.0	26.92	19.56	94.3	50.8	266.6	27.5
4DC15H	101.6	47.6	19.1	19.05	13.2	47	38.1	66.7	6.35
HC060030	76.2	31.8	15.0	14.0	10.1	39	25.5	27.0	3.10
HC060040	101.6	31.8	15.0	14.0	10.1	39	25.5	27.0	2.80
HC120040	101.6	47.6	19.05	19.05	13.2	47	38.1	54.0	5.82
HC060060	152.4	31.8	15.0	14.0	10.1	39	25.5	27.0	2.52
HC360060	152.4	88.9	38.1	31.8	22.9	83	61	160.0	29.4
HB10C63	63.0	30	10.0	11.5	8.2	26.6	26	35.0	4.0

农用链

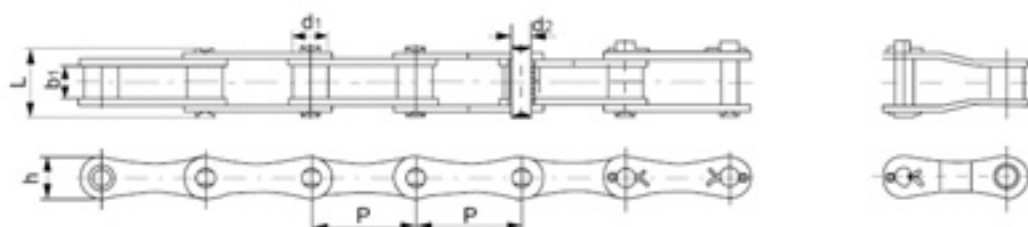
Agricultural Chain



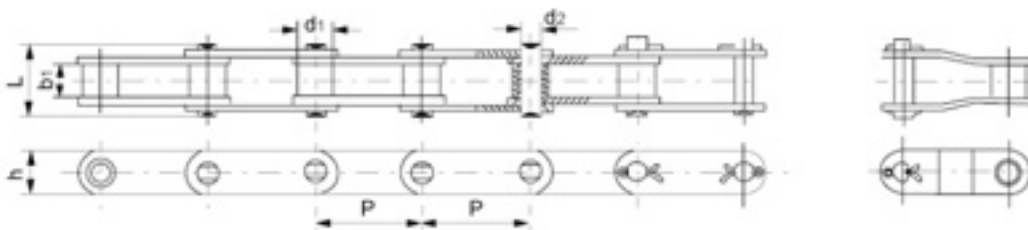


农用滚子链 Agricultural Roller Chain

DCC



链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ (max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h ₂ (max) mm	抗拉强度 Tensile Strength Q KN	每米重量 Weight per Meter q kg/m
S42	34.93	14.27	19.05	7.0	94.3	19.8	26.7	1.60
S45	41.4	15.24	22.23	5.74	37.7	17.2	17.8	1.66
S52	38.1	15.24	22.23	5.74	37.7	17.2	17.8	1.68
S55	41.4	17.78	22.23	5.74	37.7	17.2	17.8	1.80
S62	41.91	19.05	25.40	5.74	40.3	17.2	26.7	1.87
S77	58.34	18.26	22.23	8.90	43.2	26.0	44.5	2.65
S88	66.27	22.86	28.58	8.90	49.8	26.0	44.5	3.25
CA650	50.8	25.00	27.80	9.53	40.4	25.0	80.0	3.49

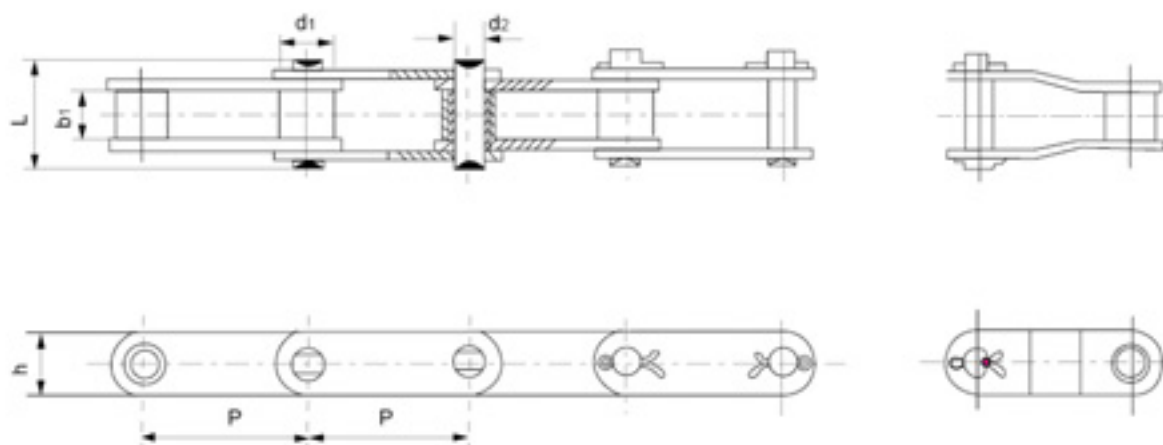


链号 Chain No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ (max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weight per Meter q kg/m
CA550	41.4	16.87	19.81	7.16	35.0	19.05	39.1	1.94
CA555	41.4	16.87	12.70	7.16	29.7	19.05	39.1	1.83
CA557	41.4	17.78	20.24	8.00	37.4	23.1	55.61	2.20
CA620	42.01	17.91	24.51	7.16	41.8	19.05	39.1	2.53
CA2060H	38.1	11.91	12.70	5.94	29.74	18	31.28	1.50



CA系列

CA Series

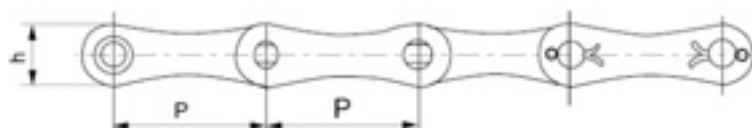
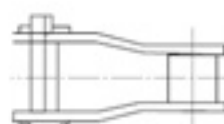
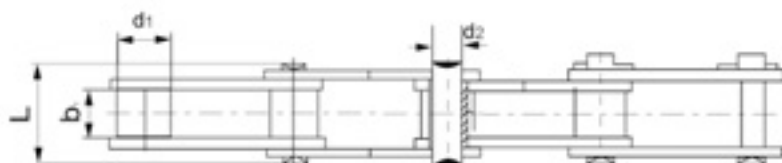


链号 China No.	节距 Pitch	滚子直径 Diameter of Roller	内节内宽 Inner Width of Inner Link	销轴直径 Diameter of Pin	销轴长度 Length of Pin	链板高度 Height of Sidebar	抗拉强度 Tensile Strength	每米重量 Weight per Meter
	P mm	d ₁ (max) mm	b ₁ (min) mm	d ₂ (max) mm	L(max) mm	h(max) mm	Q(min) KN	q kg/m
CA550	41.4	16.87	19.81	7.16	35.0	19.05	39.1	1.94
CA555	41.4	16.87	12.70	7.16	29.7	19.05	39.1	1.83
CA557	41.4	17.78	20.24	8.00	37.4	23.1	55.61	2.20
CA620	42.01	17.91	24.51	7.16	41.8	19.05	39.1	2.53
CA2060H	38.1	11.91	12.70	5.94	29.74	18	31.28	1.50
CA550/45	41.4	15.24	20.04	7.16	35.0	19.05	39.1	1.90
CA550/55	41.4	17.80	20.04	7.16	35.0	19.05	39.1	2.10
CA550H	41.4	16.70	20.04	7.16	37.1	20	39.1	20.0



S系列

S Series

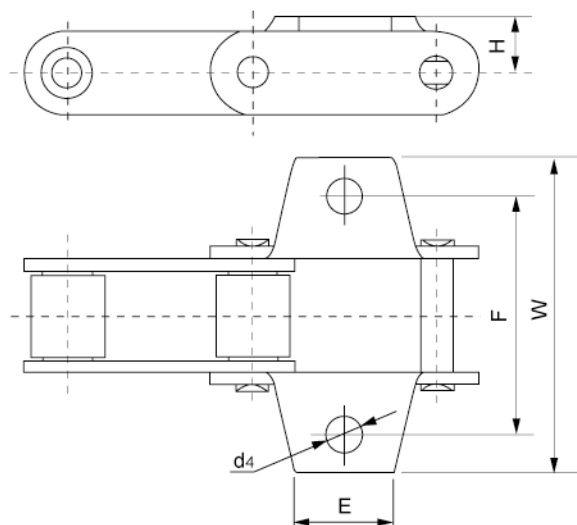


链号 China No.	节距 Pitch P mm	滚子直径 Diameter of Roller d ₁ (max) mm	内节内宽 Inner Width of Inner Link b ₁ (min) mm	销轴直径 Diameter of Pin d ₂ (max) mm	销轴长度 Length of Pin L(max) mm	链板高度 Height of Sidebar h(max) mm	抗拉强度 Tensile Strength Q(min) KN	每米重量 Weigh per Merter q kg/m
S42	34.93	14.27	19.05	7.0	94.3	19.8	26.7	1.60
S45	41.4	15.24	22.23	5.74	37.7	17.2	17.8	1.66
S52	38.1	15.24	22.23	5.74	37.7	17.2	17.8	1.68
S55	41.4	17.78	22.23	5.74	37.7	17.2	17.8	1.80
S62	41.91	19.05	25.40	5.74	40.3	17.2	26.7	1.87
S77	58.34	18.26	22.23	8.90	43.2	26.0	44.5	2.65
S88	66.27	22.86	28.58	8.90	49.8	26.0	44.5	3.25
S414	41.4	17.9	22.23	8.3	43.2	20	38	2.3
A620	42.05	17.9	25.4	7.1	43.2	19.2	38	2.3
S413	41.3	16	21.4	8.28	43.2	20	38	2.3

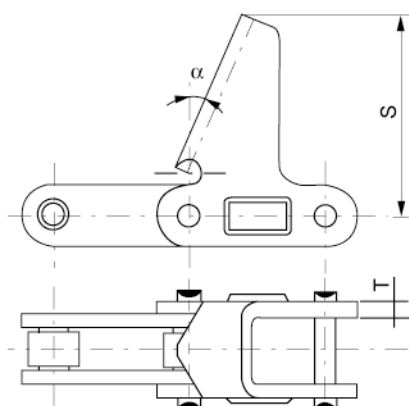


CA系列

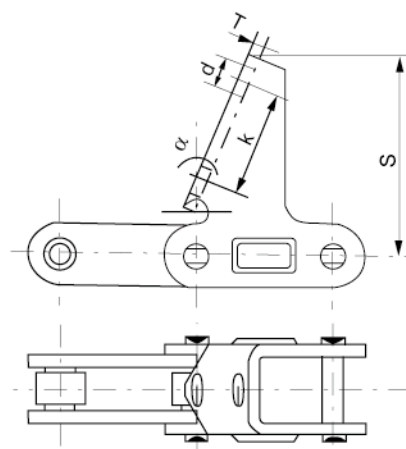
CA Series



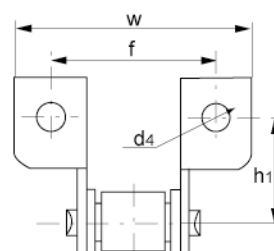
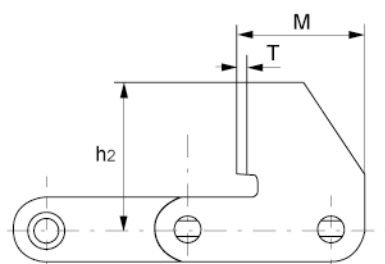
链号 chain NO.	F mm	d4 mm	W mm	E mm	H mm
CA550	50.8	6.75	71.4	22.2	12.7
CA550	50.8	9	71.4	22.2	12.7
CA550	54	8.33/10	71.4	22.2	12.7
CA550	50.8	8.33	71.4	22.2	12.7
CA55H	50.8	8.7	71.4	22.2	12.7
CA555	54	8.5	71.4	22.2	12.7
CA557	50.8	8.7	72	22	15.9



链号 chain NO.	α mm	T mm	S mm
CA550	20°	2.64	63.5



链号 chain NO.	α mm	T mm	S mm	d mm	k mm
C2060H	22.5°	3.2	58.5	8.7	30

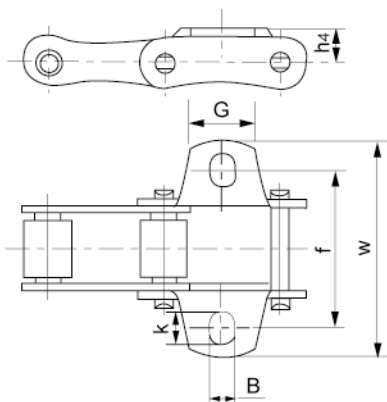


ISO链号 ISO Chain NO.	f mm	w mm	h1 mm	h2 mm	T mm	d4 mm	M mm
CA550	47.6	68.3	31	43	2.62	8.5	36.9
S52	52	71	24	36	2.62	8.5	40

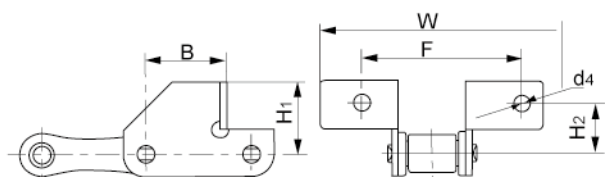


S系列

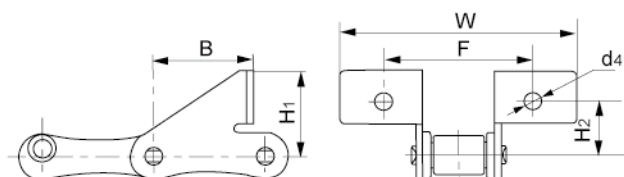
S Series



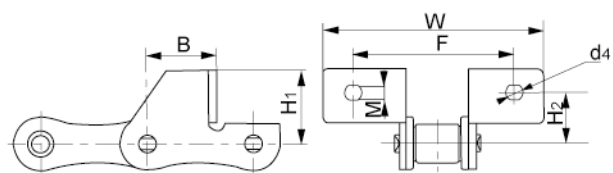
链号 chain No.	f mm	B mm	K mm	W mm	G mm	h4 mm
S42	54	8.3	12.5	74	17.5	14.0
S45	54	8.3	11.5	74	19.0	11.4
S52	58.8	8.5	10	77.2	19.0	11.4
S55	54	8.3	11.5	74	20.0	11.4
S62	66.6	8.5	14.8	95	22.0	11.4
S77	76.2	8.5	11.5	101	26	20.8
S88	96.8	8.5	10	119	29.5	20.8



链号 chain No.	F mm	d4 mm	W mm	B mm	H1 mm	H2 mm
S55	62	6.5	89.2	31.9	29	19
S55	62	6.7	89.2	31.9	29	19
S55	58	6.7	91	31.9	29	20
S55/45	62	8.5	92	31.9	17.5	32.5



链号 chain No.	F mm	d4 mm	W mm	B mm	H1 mm	H2 mm
S55	58	6.6	86	37	31.8	20
S55	54.5	6.5	84	31.4	39	25
S413	60	8.4	79.3	37	45	25



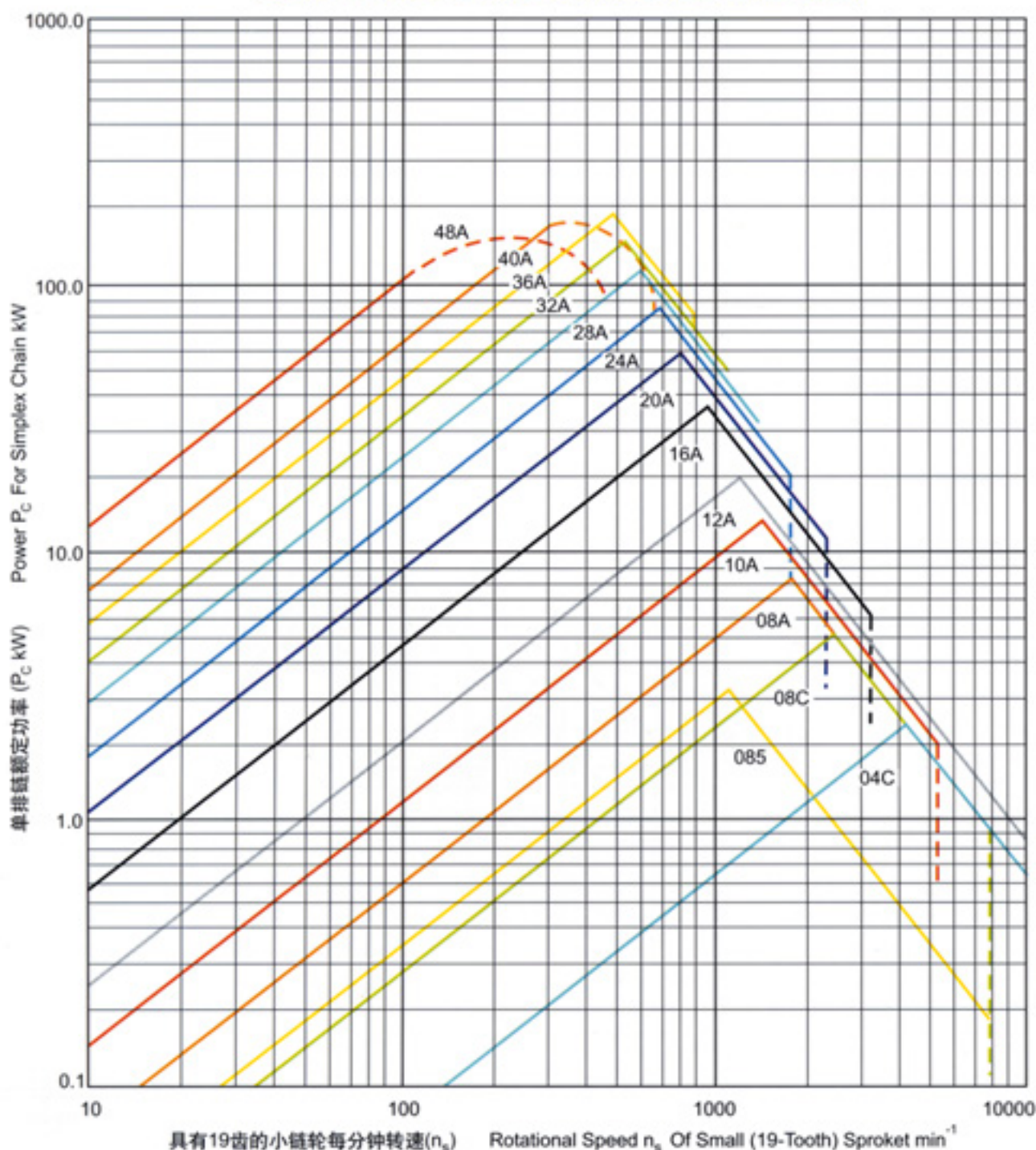
链号 chain No.	F mm	d4 mm	W mm	B mm	H1 mm	H2 mm
S45	64.4	10	8.5	89	29.5	18.7
S52	56.2	10	8.5	89	29.2	20



滚子链传动选择指导 (选自ISO/DIS10823-2001)

Abstracted From ISO/DIS10823-2001 Guidance On The Selection Of Roller Chain Drive

图1- 功率曲线表 (A系列滚子链)
Figure 1- power Rating Graph (A Series Roller Chain)



注1: 双排链的额定功率可由单排链的 P_C 值乘以1.7得到。
注2: 三排链的额定功率可由单排链的 P_C 值乘以2.5得到。

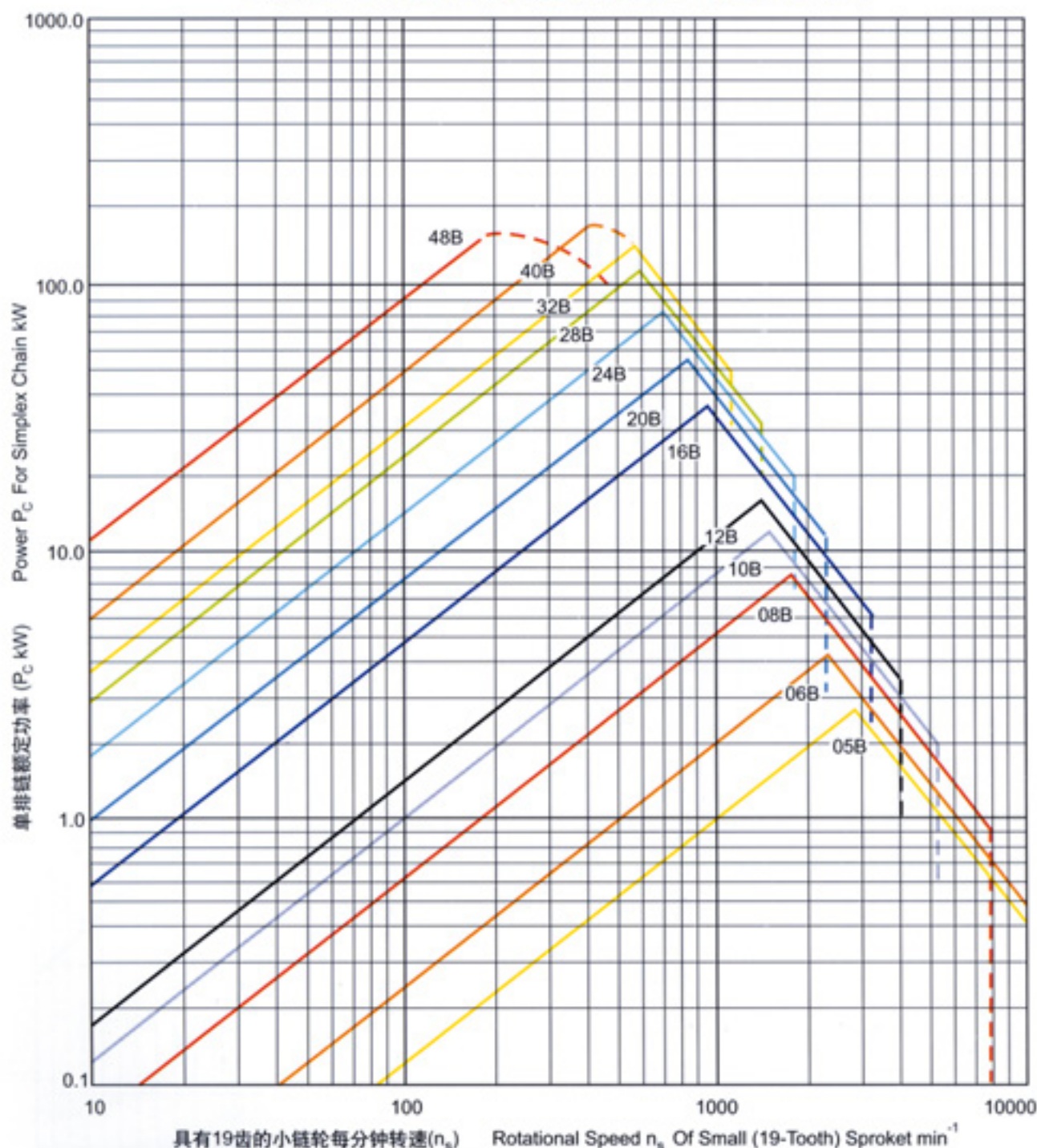
Note 1: Double Strand Power = 1.7 Times Simplex
Note 2: Triple Strand Power = 2.5 Times Simplex



滚子链传动选择指导 (选自ISO/DIS10823-2001)

Abstracted From ISO/DIS10823-2001 Guidance On The Selection Of Roller Chain Drives

图2- 功率曲线表 (B系列滚子链)
Figure 2- power Rating Graph (B Series Roller Chain)



注1: 双排链的额定功率可由单排链的 P_C 值乘以1.7得到。
注2: 三排链的额定功率可由单排链的 P_C 值乘以2.5得到。

Note 1: Double Strand Power = 1.7 Times Simplex
Note 2: Triple Strand Power = 2.5 Times Simplex



润滑选择

Selection Of Lubrications

链条传动的润滑取决于使用场合、温度、链条线速度等：
Lubrication Of Chain Depends On The Working Environment,
Temperature, Chain Speed And So On:

使用场合影响 Effect of working environment

开式传动如各类联合收割机、割晒机等链条应采用油脂润滑。闭式传动如手扶拖拉机链条传动箱，应采用机油润滑。
Open drive such as combine swather etc, Use grease to lubricate. Closed drive such as walking tractor etc, Use oil to lubricate.

温度影响 Effect of temperature

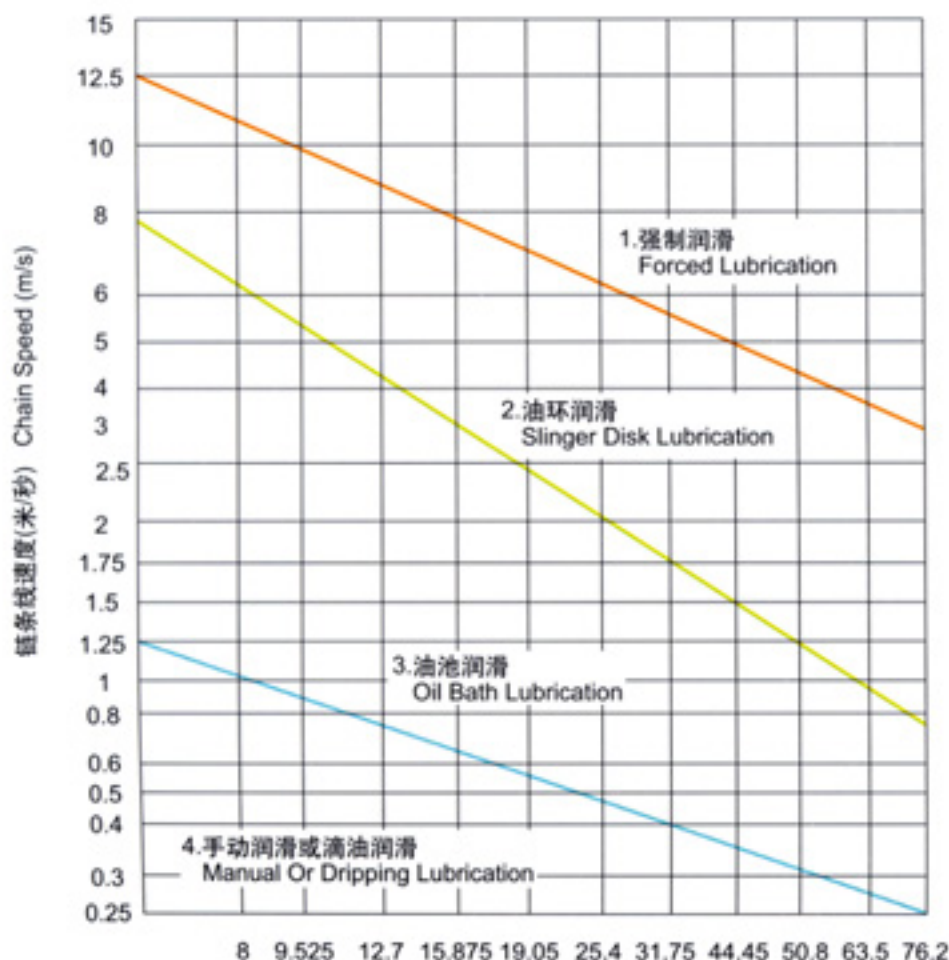
一般推荐在 -5°C — $+60^{\circ}\text{C}$ 范围内使用润滑。冬季采用粘度小的机油，夏季采用粘度大的机油。

Application in the temperature range of -5°C $+60^{\circ}\text{C}$ is recommended. In winter, the thin oil is recommended; But in summer, thick oil is recommended.

线速度影响 Effect of chain speed

润滑方式直接与链条线速度有关，可参照下图选择润滑方式。

The lubrication method is related to chain speed see following chart, So selecting the lubrication method can refer to the following chart.





检查及维修制度

为了链传动系统正常运行，须对链动传动装置进行正确而及时的维护。如轴、轴承及支座、链条与链轮以及润滑型式的选择及系统的安装都是正确的。那么，同时还应该建立一项维护制度，以确保系统正常工作：

- a) 传动机构有效、正确的润滑
- b) 传动系统中无干涉及无意外发生
- c) 损坏的链条和链轮必须立即更换
- d) 磨损严重的链条和链轮应该更换
- e) 链轮应该找正
- f) 链条应适当的张紧
- g) 防护装置处于良好状态且安装正确

链传动装置应在首次运转50h后进行检查。此后，对于承受严重冲击载荷或工况恶劣的链传动，以后应每工作500h后进行检查。

Check and Repair System

In order for normal operation of the chain driving system, the chain driving device should be maintained correctly and punctually. In case selection of shaft, bearing and support, chain and sprocket and lubrication style as well as installation of the system are all correct, then it should set up a maintenance system so as to ensure normal work of the system.

- a) Effective and correct lubrication of driving mechanism
- b) No occurrence of interference and accident in driving system
- c) Damaged chain or sprocket should be replaced immediately
- d) Seriously worn-out chain or sprocket should be replaced immediately
- e) Sprocket should be aligned
- f) Chain should be tensioned suitably
- g) Guard device should be at good state and installed correctly

The chain driving device should be checked after it is initially operated for 50h. After that, for those chain driving devices borne serious shock load or with bad working condition, they should be checked every 500h.

滚子链传动装置故障处理指南

症状	可能存在的原因	解决办法
噪声太大	· 链条碰到障碍 · 护照或轴太松 · 链条太松 · 链条磨损严重 · 链轮磨损严重 · 链轮不共面 · 润滑不充分	· 更换链条，消除干扰 · 旋紧紧固件，安装好 · 紧好链条 · 更换或张紧链条 · 更换链条和链轮 · 如果有必要，更换链轮和链条重新找正确链轮 · 如果必要，更换链条重新建立适当的润滑系统 · 如果必要，更换链条和链轮重新找正并张紧传动链
滚子链板的内侧磨损及链轮单侧磨损	· 链轮不共面	· 如果必要，更换链条和链轮重新找正并张紧传动链
链条脱不开链轮	· 链轮磨损严重 · 链轮不共面	· 更换链条和链轮 · 如果必要，更换链条和链轮重新找正并张紧传动链
链条爬上链轮轮齿	· 链轮太松 · 链条磨损严重 · 链轮磨损严重 · 超载严重	· 张紧链条 · 更换并张紧链条 · 更换链条和链轮 · 更换链条，消除过载原因
链板有裂纹（应力腐蚀）	· 暴露在腐蚀性环境中	· 更换链条，保护链条免受有还环境的侵害
链板断裂（疲劳）	· 载荷大与链条的动态载荷 · 承受能力	· 更换链条，减小动态载荷，重新设计有较大节距的链条传动
销轴断裂	· 严重载荷，链板断裂	· 更换链条，如发现链轮有问题的征兆必须更换链轮，消除过载原因重新设计，有大节距的链条传动
链板断裂	· 链条碰到障碍	· 更换链条，消除干涉
链板边缘磨损		



MALFUNCTION AND USEFUL TIPS

Description	Possible reasons	Solution
Strong running noise	- Chain is blocked - The safety cover or axes get loose - The chain is loose - The chain is worn badly - The sprocket is worn badly - The driver and the idle sprocket are not coplanar - without plenty lubricant oil - Chain pitch is too long	- Replace chain and remove block - Tighten the safety cover or axes - Tighten the chain - Tighten the chain or replace it - Replace the chain or sprocket - If necessary, replace the chain sprockets and reset for proper difference of sprocket planes - If necessary, replace the chain and sprockets and tighten the chain - Redesign and replace with some chain with smaller pitch - If necessary, replace the chain and sprockets are reset for proper difference of sprocket planes and tighten the chain
A brasion Chain Inner plates and sprocket one side	The driver and the idle sprocket are not coplanar	If necessary, replace the chain sprockets and reset for proper difference of sprocket planes
chain sticks to sprocket	- Sprocket is worn badly - The driver and the idle sprocket are not coplanar. • Replace chain and sprocket	If necessary, replace the chain sprockets and reset for proper difference of sprocket planes
chain climbing	- Chain is too loose - Chain is worn badly - Sprocket is worn badly - Chain over loaded too much	- Tighten the chain - Replace the chain and tighten it - Replace the sprocket and chain - Replace the chain and do not overload
Flaw on chain plate (Stress corrosion)	Under corrosive condition	Replace the chain and protect the chain from corrosive condition
Sidebar breaking (Fatigue)	The working load is higher than the dynamic breaking tensile strength	Replace the chain and reduce the dynamic working load. Or redesign the system using proper chain with bigger pitch
Pin fails	Overloaded badly	Replace the chain. And the sprocket must be replaced if there is any omen of problem. To avoid overload. Redesign the system using proper chain with bigger pitch
Link plate fails		
Abrasion at side plates	There is something blocks	There is something blocks



各规格链条与相对应的标准

标准编号	标准名称	采标情况	代替产品
GB/T 1243-1997	短节距传动用精密滚子链和链轮	eqv ISO 606: 1994	GB 1243.1 ~ 1243.2-1983 GB1244-1985
GB/T 3579-2002	自行车链条件 技术条件和实验方法	eqv ISO 9633: 1992	GB/T 3579-1983
GB/T 4140-2003	输送用平顶链和链轮	ISO 4348:1983, IDT	GB/T 4140-1993
GB/T 5269-1999	传动及输送用双节距精密滚子链和链轮	idt ISO 1275: 1995	GB/T 5269-1985
GB/T 5858-1997	重载传动用弯板滚子链和链轮	idt ISO 3512: 1992	GB/T 5858-1986
GB/T 6074-1995	板式链, 端接头及槽轮	eqv ISO 4347: 1992	GB/T 6074-1985
GB/T 6076-2003	短节距传动用精密套筒链和链轮	ISO 1395: 1977, IDT NSI B29M: 1982(R1999), IDT	GB/T 10855-1989
GB/T 10855-2003	齿形链和链轮	ISO 487: 1998, IDT	JB/T 7932-1995
GB/T 10857-2005	S型和C型钢制滚子链条, 附件和链轮	ISO 1977: 2000, IDT	GB/T 8350-1987
GB/T 8350-2003	输送链、附件和链轮		
GB/T 9785-1988	链条、链轮 术语		
JB/T 8545-1997	自动扶梯梯级链、附件和链轮		
JB/T 8546-1997	双铰接输送链		
JB/T 8568-1997	滚动轴承 输送链用圆柱滚子滚轮轴承		
JB/T 8820-1998	摩托车传动链条磨损性能试验规范		
JB/T 8883-2001	农业机械用夹持输送链	eqv JIS B904-1994	JB/T 8883-1999
JB/T 8920-1999	工程塑料内链节轻型输送链		
GB/T17482-1998	输送用模锻易拆链	eqv ISO 6973: 1986	
JB/T 9152-1999	滑片式无级变速链		ZB J18 003-1989
JB/T 9153-1999	双链冷拔机用重载直板滚子链和链轮		ZB J18 005-1989
JB/T 9154-1999	埋刮板输送机用叉型链、刮板和链轮		ZB J18 006-1990
JB/T10348-2002	摩托车用齿型链条		
JB/T10539-2005	不锈钢短节距滚子链和套筒链		
GB/T19927-2005	曳引用焊接结构弯板链、附件和链轮	ISO 6971: 2002, IDT	
JB/T 3876-1999	传动用短节距精密滚子链 加重系列		JB 3876-1985
JB/T 5387-1991	滚子链和套筒链段疲劳性能 实验方法		
JB/T 5397-1991	滚子链和套筒链 图形简化表示法		
JB/T 5398-2005	钢制套筒链、附件和链轮	ASME B29.12M 1997, MOD	JB/T 5398-1991
GB/T 6069-2002	滚子链联轴器		GB/T 6069-1995
JB-T 7364-2004	倍速输送链和链轮		JB/T 7364-1994
GB/T 14212-2003	摩托车链条 技术条件和试验方法	ISO 10190: 1992, IDT	GB/T 14212-1993
GB/T 15390-2005	工程用焊接结构弯板链、附件和链轮	ISO 6972: 2002, IDT	GB/T 15390-1994
GB/T 18150-2000	滚子链传动选择指导	idt ISO 10823: 1996	
JB/T 6368-1992	链条 产品分类方法		



Chain with Various Sizes and Corresponding Standard

Standard No.	Name of Standard	Adopted Standard	Replacement Product
GB/T 1243-1997	Precise Roller Chain and Sprocket for Short Pitch Driving	eqv ISO 606: 1994	GB 1243.1~1243.2-1983 GB1244-1985
GB/T 3579-2002	Condition of Bicycle Chain, Technical Condition and Test Method	eqv ISO 9633: 1992	GB/T 3579-1983
GB/T 4140-2003	Flat Top Chain and Sprocket for Transferring	ISO 4348:1983, IDT	GB/T 4140-1993
GB/T 5269-1999	Double-Pitch Precision Roller Chain and Sprocket for Driving and Transferring	idt ISO 1275: 1995	GB/T 5269-1985
GB/T 5858-1997	Offset Sidebar Roller Chain and Sprocket for Heavy Duty Driving	idt ISO 3512: 1992	GB/T 5858-1986
GB/T 6074-1995	Leaf Chain, End Connector and Grooved Wheel	eqv ISO 4347: 1992	GB/T 6074-1985
GB/T 6076-2003	Precise Bushing Chain and Sprocket for Short Pitch Driving	ISO 1395: 1977, IDT NSI B29M: 1982(R1999), IDT	GB/T 10855-1989
GB/T 10855-2003	Teeth-Shaped Chain and Sprocket	ISO 487: 1998, IDT	JB/T 7932-1995
GB/T 10857-2005	Models S and C Steel Roller Chain, Attachment and Sprocket	ISO 1977: 2000, IDT	GB/T 8350-1987
GB/T 8350-2003	Conveyor Chain, Attachment and Sprocket		
GB/T 9785-1988	Chain, Sprocket, Terminology		
JB/T 8545-1997	Step chain, Attachment and Sprocket for Escalators		
JB/T 8546-1997	Double Hinged Transferring Chain		
JB/T 8568-1997	Roller Bearing, Cylindrical Roller and Roll Wheel Bearing for Conveyor Chain		
JB/T 8820-1998	Standard of Wearing Performance Test for Driving Chain of Motorcycle		
JB/T 8883-2001	Clamping Conveyor Chain for Agricultural Machinery	eqv JIS B904-1994	JB/T 8883-1999
JB/T 8920-1999	Lightweight Conveyor Chain with Engineering Plastic Inner Chain Link		
GB/T17482-1998	Die forging Foldable Chain for Transfer	eqv ISO 6973: 1986	
JB/T 9152-1999	Sliding Style Speed Variable Chain		ZB J18 003-1989
JB/T 9153-1999	Heavy Duty Straight Sidebar Roller Chain and Sprocket for Double-Chain Drawbench		ZB J18 005-1989
JB/T 9154-1999	Fork-Shaped Chain, Scraper and Sprocket for Scraper-Buried Conveyor Machine		ZB J18 006-1990
JB/T10348-2002	Tooth-Shaped Chain for Motorcycle		
JB/T10539-2005	Stainless Steel Short Pitch Roller Chain and Bushing Chain		
GB/T19927-2005	Offset Sidebar Chain, Attachment and Sprocket of Welded Structure for Pulling	ISO 6971: 2002, IDT	
JB/T 3876-1999	Short Pitch Precision Roller Chain for Driving Weighed Series		JB 3876-1985
JB/T 5387-1991	Fatigue Performance of Roller Chain and Bushing Chain Section Test Method		
JB/T 5397-1991	Roller Chain and Bushing Chain Simplified Drawing Expression		
JB/T 5398-2005	Steel Bushing Chain, Attachment and Sprocket	ASME B29.12M 1997, MOD	JB/T 5398-1991
GB/T 6069-2002	Roller Chain Coupling		GB/T 6069-1995
JB-T 7364-2004	Double Speed Conveyor Chain and Sprocket		JB/T 7364-1994
GB/T 14212-2003	Motorcycle Chain Technical Condition and Test Method	ISO 10190: 1992, IDT	GB/T 14212-1993
GB/T 15390-2005	Offset Sidebar Chain, Attachment and Sprocket for Engineering Welded Structure	ISO 6972: 2002, IDT	GB/T 15390-1994
GB/T 18150-2000	Selection Guidance for Roller Chain Driving	idt ISO 10823: 1996	
JB/T 6368-1992	Chains Classification Method of Products		

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